



DEPARTMENT OF THE ARMY
U.S. ARMY CORPS OF ENGINEERS, NEW ORLEANS DISTRICT
7400 LEAKE AVENUE
NEW ORLEANS LA 70118-3651

June 10, 2024

Regulatory Division
Central Evaluation Branch

Project Manager: Kenny Blanke
(504) 862-1217
Kenneth.G.Blanke@usace.army.mil

Application #: MVN-2023-000647-CQ
408 Application #: 2023-0680

PUBLIC NOTICE

Interested parties are hereby notified that a permit application has been received by the U.S. Army Corps of Engineers (USACE), New Orleans District (CEMVN) pursuant to: [X] Section 10 of the Rivers and Harbors Act of March 3, 1899 (30 Stat. 1151; 33 USC 403); and/or [X] Section 404 of the Clean Water Act (86 Stat. 816; 33 USC 1344), and/or [X] Section 14 of the Rivers and Harbors Act of 1899 (33 U.S.C. Section 408).

ADDENDUM TO PUBLIC NOTICE ISSUED NOVEMBER 20, 2023

MARINE TERMINAL IN MISSISSIPPI RIVER, HEAVY HAUL ROAD, AND INDUSTRIAL FACILITY FOR CLEAN HYDROGEN AND AMMONIA PRODUCTION IN ASCENSION PARISH

NAME OF APPLICANT: Clean Hydrogen Works, c/o CK Associates, Attn: Ms. Olivia Barry, 8591 United Plaza Blvd., Suite 300, Baton Rouge, Louisiana 70809.

LOCATION OF WORK: On an approximate 1,738-acre site, located within and along the right descending bank of the Mississippi River, near river mile 180, located at 5323 LA Highway 405, near Donaldsonville, in Ascension Parish, Louisiana, (lat. 30.143889, long. -91.038056), as shown within the attached drawings. (Hydrologic Unit Code 08090302, Lower Mississippi River Basin, West Central Coastal Louisiana Watershed).

CHARACTER OF WORK: The proposed project is being readvertised due to additional jurisdictional wetland impacts as a result of the applicant submitting a revised project footprint. The revised project footprint proposes a reduction from two proposed docks to one dock, a reduction in dredge volume from 2.76 million cubic yards to 1.6 million cubic yards, and an increase in jurisdictional forested battue wetland habitat impact from 15.61 acres to 19.03 acres. Proposed changes in project footprint impacts are described below in this section. The applicant is proposing to clear, grade, place and

maintain fill material for the construction of an industrial hydrogen/ammonia facility which includes a heavy haul road, marine terminal, and associated infrastructure. The project will utilize a natural gas pipeline to feed up to six ammonia trains each with a 3,600 metric tons per day capacity. The proposed project targets to capture approximately 98% of the generated carbon dioxide exporting it via pipeline and storing it in subterranean formations. The generated ammonia is being proposed to be exported via a new marine terminal to provide end market applications of marine fuel, power, fertilizer, and hydrogen generation. The proposed project is designed to generate 21,600 metric tons per day of liquid ammonia. The product ammonia is proposed to be stored onsite tankage for ship export and the carbon dioxide produced will be compressed and fed into the nearby Denbury pipeline. The project proposes to impact approximately 40.48 acres of Mississippi River waterbottoms via dredging for marine terminal construction. The dredged waterbottoms would be disposed via temporary dredge pipeline to an upland protected side area located beyond the 1,500-foot buffer from the toe of the Mississippi River levee. The project proposes to directly impact approximately 19.03 acres of Mississippi River bottomland forested jurisdictional wetlands, and 22.14 acres of jurisdictional Other Waters of the US (Mississippi River and protected side waters). Approximately 83,000 cubic yards of hauled in material would be placed as fill in jurisdictional areas for the heavy haul and pipe rack installation, 31,000 cubic yards of steel piles placed in jurisdictional areas for the proposed marine terminal installation, and 36,500 cubic yards of fill material for the proposed facility. Approximately 1,600,000 of native material in the Mississippi River and 125,000 cubic yards of native material from the bottomland area would be excavated for the proposed marine terminal construction.

MITIGATION: The applicant proposes to avoid direct impacts and minimize secondary impacts to wetlands to the maximum extent practicable. The applicant is proposing to avoid approximately 501.94 acres of jurisdictional wetlands located on the protected side of the project area, 168.12 acres of jurisdictional Mississippi River bottomland forested wetlands, and 27.99 acres of jurisdictional Other Waters of the US. For compensation for unavoidable wetland impacts, the applicant proposes to use a Corps approved mitigation bank within the watershed of impact.

The comment period on the requested Department of the Army Permit will close **30** days from the date of this public notice. Written comments, including suggestions for modifications or objections to the proposed work, stating reasons thereof, are being solicited from anyone having interest in this permit request, and must be submitted so as to be received before or by the last day of the comment period. Letters and/or comments concerning the subject permit application must reference the Applicant's Name and the Permit Application Number and can be preferably emailed to the CEMVN project manager listed above or forwarded to the CEMVN at the address above, ATTENTION: REGULATORY DIVISION, RGC, **Kenny Blanke**. This public notice is also available for review online at <https://go.usa.gov/xennJ>

Corps of Engineers Permit Criteria

The decision whether to issue a permit will be based on an evaluation of the probable impacts, including cumulative impacts of the proposed activity on the public interest. That decision will reflect the national concern for both protection and utilization of important resources. The benefit which reasonably may be expected to accrue from the proposal must be balanced against its reasonably foreseeable detriments. All factors which may be relevant to the proposal will be considered including the cumulative effects thereof; among those are conservation, economics, aesthetics, general environmental concerns, wetlands, historic properties, fish and wildlife values, flood hazards, floodplain values, land use, navigation, shoreline erosion and accretion, recreation, water supply and conservation, water quality, energy needs, safety, food and fiber production, mineral needs, considerations of property ownership and, in general, the needs and welfare of the people.

This request will also be reviewed pursuant to Section 408 and USACE Engineering Circular (EC) 1165-2-220, which provides policy and procedural guidance for processing requests to alter USACE civil works projects.

The decision whether to grant permission for the requested alteration will be based on several factors. The benefits that reasonably may be expected to accrue from the proposal will be balanced against its reasonably foreseeable detriments. Review of the requests for modification will be reviewed by a USACE technical review team considering the following factors:

1) Potential to Impair the Usefulness of the Project. Proposed alterations will be reviewed to determine whether the alteration would limit the ability of the USACE project to function as authorized, or would compromise or change any authorized project conditions, purposes or outputs. If USACE determines that the usefulness of the authorized project would be impaired, the request will be denied.

2) Potential to be Injurious to the Public Interest. Proposed alterations will be reviewed to determine the probable impacts, including cumulative impacts, on the public interest. Factors that may be relevant to the public interest depend upon the type of USACE project being altered and may include, but are not limited to, such things as conservation, economic development, historic properties, cultural resources, environmental impacts, water supply, water quality, flood hazards, floodplains, residual risk, induced damages, navigation, shore erosion or accretion, and recreation. This evaluation will consider information received from the interested parties, including tribes, agencies, and the public. The decision whether to approve an alteration will be determined by the consideration of whether benefits are commensurate with risks. If the potential detriments are found to outweigh the potential benefits, then it may be determined that the proposed alteration is injurious to the public interest.

CEMVN is soliciting comments from area residents, the public, federal, state, and local agencies and officials, Indian Tribes, and other interested parties in order to

consider and evaluate the impacts of this proposed activity. Any comments received will be considered by the CEMVN to determine whether to make, modify, condition, or deny a permit for this proposal. To make this decision, comments are used to assess impacts on communities with environmental justice concerns, endangered species, historic properties, water quality, general environmental effects, and other public interest factors listed above. Comments are used in the preparation of an Environmental Assessment and/or an Environmental Impact Statement pursuant to the National Environmental Policy Act. Comments are also used to determine the need for a public hearing and to determine the overall public interest of the proposed activity. Further, all factors that may be relevant to the proposal will be considered, including the potential cumulative effects associated with the proposed project. Further, all factors that may be relevant to the proposal will be considered, including the potential cumulative effects associated with the proposed project. The Section 408 review will consider the potential impact to the usefulness of the Federal project and whether the proposed alteration would be injurious to the public interest. Policy and legal compliance will also be considered.

CEMVN is presently unaware of properties listed on the National Register of Historic Places at or near the proposed work but is pending further review in accordance with the National Historic Preservation Act. The possibility exists that the proposed work may damage or destroy presently unknown archeological, scientific, prehistorical, historical sites, or data. As deemed necessary, copies of this public notice will be sent to the State Archeologist, State Historic Preservation Officer, and federally listed tribes regarding potential impacts to cultural resources.

Our initial finding is that the proposed work would have no affect on any species listed as endangered by the U.S. Department of Commerce, nor affect any habitat designated as critical to the survival and recovery of any such species.

Based on the Information Planning and Consultation (IPaC) tool for Endangered Species in Louisiana, as signed on January 27, 2020, between CEMVN and the U.S. Fish and Wildlife Service, Ecological Services Office (USFWS), it has been determined that the project may affect but not likely to adversely affect (NLAA) the pallid sturgeon. The applicant has stated that the water intake structure proposed for the marine terminal will comply with USFWS recommended screen mesh sizes to help mitigate potential concerns to the pallid sturgeon.

This notice initiates the Essential Fish Habitat (EFH) consultation requirements of the Magnuson-Stevens Fishery Conservation and Management Act. The applicant's proposal may result in the destruction, alteration, and/or disturbance of 0 acres of EFH utilized by various life stages of red drum and penaeid shrimp. Our initial determination is that the proposed action would not have a substantial adverse impact on EFH or federally managed fisheries in the Gulf of Mexico. Our final determination relative to project impacts and the need for mitigation measures is subject to review by and coordination with the National Marine Fisheries Service.

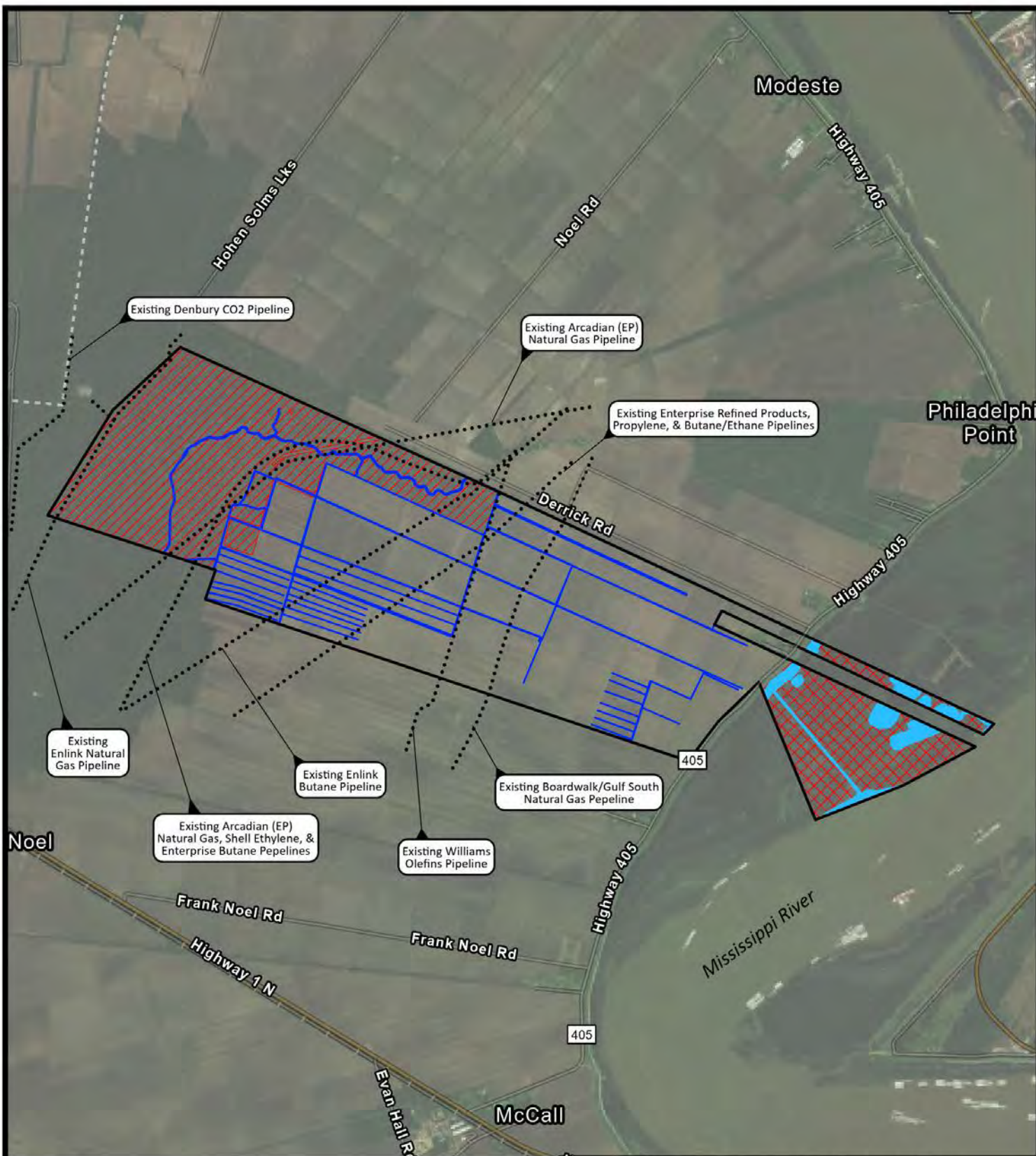
If the proposed work involves deposits of dredged or fill material into navigable waters, the evaluation of the probable impacts will include the application of guidelines established by the Administrator of the Environmental Protection Agency. Also, a certification that the proposed activity will not violate applicable water quality standards will be required from the LA Department of Environmental Quality before a Department of the Army permit is issued.

Any person may request, (preferably by email to the project manager, or in writing), within the comment period specified in this notice, that a public hearing be held to consider this application. Requests for public hearings shall state, with particularity, the reasons for holding a public hearing.

You are invited to communicate the information contained in this notice to any other parties whom you deem likely to have interest in the matter.

John M. Herman
Chief, Central Evaluation Branch
Regulatory Division

Enclosures



Site Boundary

Jurisdictional Features

- Section 404 Wetlands (501.95 Acres)
- Section 404 Non-wetland Waters of the US (26.68 Acres)
- Section 10/404 Wetlands (187.15 Acres)
- Section 10/404 Non-wetland Waters of the US (35.86 Acres)

For permit purposes only, not for construction

Imagery: Vivid Maxar 3/31/2022, ESRI



3,000

US Feet

Clean Hydrogen Works, La-1, L.L.C.

Donaldsonville, Louisiana

Ascension Clean Energy Project
Environmental Permitting

Existing Conditions

Ascension Parish



Drawn: CAL

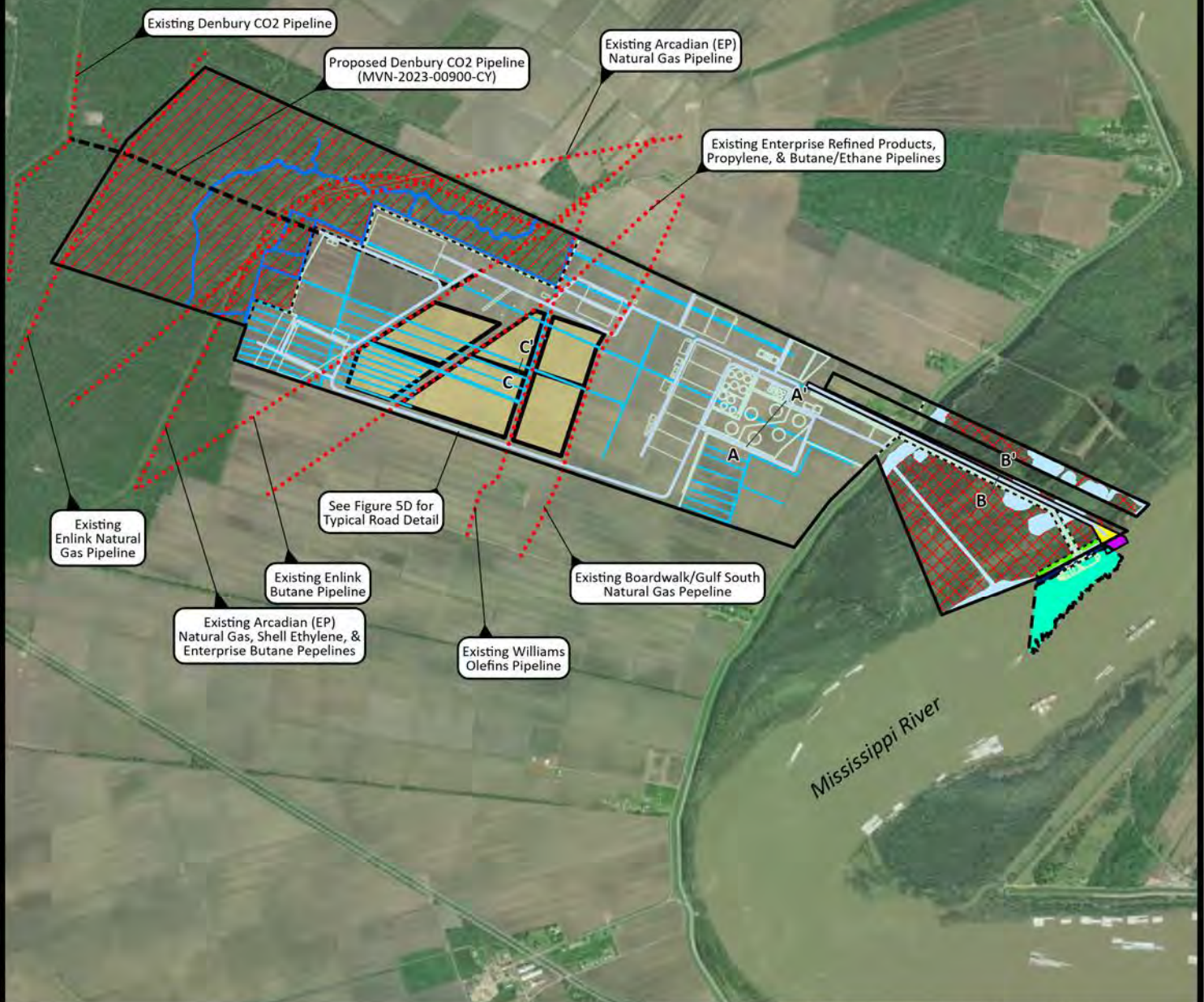
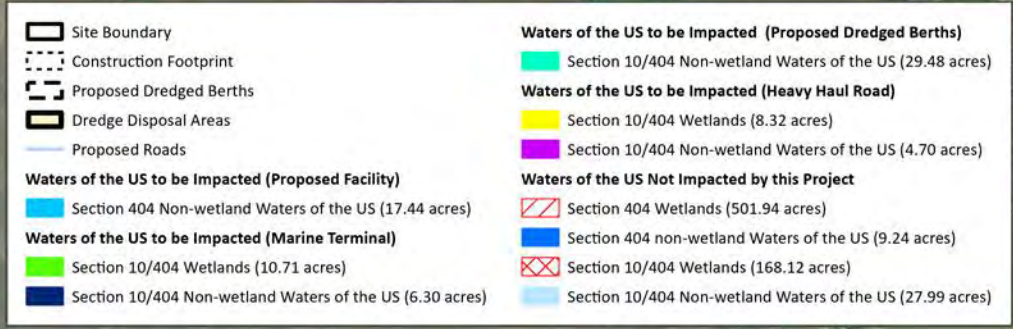
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Dwg. No.: GDB19045

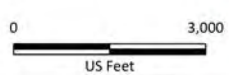
Checked: OPB

Approved: CMC

Figure 2



Notes:
 See Figure 3 for Proposed Development Details, Plot Plan
 See Figure 5A for Cross-Section A-A'
 See Figure 5B for Cross-Section B-B'
 See Figure 5C for Cross-Section C-C'



For permit purposes only, not for construction.
 Imagery: Vivid Maxar 3/31/2022, ESRI

Clean Hydrogen Works La-1, L.L.C.
 Donaldsonville, Louisiana

Ascension Clean Energy Project
 Environmental Permitting

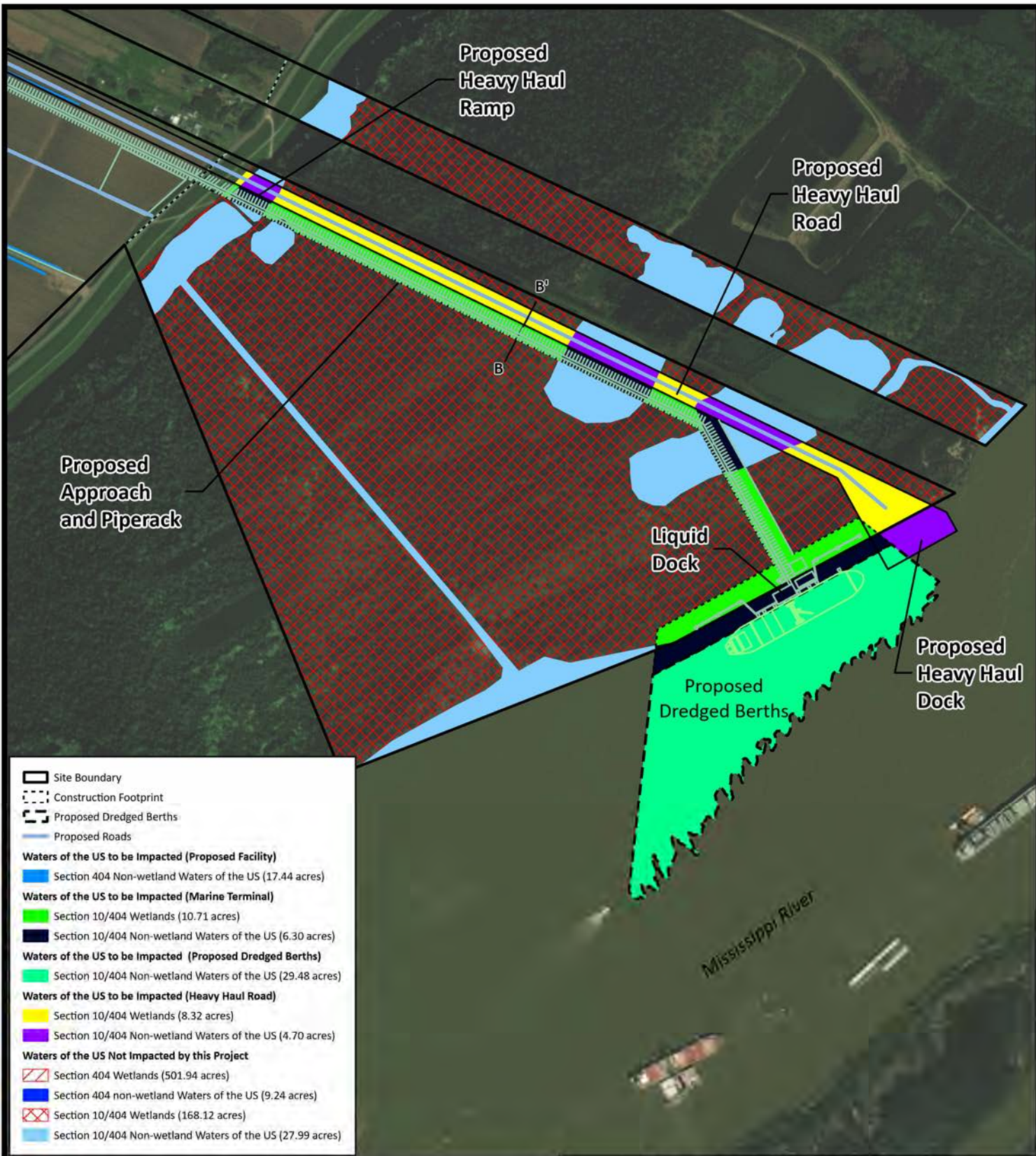
Plan View

Ascension Parish



Drawn: CAL	Checked: APK
Date: 4/30/2024	Approved: CMC
Dwg. No.: GDB19045	Figure 4A

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Notes:

See Lanier & Associates Consulting Engineers Inc.
Clean Hydrogen Works LA-1 Ammonia Project
Proposed New Marine Terminal
Sheet 3 of 26 for Detail
See Figure 5B for Cross Section B-B'



For permit purposes only, not for construction.

Imagery: Vivid Maxar 3/31/2022, ESRI



Clean Hydrogen Works, La-1, L.L.C.

Donaldsonville, Louisiana

Ascension Clean Energy Project
Environmental Permitting

Plan View

Marine Terminal and Heavy Haul Road

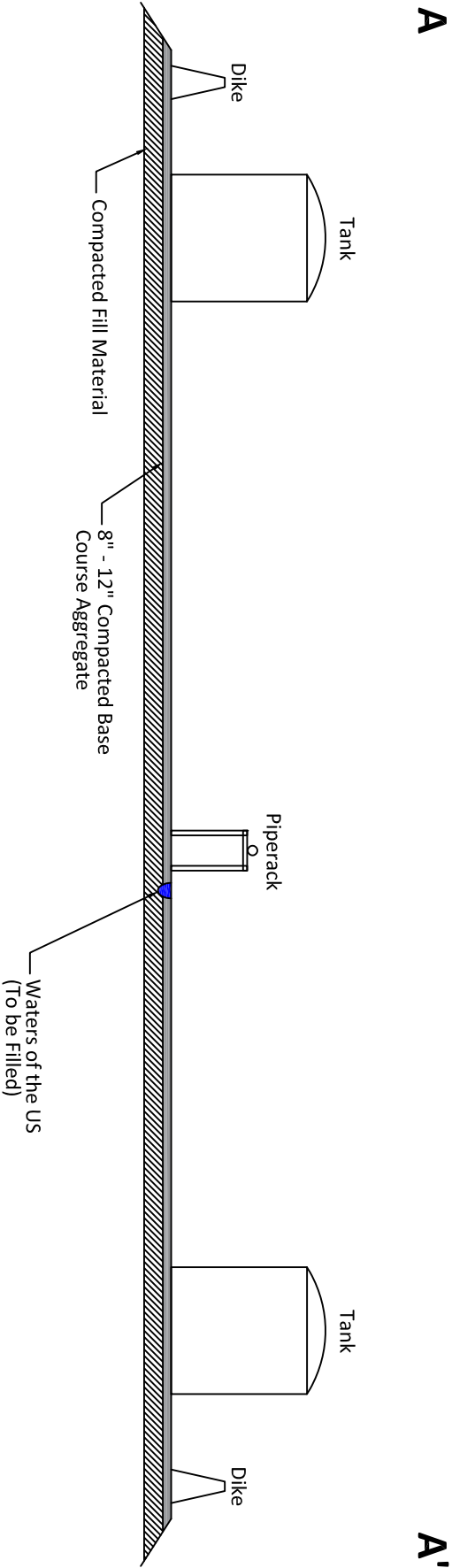
Ascension Parish



Drawn: CAL
Date: 11/9/2023
Dwg. No.: GDB19045

Checked: RAG
Approved: CMC

Figure 4B



NOT TO SCALE

PRELIMINARY-FOR PERMIT PURPOSES ONLY

Clean Hydrogen Works La-1, L.L.C.

Donaldsonville, Louisiana

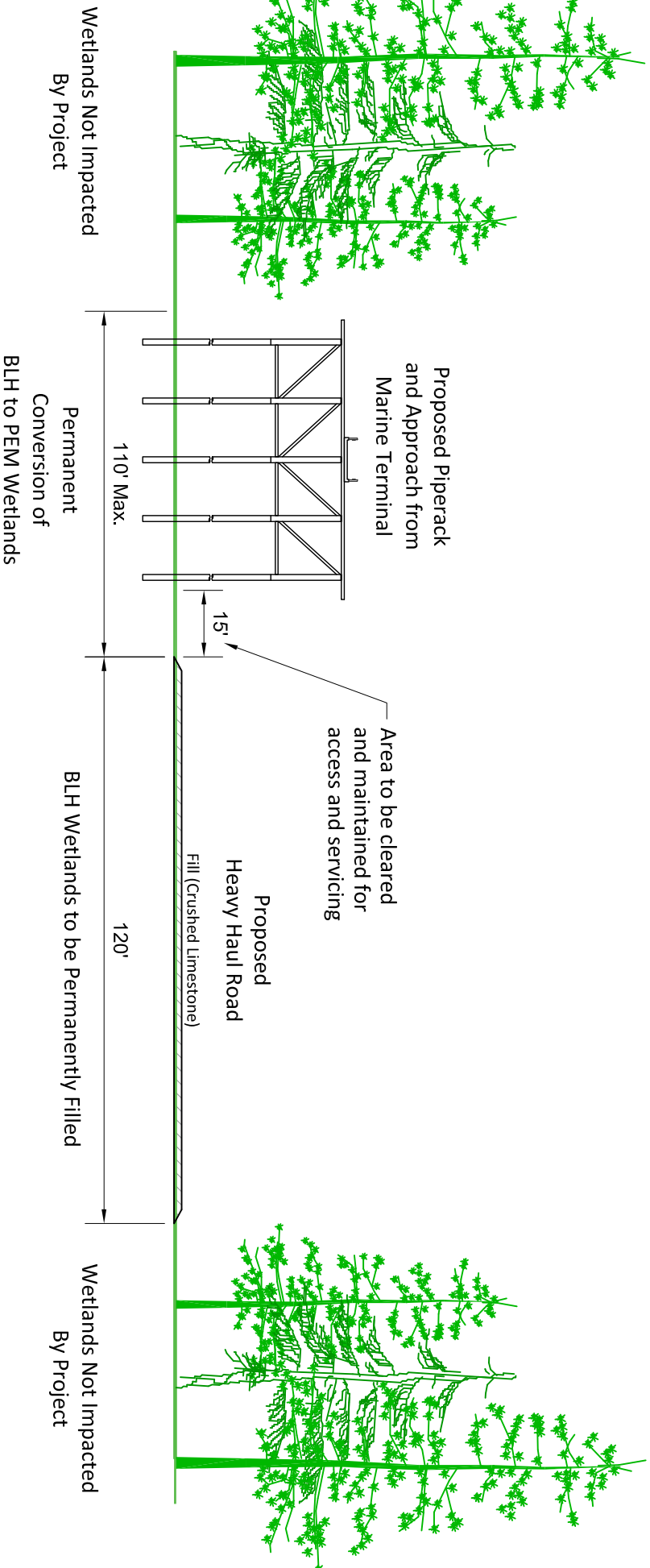
Ascension Clean Energy Project
Environmental Permitting

Cross Section A-A'

Ascension Parish



Drawn: CAL	Checked: OPB
Date: 4/26/2024	Approved: CMC
Dwg. No.: 19045-09	Figure 5A



Clean Hydrogen Works La-1, L.L.C.

Donaldsonville, Louisiana

Ascension Clean Energy Project
Environmental Permitting

Cross Section B-B'

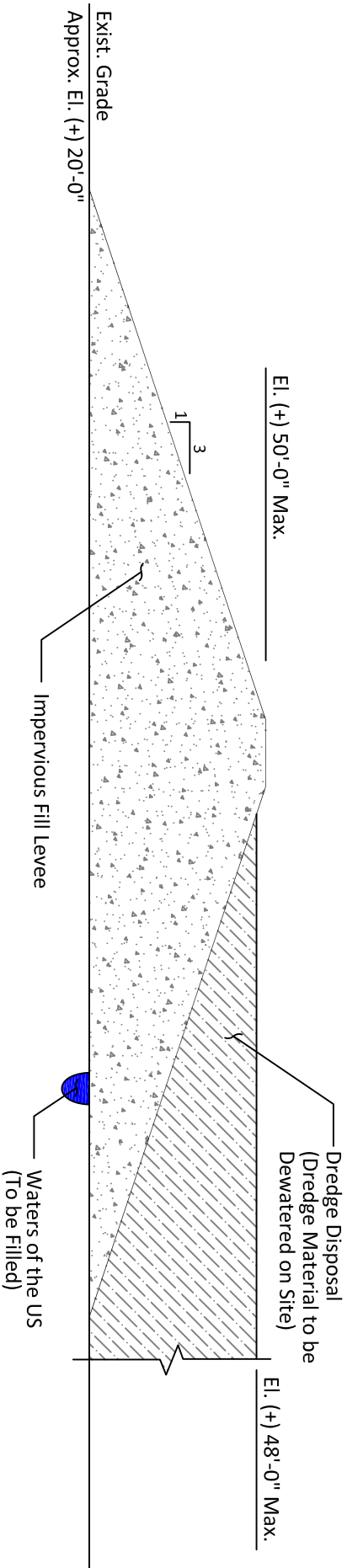
Ascension Parish



Drawn:	CAL	Checked:	OPB
Date:	4/29/2024	Approved:	CWC
Dwg. No.:	19045-13	Figure 5B	

NOT TO SCALE

PRELIMINARY-FOR PERMIT PURPOSES ONLY



Clean Hydrogen Works La-1, L.L.C.

Donaldsonville, Louisiana

Ascension Clean Energy Project
Environmental Permitting

Cross Section C-C'

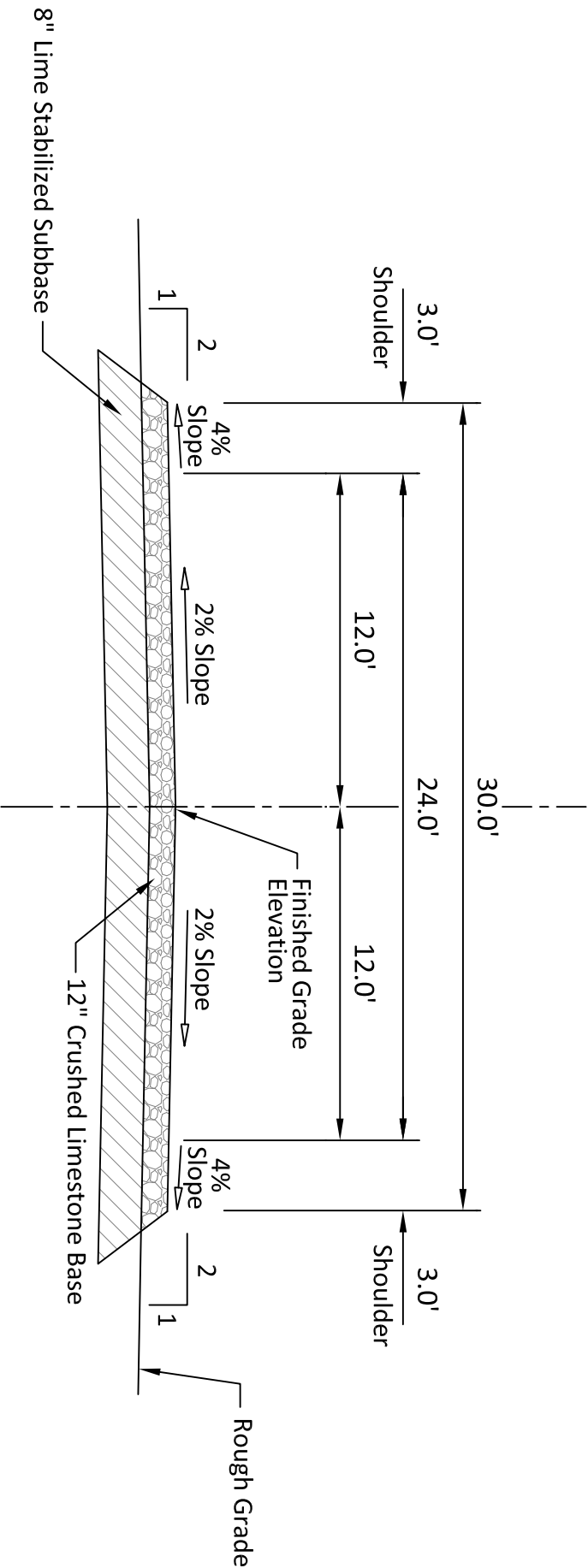
Ascension Parish



Drawn: CAL	Checked: OPB
Date: 4/30/2024	Approved: CMC
Dwg. No.: 19045-14	Figure 5C

NOT TO SCALE

PRELIMINARY-FOR PERMIT PURPOSES ONLY

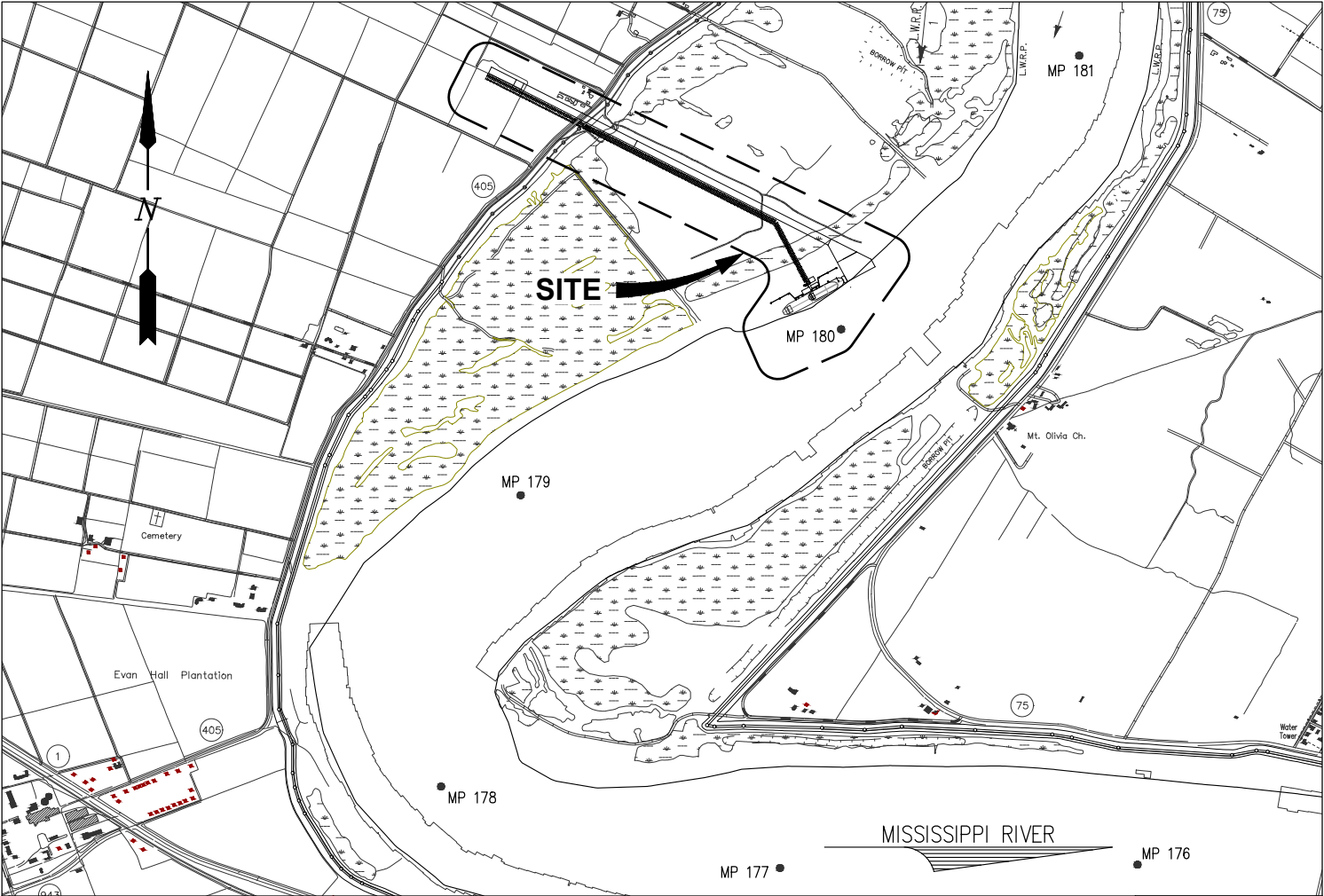


Typical Road Detail

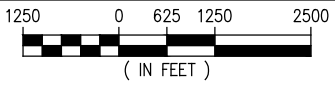
NOT TO SCALE

PRELIMINARY-FOR PERMIT PURPOSES ONLY

Clean Hydrogen Works La-1, L.L.C.			
Donaldsonville, Louisiana			
Ascension Clean Energy Project Environmental Permitting			
Typical Road Detail			
Ascension Parish			
Drawn: CAL		Checked: OPB	
Date: 4/30/2024		Approved: CMC	
Dwg. No.: 19045-11		Figure 5D	



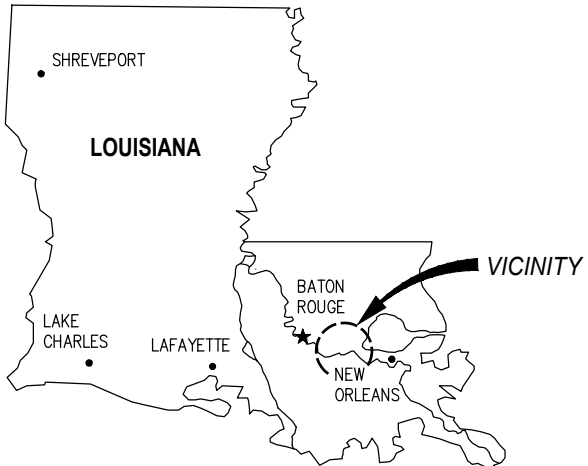
VICINITY MAP
SCALE: 1" = 2500'



ASCENSION PARISH, LA
LAT. 30° 08' 14.1" N
LONG. 91° 00' 45.0" W

NOTES

1. AS-BUILT DRAWINGS AND/OR PLANS SHALL HAVE WRITTEN ON THEM THE DATE OF COMPLETION OF SAID ACTIVITIES AND SHALL BE SUBMITTED TO THE LOUISIANA DEPARTMENT OF NATURAL RESOURCES, OFFICE OF COASTAL MANAGEMENT, P.O. BOX 44487, BATON ROUGE, LA 70804-4487 WITHIN 30 DAYS FOLLOWING PROJECT COMPLETION.
2. ALL STRUCTURES, FACILITIES, WELLS, AND PIPELINES/FLOWLINES OCCURRING IN OPEN WATER AREAS OR IN OILFIELD CANALS OR SLIPS SHALL BE REMOVED WITHIN 120 DAYS OF ABANDONMENT OF THE FACILITIES FOR THE HEREIN PERMITTED USE UNLESS PRIOR WRITTEN APPROVAL TO LEAVE SUCH STRUCTURES IN PLACE IS RECEIVED FROM THE COASTAL MANAGEMENT DIVISION. THIS CONDITION DOES NOT PRECLUDE THE NECESSITY FOR REVISING THE CURRENT PERMIT OR OBTAINING A SEPARATE COASTAL USE PERMIT, SHOULD ONE BE REQUIRED.
3. STRUCTURES MUST ALSO BE MARKED/LIGHTED IN ACCORDANCE WITH U.S. COAST GUARD REGULATIONS.
4. IN ORDER TO ENSURE THE SAFETY OF ALL PARTIES, THE PERMITEE SHALL CONTACT THE LOUISIANA ONE CALL SYSTEM (1-800-272-3020) A MINIMUM OF 48 HOURS PRIOR TO THE COMMENCEMENT OF ANY EXCAVATION (DIGGING, DREDGING, JETTING, ETC.) OR DEMOLITION ACTIVITY.
5. HORIZONTAL DATUM REFERENCED TO LOUISIANA STATE PLANE NAD83.
6. ALL ELEVATIONS ARE EXPRESSED IN FEET AND TENTHS AND ARE REFERENCED TO NORTH AMERICAN VERTICAL DATUM 1988 (NAVD88). UNLESS NOTED OTHERWISE.
7. NO IMPACTS TO RARE, THREATENED OR ENDANGERED SPECIES OR CRITICAL HABITATS ARE ANTICIPATED FROM THE PROPOSED PROJECT. NO STATE OR FEDERAL PARKS, WILDLIFE REFUGES, WILDLIFE MANAGEMENT AREAS OR SCENIC RIVERS ARE KNOWN AT THE SPECIFIED SITE OR WITHIN ¼ MILE OF THE PROPOSED PROJECT. THE WILDLIFE DIVERSITY PROGRAM (WDP) REPORTS SUMMARIZE THE EXISTING INFORMATION KNOWN AT THE TIME OF THE REQUEST REGARDING THE LOCATION IN QUESTION. WDP REPORTS SHOULD NOT BE CONSIDERED FINAL STATEMENTS ON THE BIOLOGICAL ELEMENTS OR AREAS BEING CONSIDERED, NOR SHOULD THEY BE SUBSTITUTED FOR ON-SITE SURVEYS REQUIRED FOR ENVIRONMENTAL ASSESSMENTS. IF AT ANY TIME WDP TRACKED SPECIES ARE ENCOUNTERED WITHIN THE PROJECT AREA, PLEASE CONTACT OUR BIOLOGIST AT 225-763-3554.

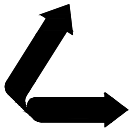


AREA MAP

CHRIS O'BRIEN
LA PE #33945

PRELIMINARY - FOR PERMITTING PURPOSES ONLY, NOT FOR CONSTRUCTION

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CONSULTING ENGINEERS
INCORPORATED
LA: EF-1120 TX: F-2981
NEW ORLEANS • BEAUMONT • CORPUS CHRISTI • HOUSTON

CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
VICINITY MAP, AREA MAP & NOTES

DATE APRIL '23
DESIGN CLO
DRAWN BAS
CHECK CLO
JOB NO 11753
SHEET No.
1 OF 26

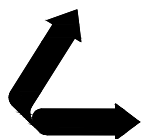
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LA PE #33945

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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
EXISTING SITE PLAN

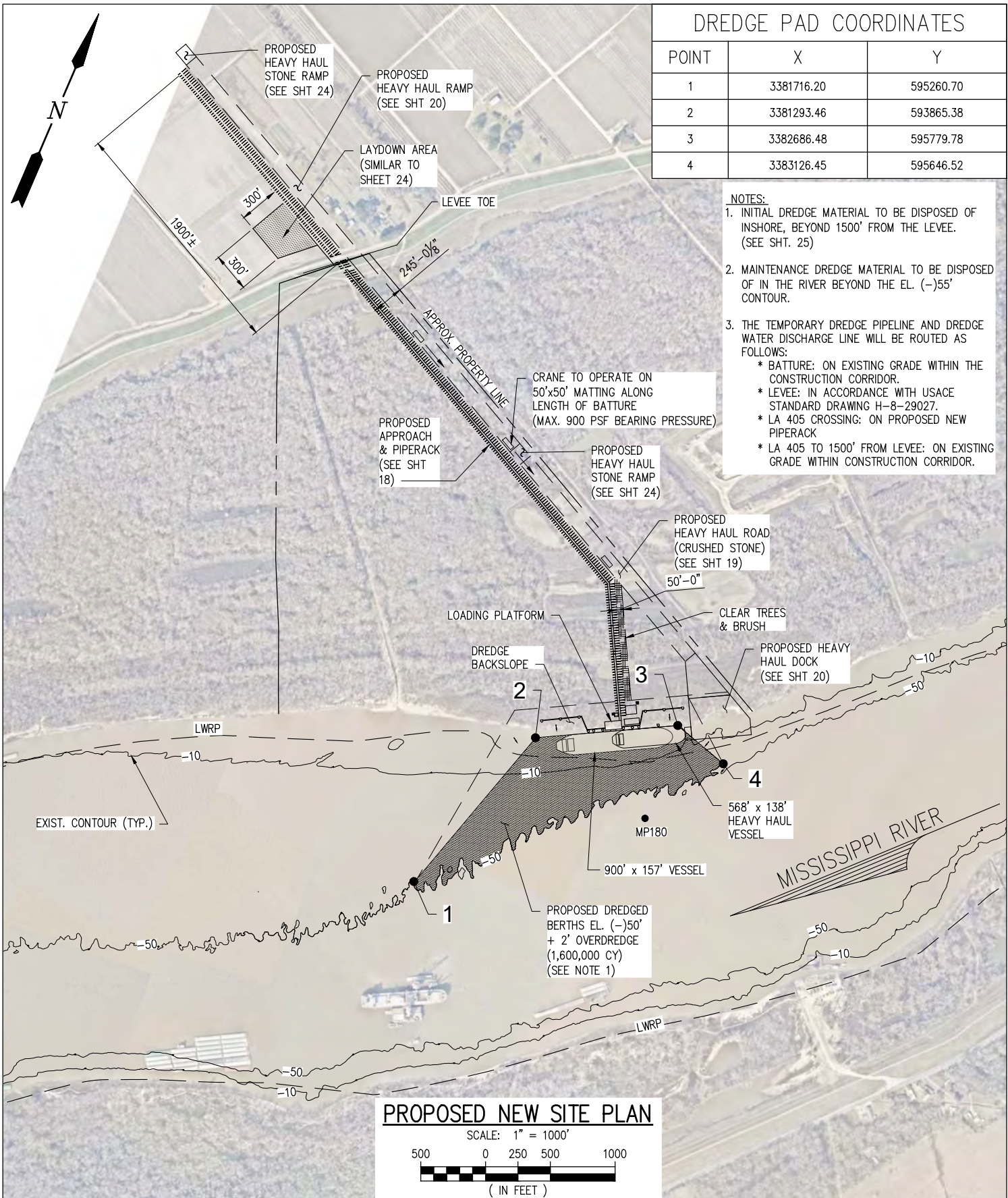
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JOB NO 11753
SHEET No.
2 OF 26

DREDGE PAD COORDINATES

POINT	X	Y
1	3381716.20	595260.70
2	3381293.46	593865.38
3	3382686.48	595779.78
4	3383126.45	595646.52

NOTES:

- INITIAL DREDGE MATERIAL TO BE DISPOSED OF INSHORE, BEYOND 1500' FROM THE LEVEE. (SEE SHT. 25)
- MAINTENANCE DREDGE MATERIAL TO BE DISPOSED OF IN THE RIVER BEYOND THE EL. (-)55' CONTOUR.
- THE TEMPORARY DREDGE PIPELINE AND DREDGE WATER DISCHARGE LINE WILL BE ROUTED AS FOLLOWS:
 - * BATTURE: ON EXISTING GRADE WITHIN THE CONSTRUCTION CORRIDOR.
 - * LEVEE: IN ACCORDANCE WITH USACE STANDARD DRAWING H-8-29027.
 - * LA 405 CROSSING: ON PROPOSED NEW PIPERACK
 - * LA 405 TO 1500' FROM LEVEE: ON EXISTING GRADE WITHIN CONSTRUCTION CORRIDOR.



PROPOSED NEW SITE PLAN

SCALE: 1" = 1000'
 500 0 250 500 1000
 (IN FEET)

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 LA PE #33945

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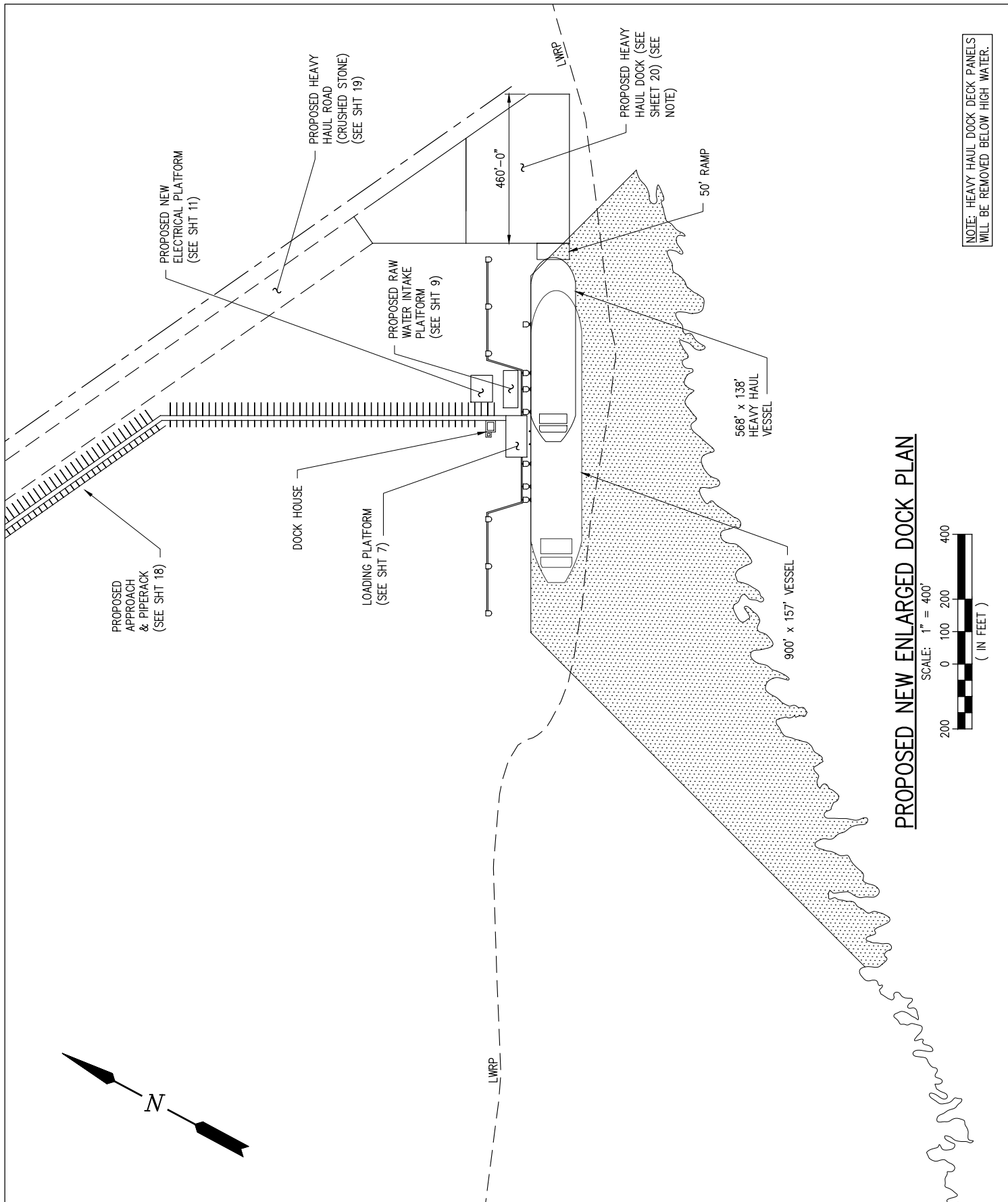
LA: EF-1120 TX: F-2981
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CLEAN HYDROGEN WORKS
 ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW SITE PLAN

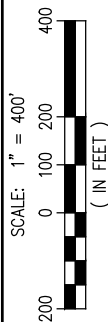
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 3 OF 26

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NOTE: HEAVY HAUL DOCK DECK PANELS
WILL BE REMOVED BELOW HIGH WATER.

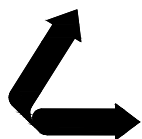
PROPOSED NEW ENLARGED DOCK PLAN



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LA PE #33945

PRELIMINARY - FOR PERMIT PURPOSES ONLY

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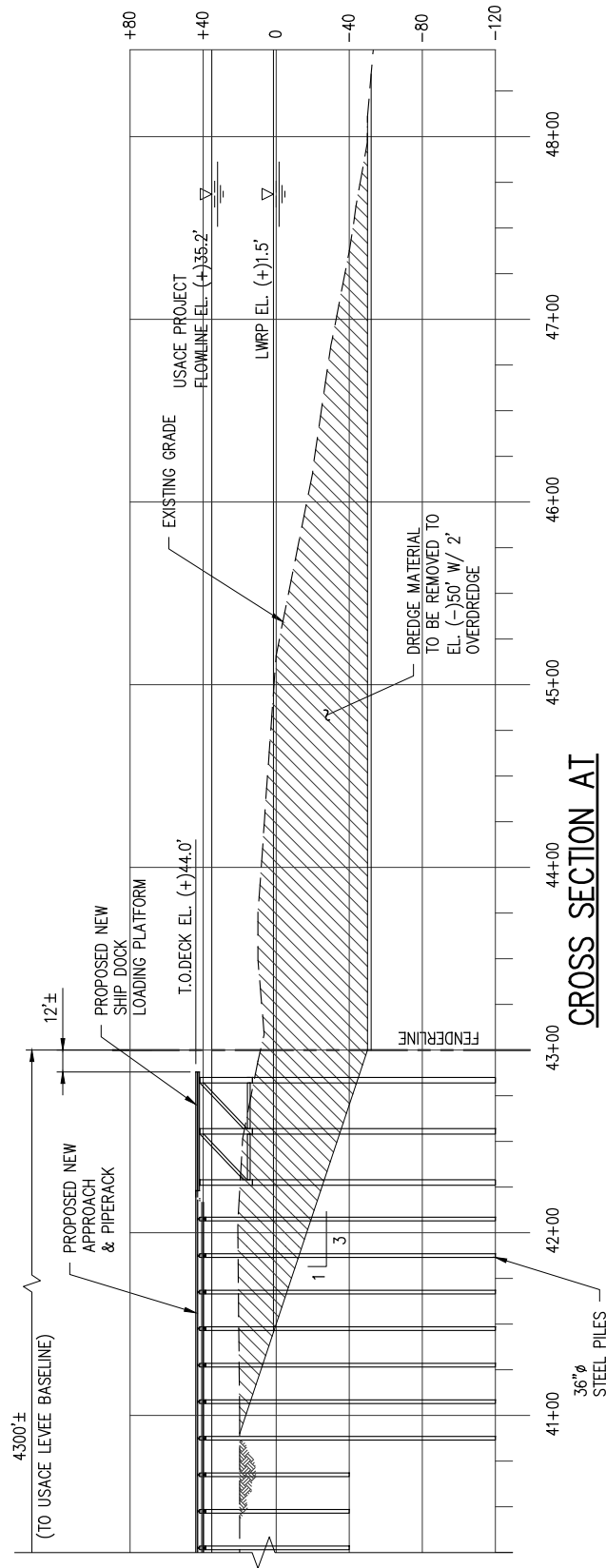
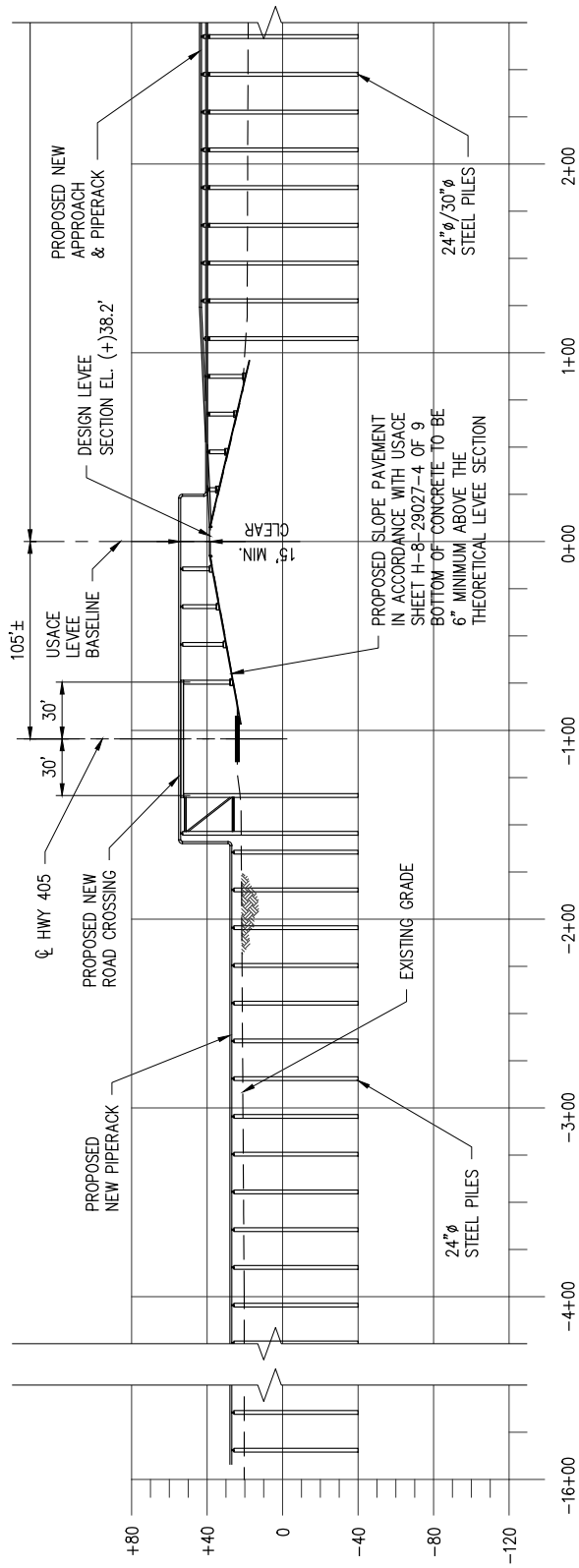
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INCORPORATED

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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

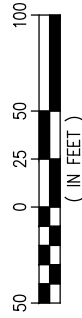
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW ENLARGED DOCK PLAN

DATE APRIL '23
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JOB NO 11753
SHEET No.
4 OF **26**



**CROSS SECTION AT
APPROACH & PIPERACK**

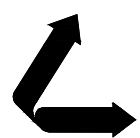
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CHRIS O'BRIEN
LA PE #33945

PRELIMINARY - FOR PERMITTING PURPOSES ONLY, NOT FOR CONSTRUCTION

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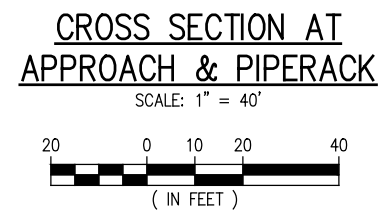


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CONSULTING ENGINEERS
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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW APPROACH CROSS SECTION

DATE APRIL '23
DESIGN CLO
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5 OF 26



CROSS SECTION AT
APPROACH & PIPERACK

SCALE: 1" = 40'

PRELIMINARY - FOR PERMITTING PURPOSES ONLY, NOT FOR CONSTRUCTION

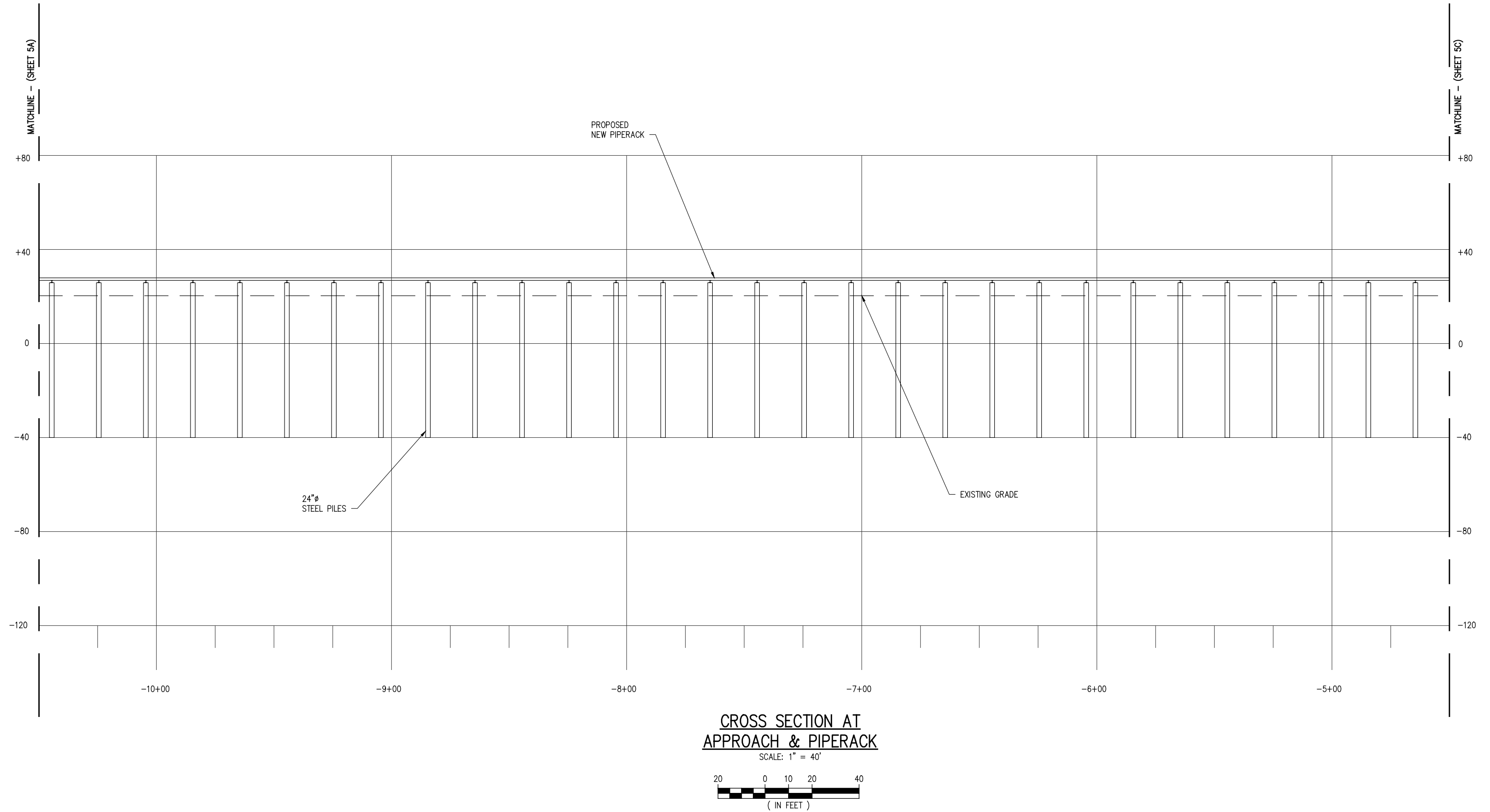
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CONSULTING ENGINEERS
INCORPORATED
LA: EF-1120 TX: F-2981
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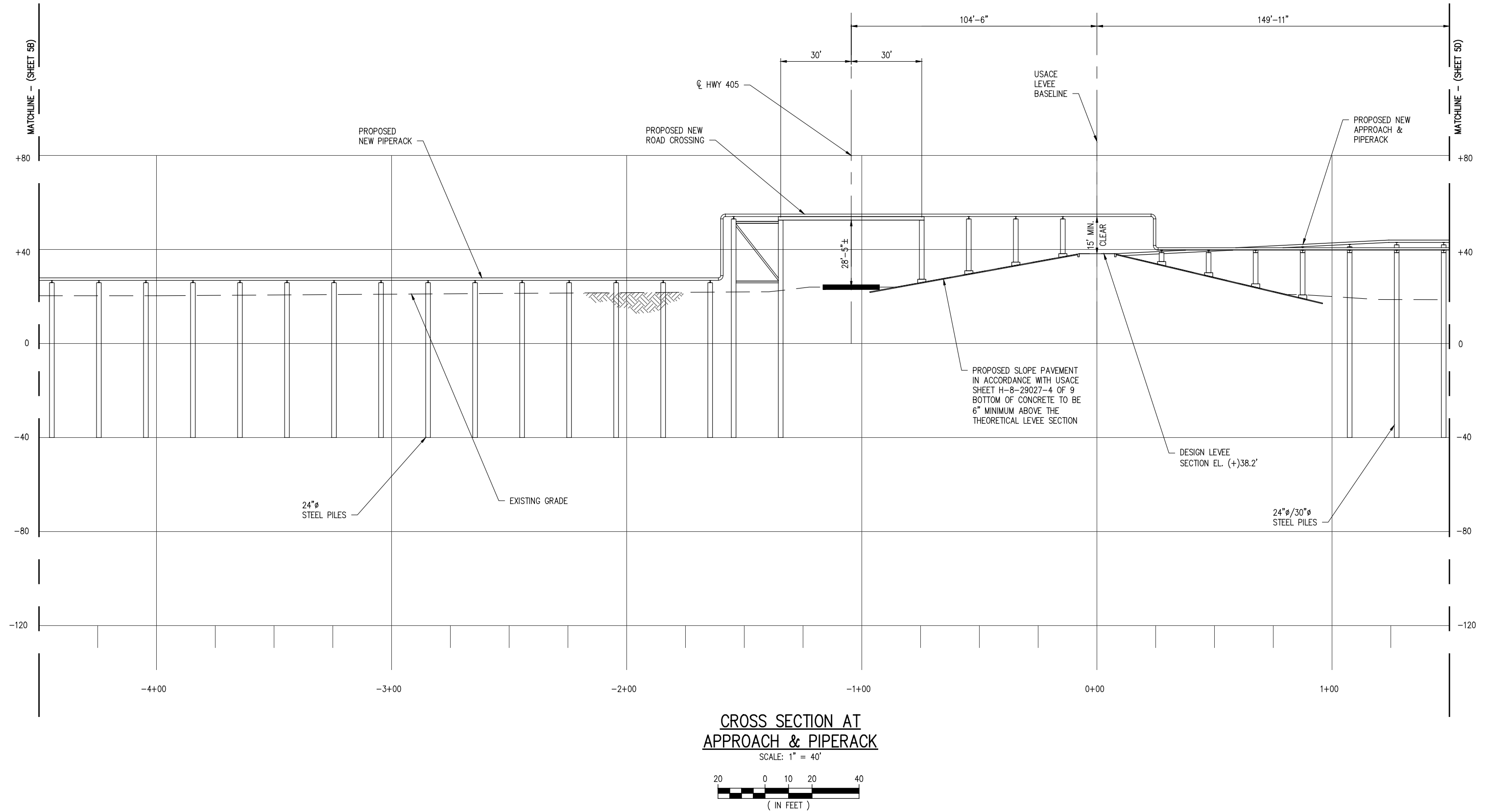
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DATE	APRIL '23
SHT SIZE	11"x17"
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DRAWN	BAS
CHECK	CLO
APPR'D	*
JOB NO	11753

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW APPROACH CROSS SECTION

5A

[illegible]



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REV	DATE	BY	DESCRIPTION	REV	DATE	BY	DESCRIPTION

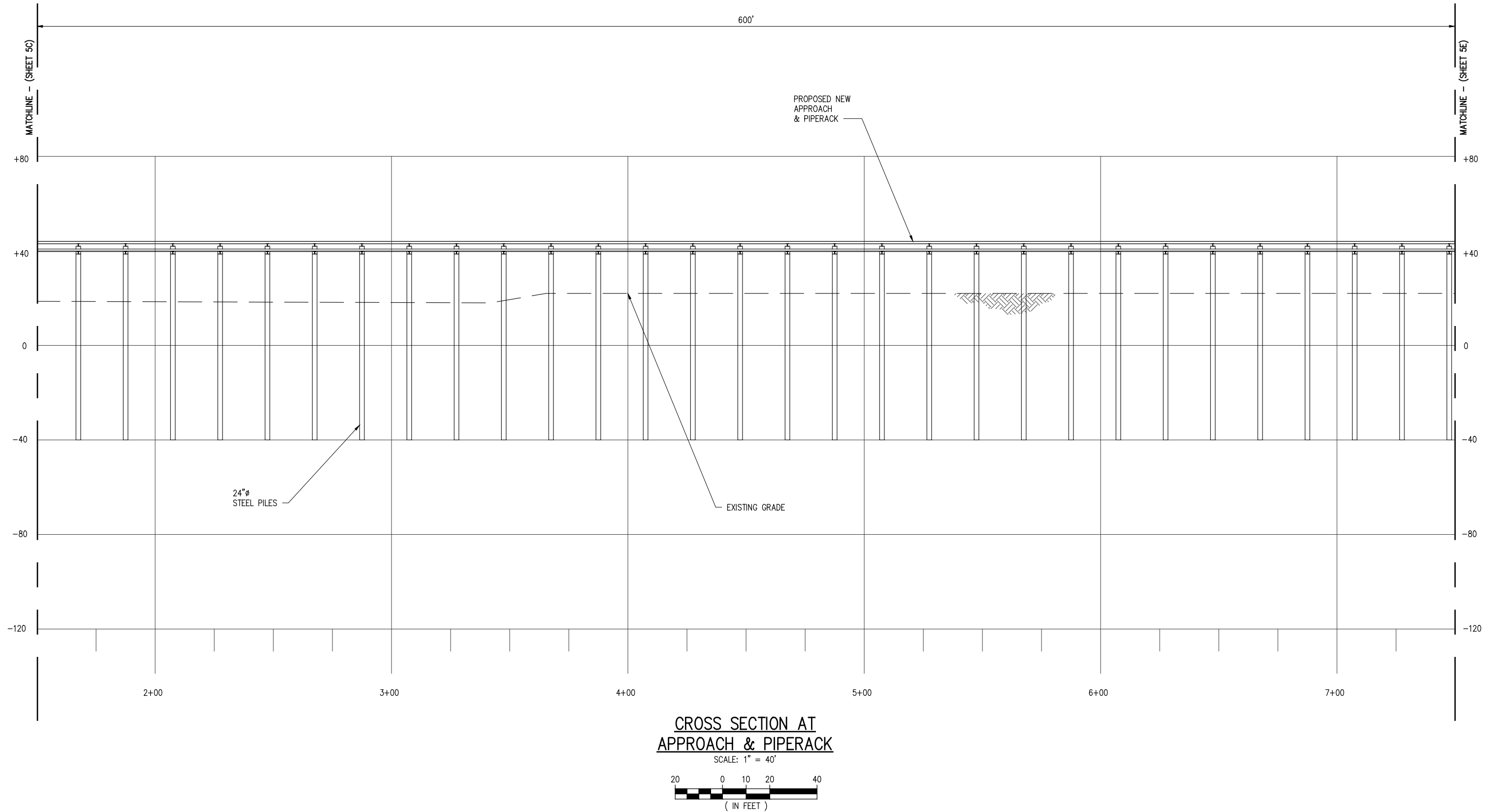
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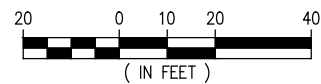
CLEAN HYDROGEN WORKS ASCENSION PARISH	LOUISIANA
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LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW APPROACH CROSS SECTION

SHEET NO.

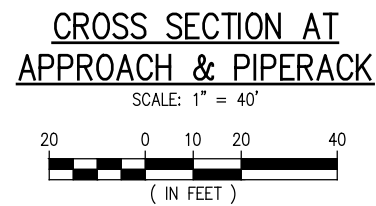
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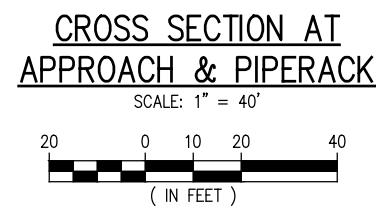
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REV	DATE	BY	DESCRIPTION	REV	DATE	BY	DESCRIPTION

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LA PE #33945

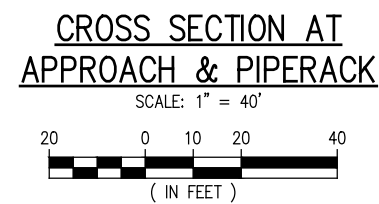
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DATE APRIL '23
SHT SIZE 11"x17"
DESIGN CLO
DRAWN BAS
CHECK CLO
APPR'D *
JOB NO 11753

<p align="center">CLEAN HYDROGEN WORKS</p> <p>ASCENSION PARISH LOUISIANA</p>	
<p align="center">LA-1 AMMONIA PROJECT</p> <p align="center">PROPOSED NEW MARINE TERMINAL</p> <p align="center">PROPOSED NEW APPROACH CROSS SECTION</p>	

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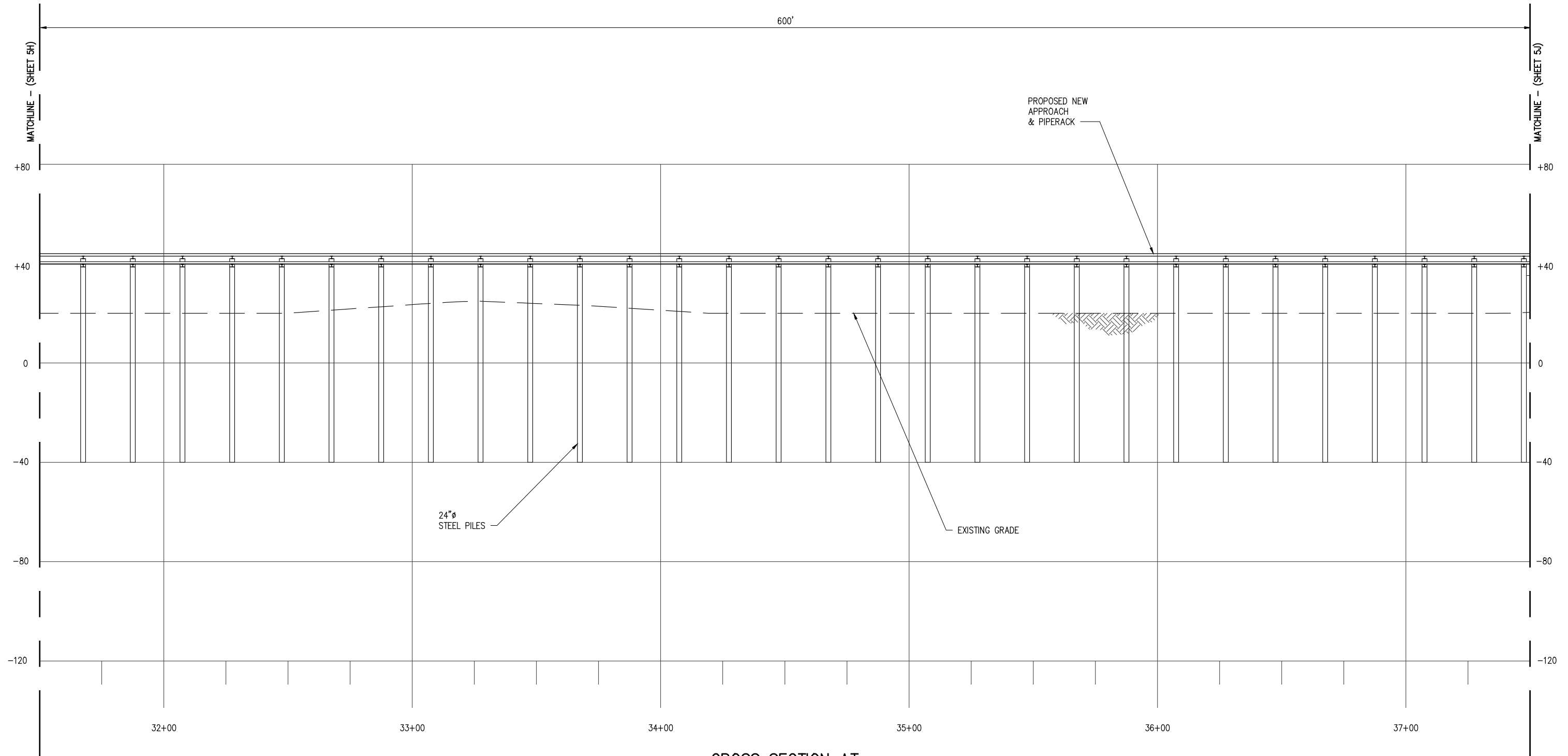
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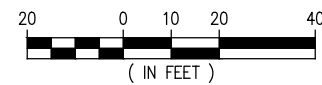
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REV	DATE	BY	DESCRIPTION	REV	DATE	BY DESCRIPTION

5H



CROSS SECTION AT
APPROACH & PIPERACK

SCALE: 1" = 40'



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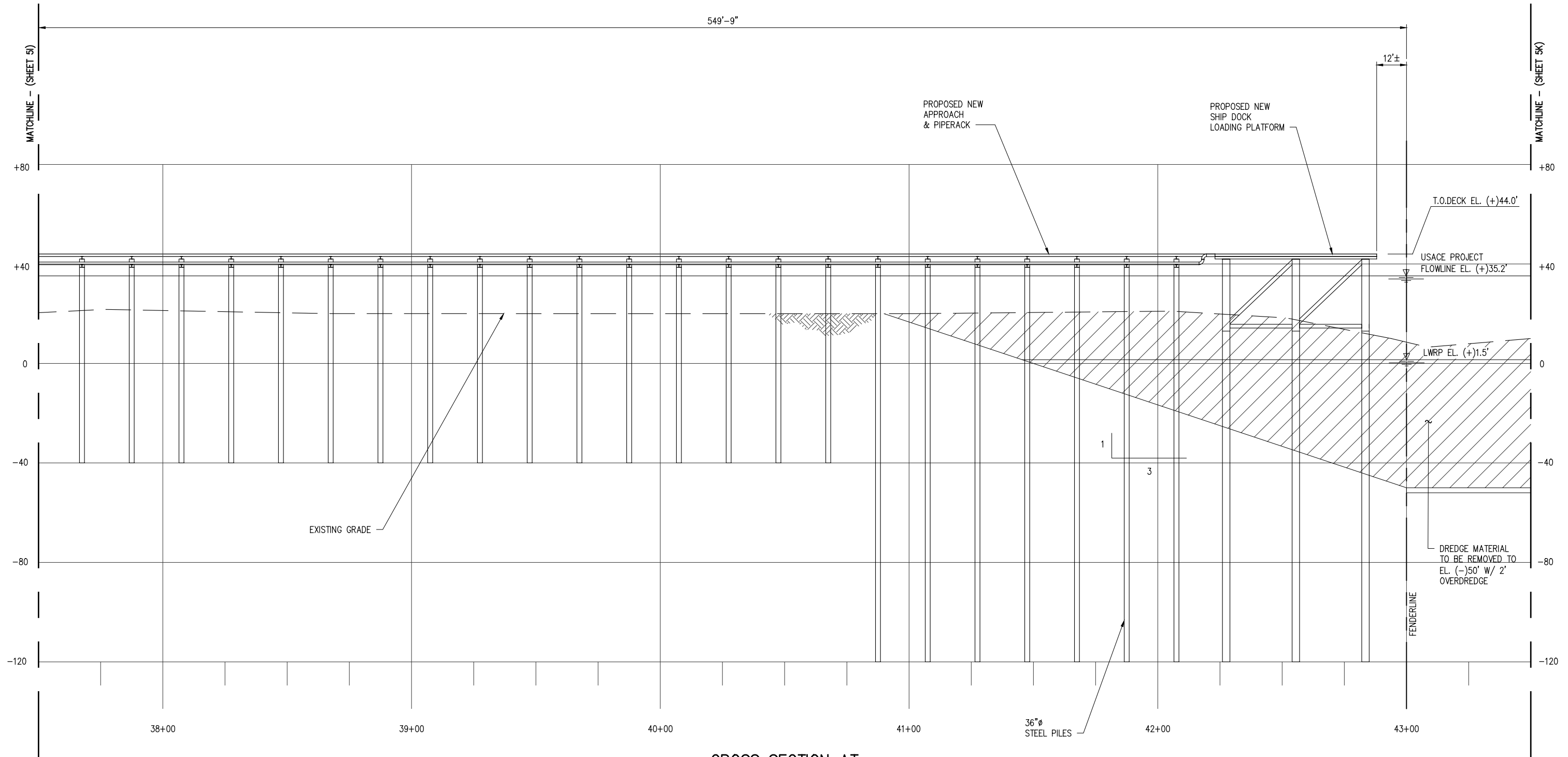
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DRAWN	BAS
CHECK	CLO
APPR'D	*
JOB NO	11753

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LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW APPROACH CROSS SECTION

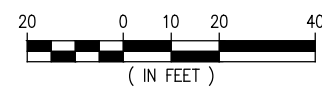
SHEET NO.

51



CROSS SECTION AT
APPROACH & PIPERACK

SCALE: 1" = 40'



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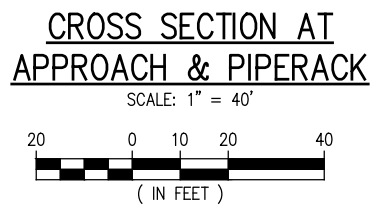
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APPR'D	*
JOB NO	11753

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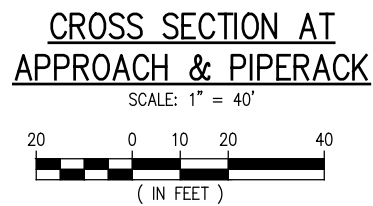
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW APPROACH CROSS SECTION

SHEET NO.

5J



5K



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JOB NO	11753

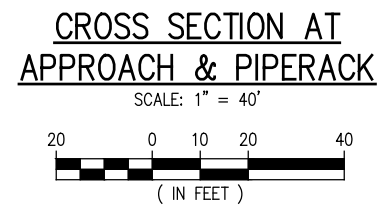
CLEAN HYDROGEN WORKS

ASCENSION PARISH LOUISIANA

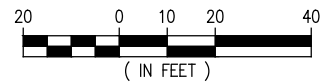
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW APPROACH CROSS SECTION

SHEET NO.

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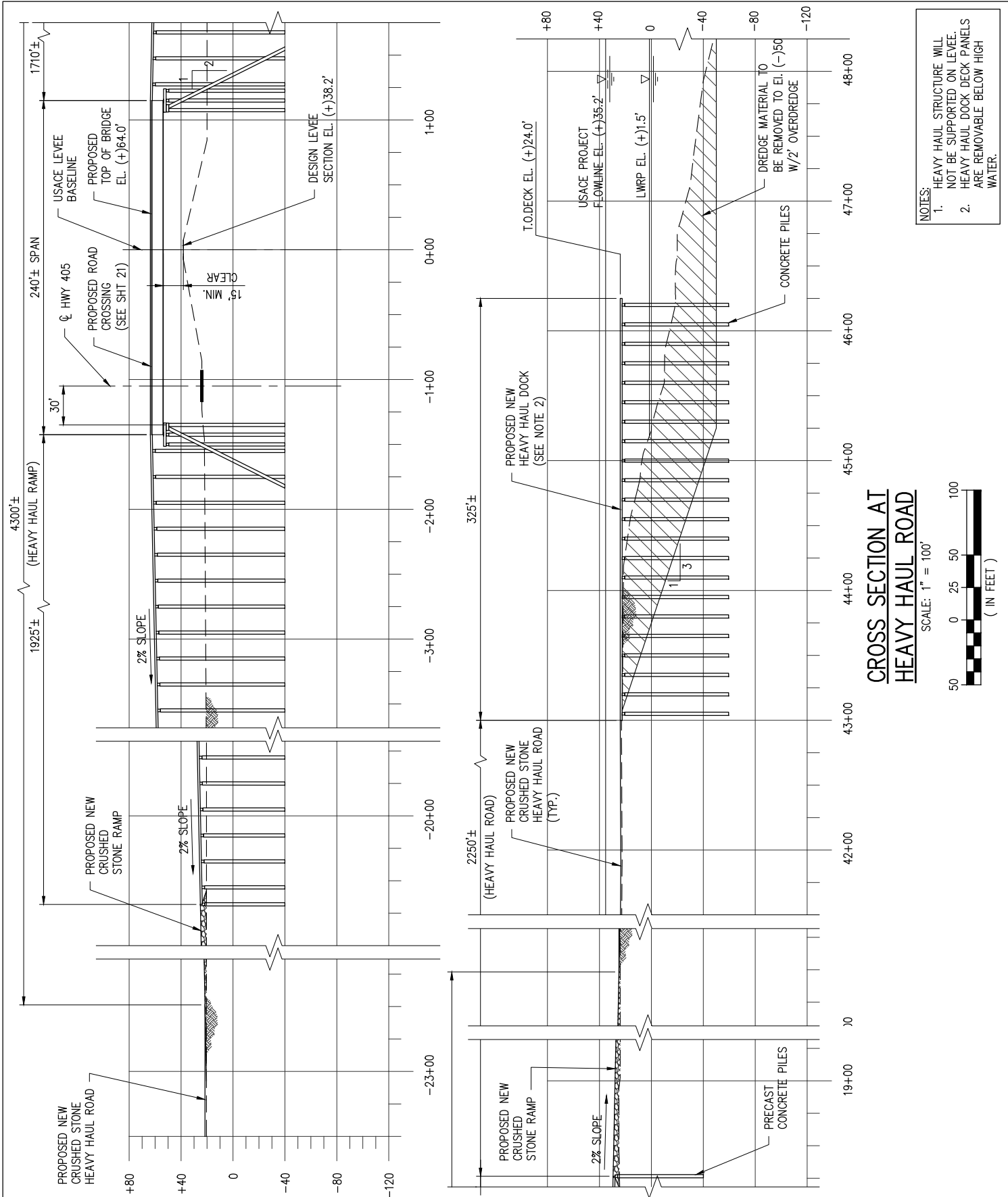
SCALE: 1" = 40'



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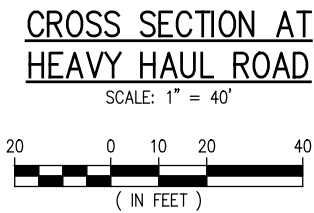
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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION

DATE APRIL '23
DESIGN CLO
DRAWN BAS
CHECK CLO
JOB NO 11753
SHEET No.
6 OF 26



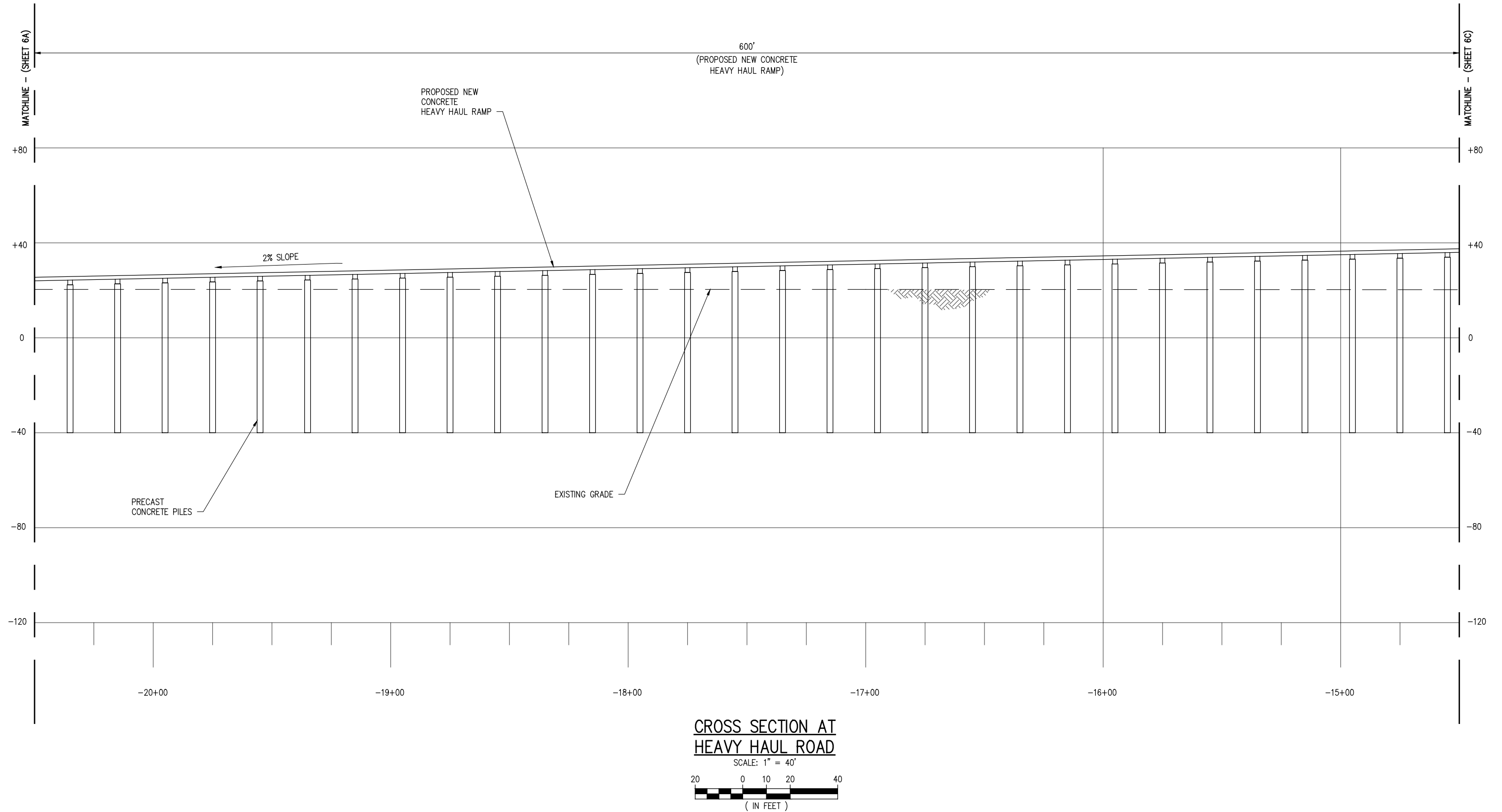
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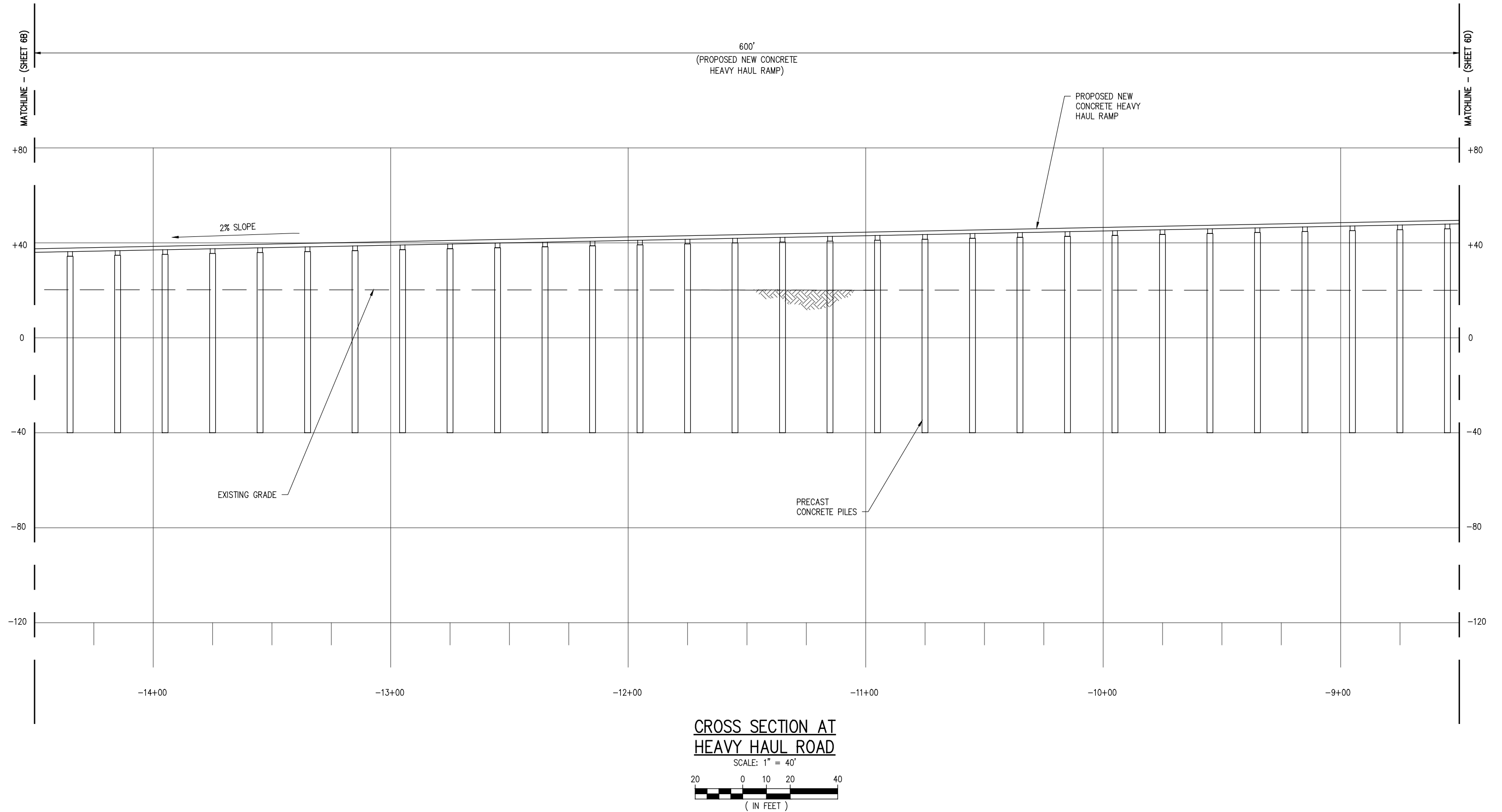
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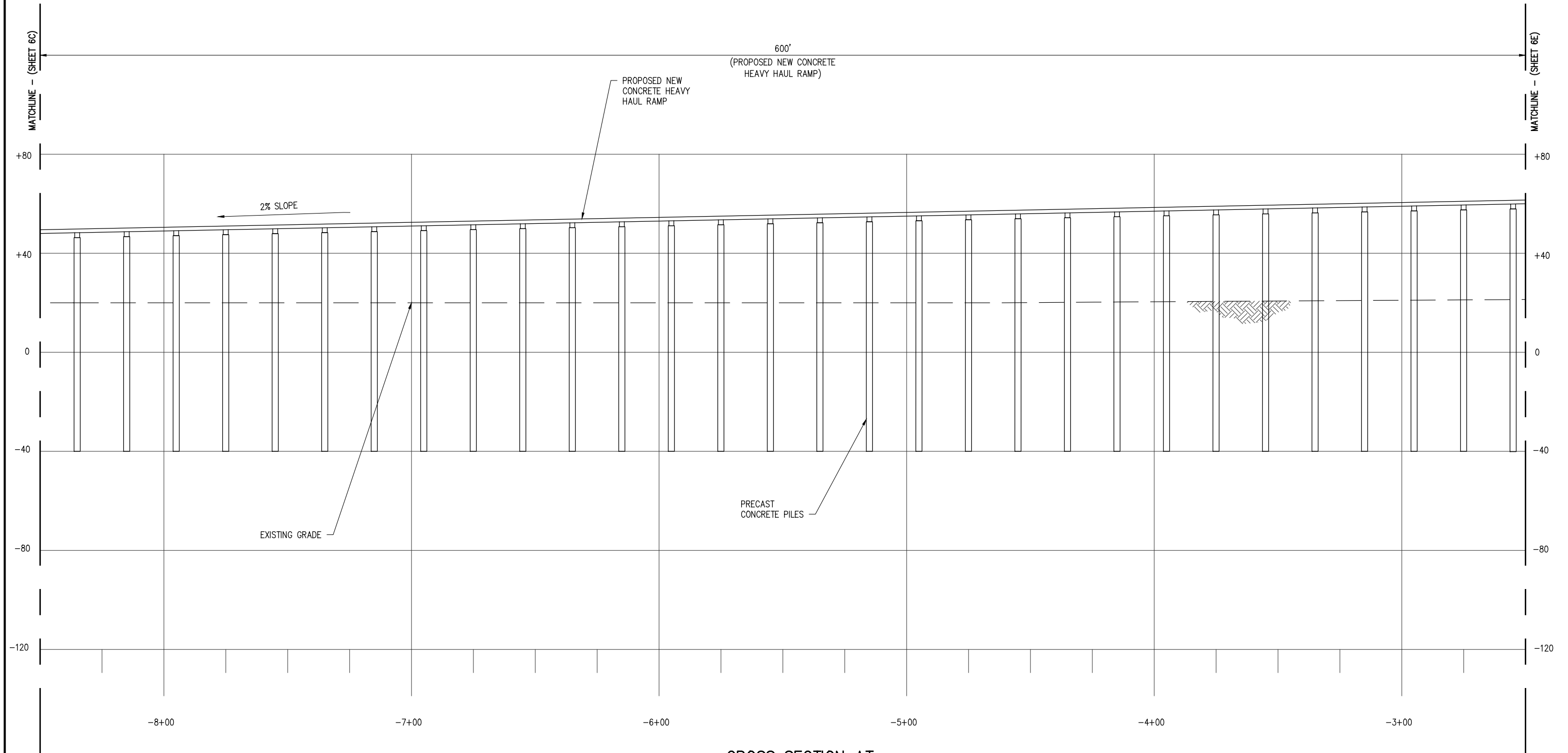
DATE APRIL '23
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DESIGN CLO
DRAWN BAS
CHECK CLO
APPR'D *
JOB NO 11753

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION

6A

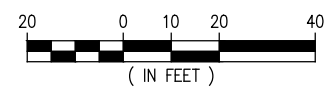
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CROSS SECTION AT
HEAVY HAUL ROAD

SCALE: 1" = 40'



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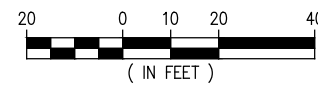
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**LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION**

SHEET NO.

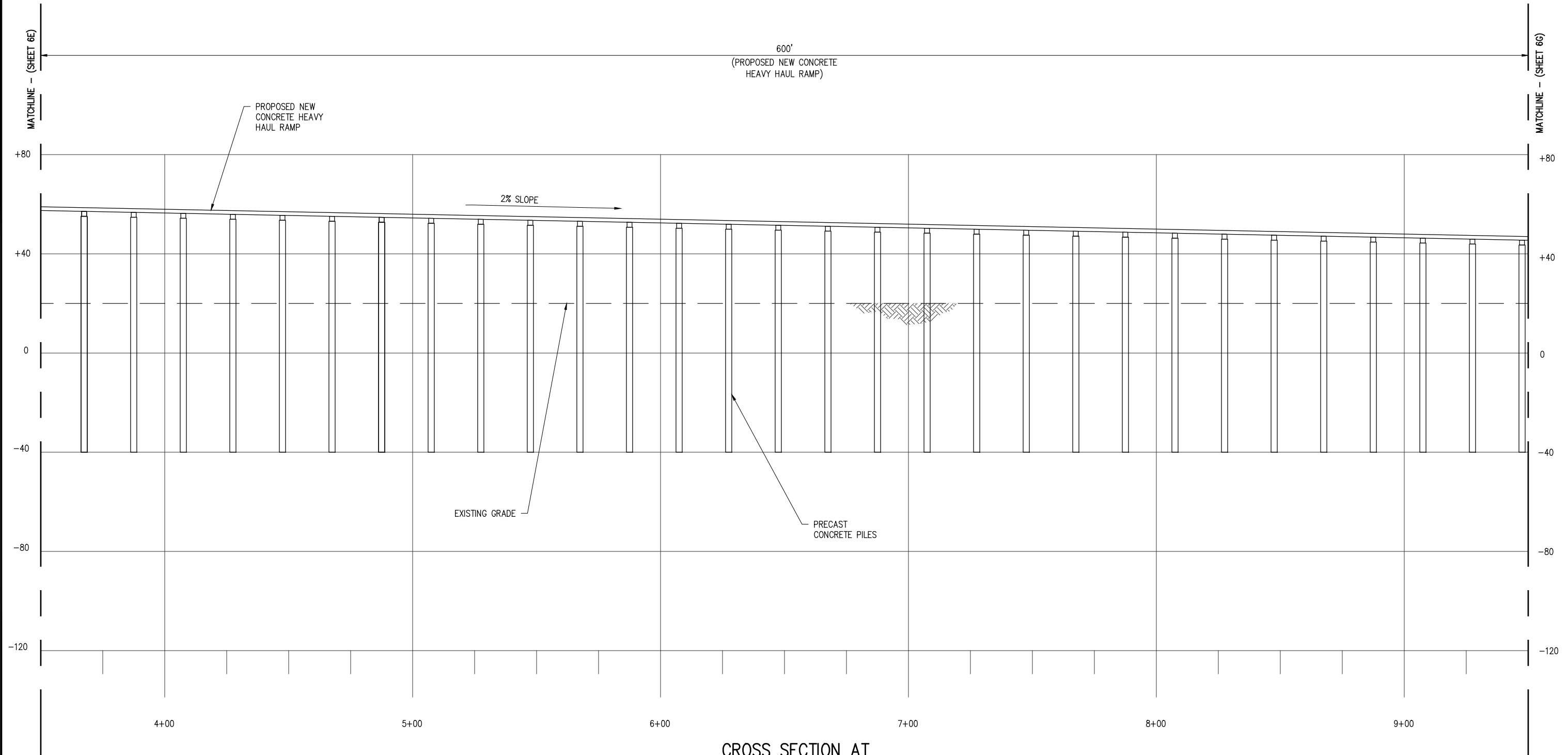
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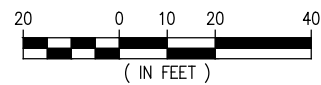
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**LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION**



SCALE: 1" = 40'





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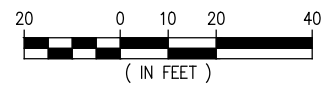
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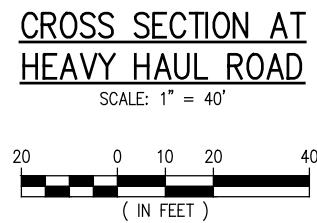
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION

SHEET NO.

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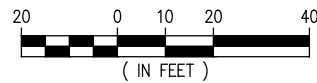


6G



CROSS SECTION AT
HEAVY HAUL ROAD

SCALE: 1" = 40'

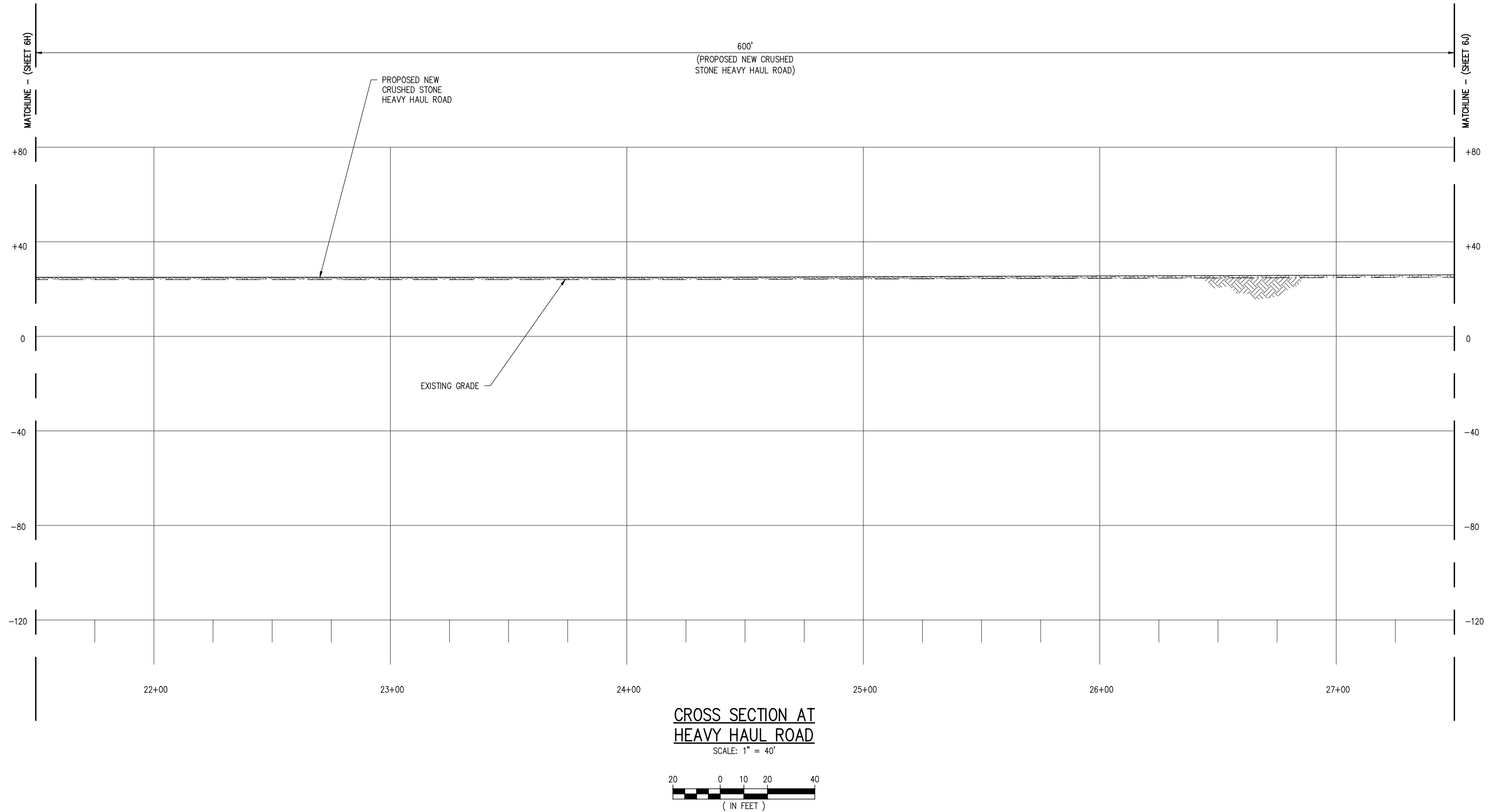



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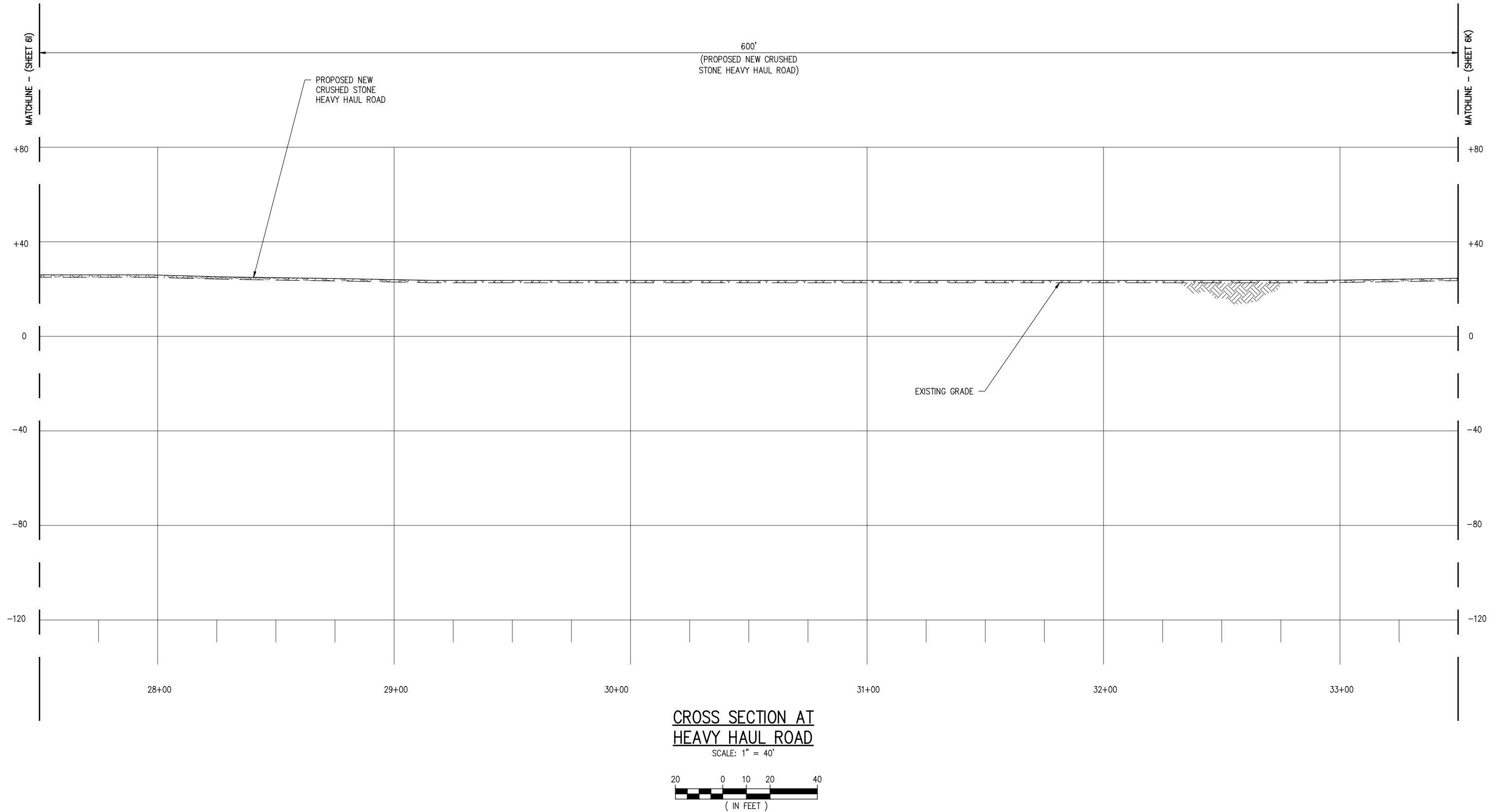
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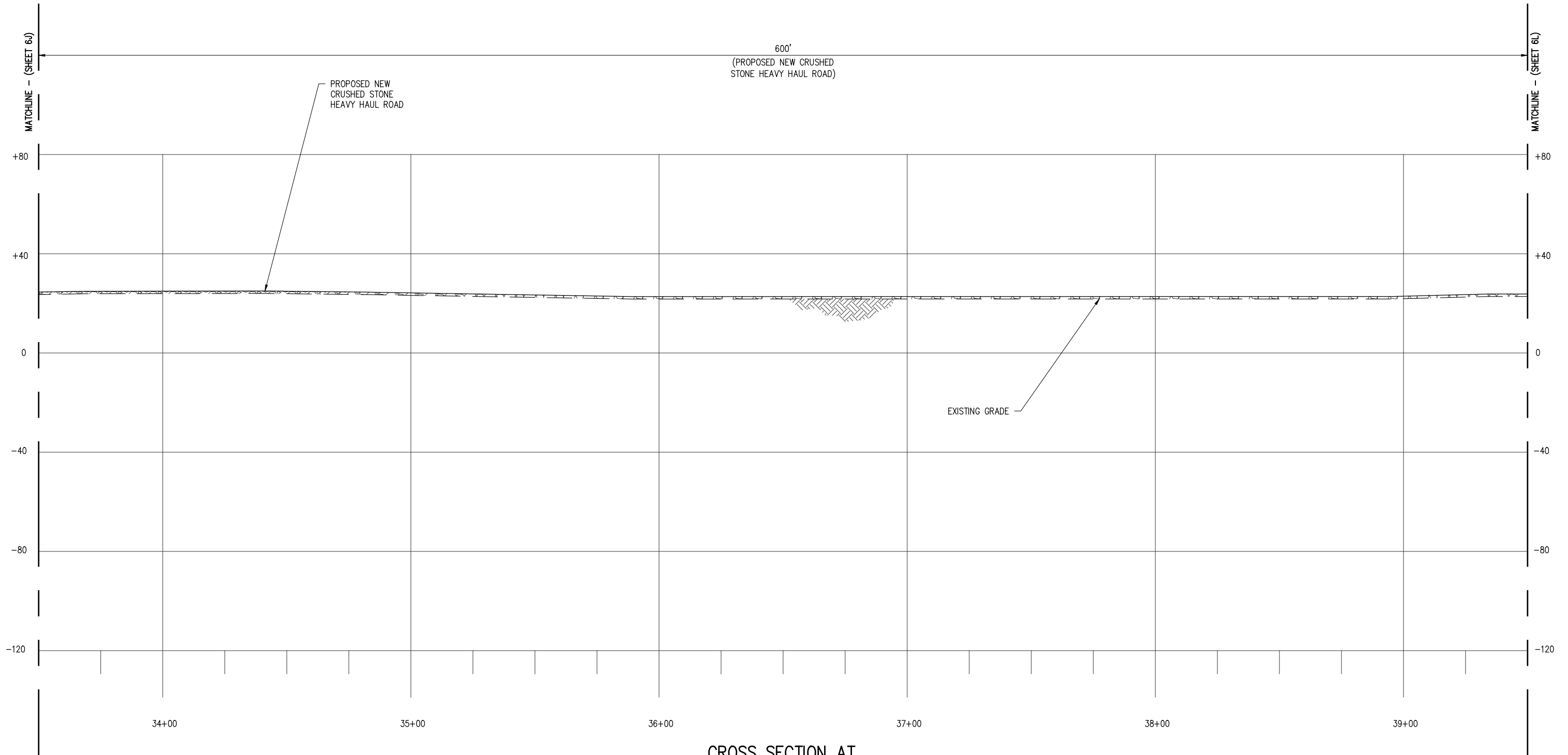
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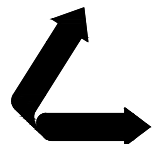
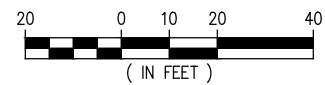
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CROSS SECTION AT
HEAVY HAUL ROAD

SCALE: 1" = 40'



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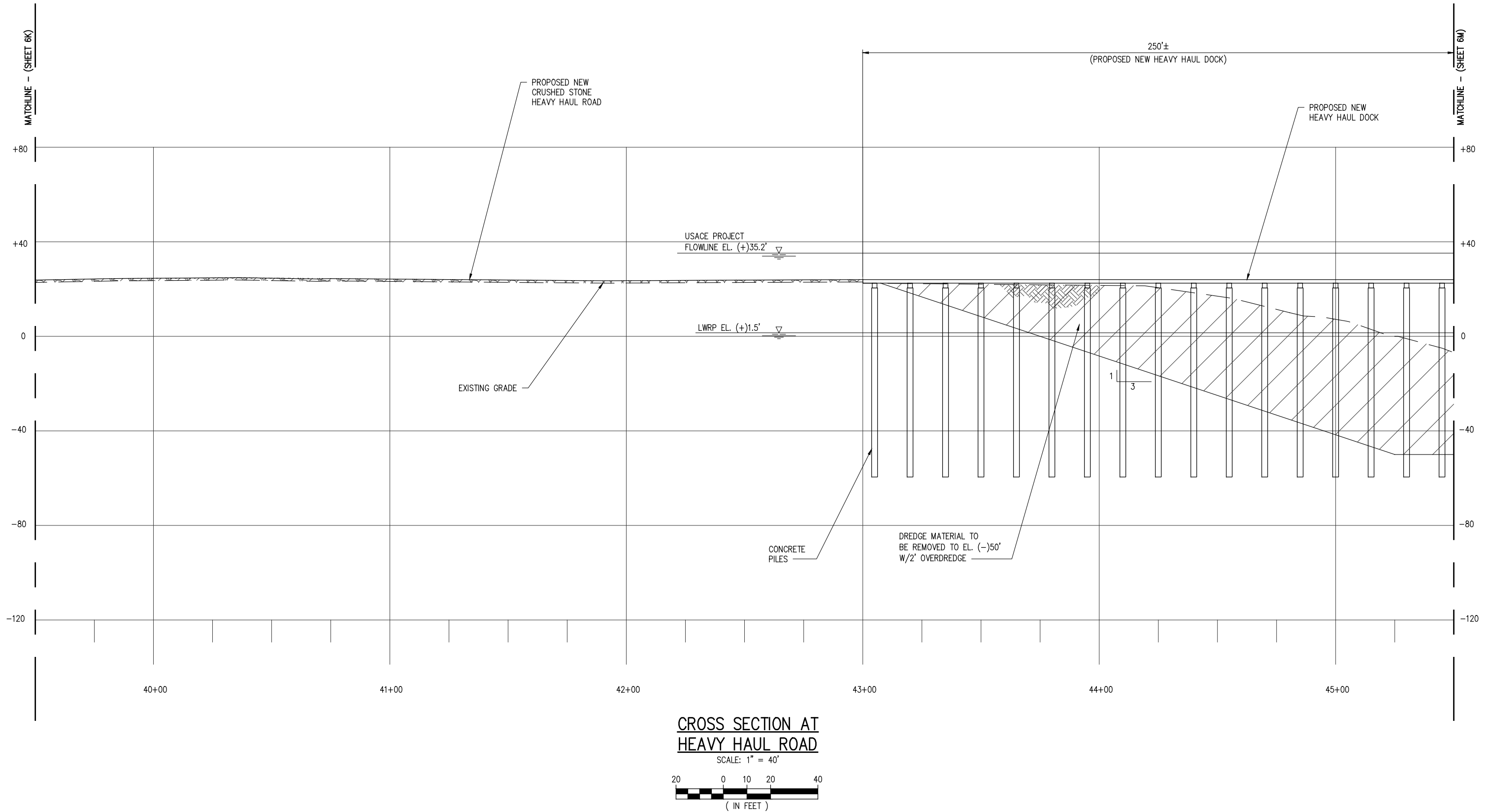
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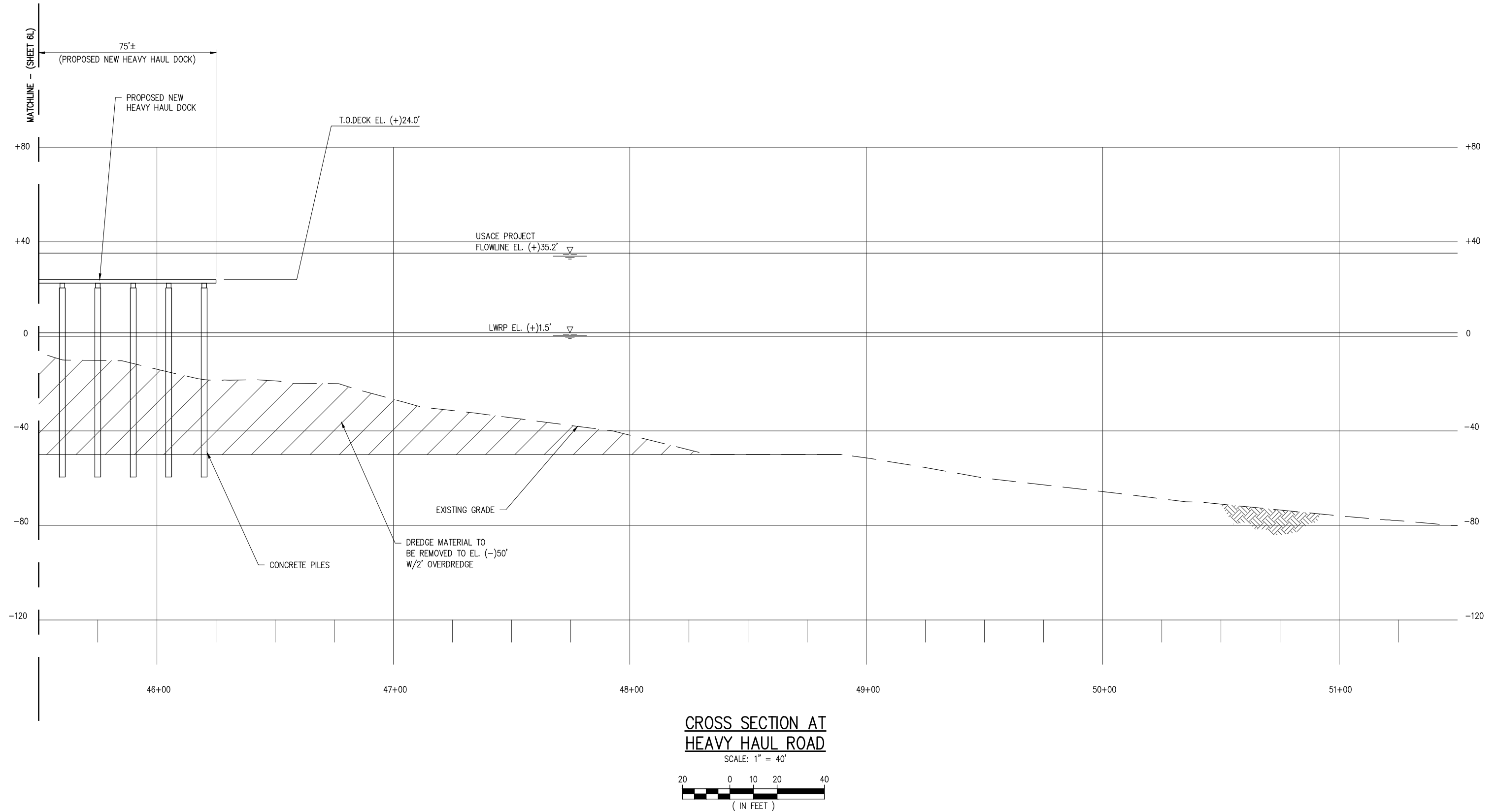
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**LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION**

SHEET NO.

6K

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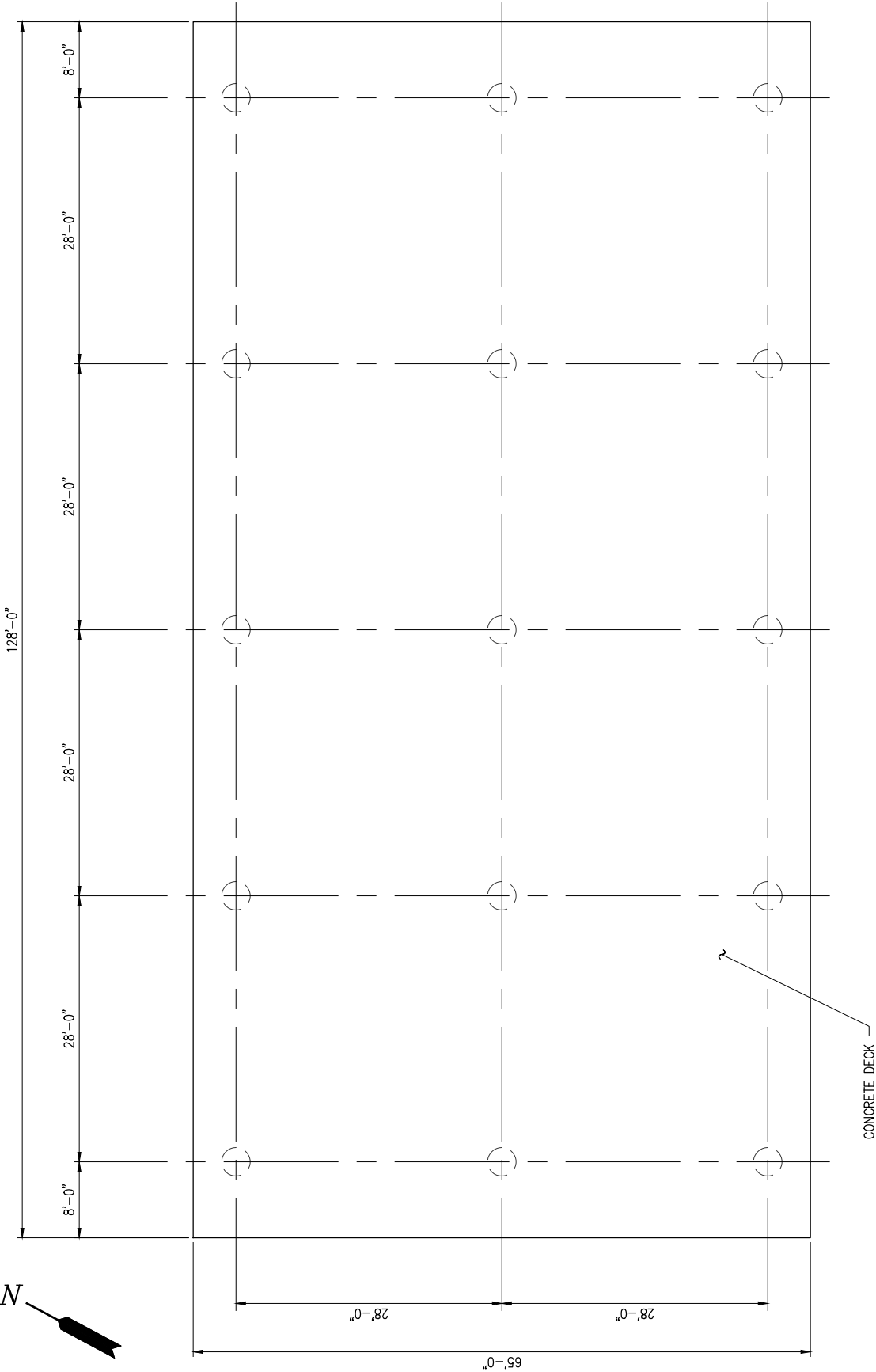
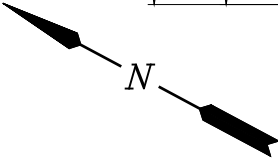
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JOB NO	11753

CLEAN HYDROGEN WORKS ASCENSION PARISH	LOUISIANA
LA-1 AMMONIA PROJECT PROPOSED NEW MARINE TERMINAL PROPOSED NEW HEAVY HAUL ROAD CROSS SECTION	

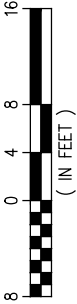
SHEET NO.

6M



PROPOSED NEW LOADING PLATFORM PLAN

SCALE: 1/16" = 1'-0"



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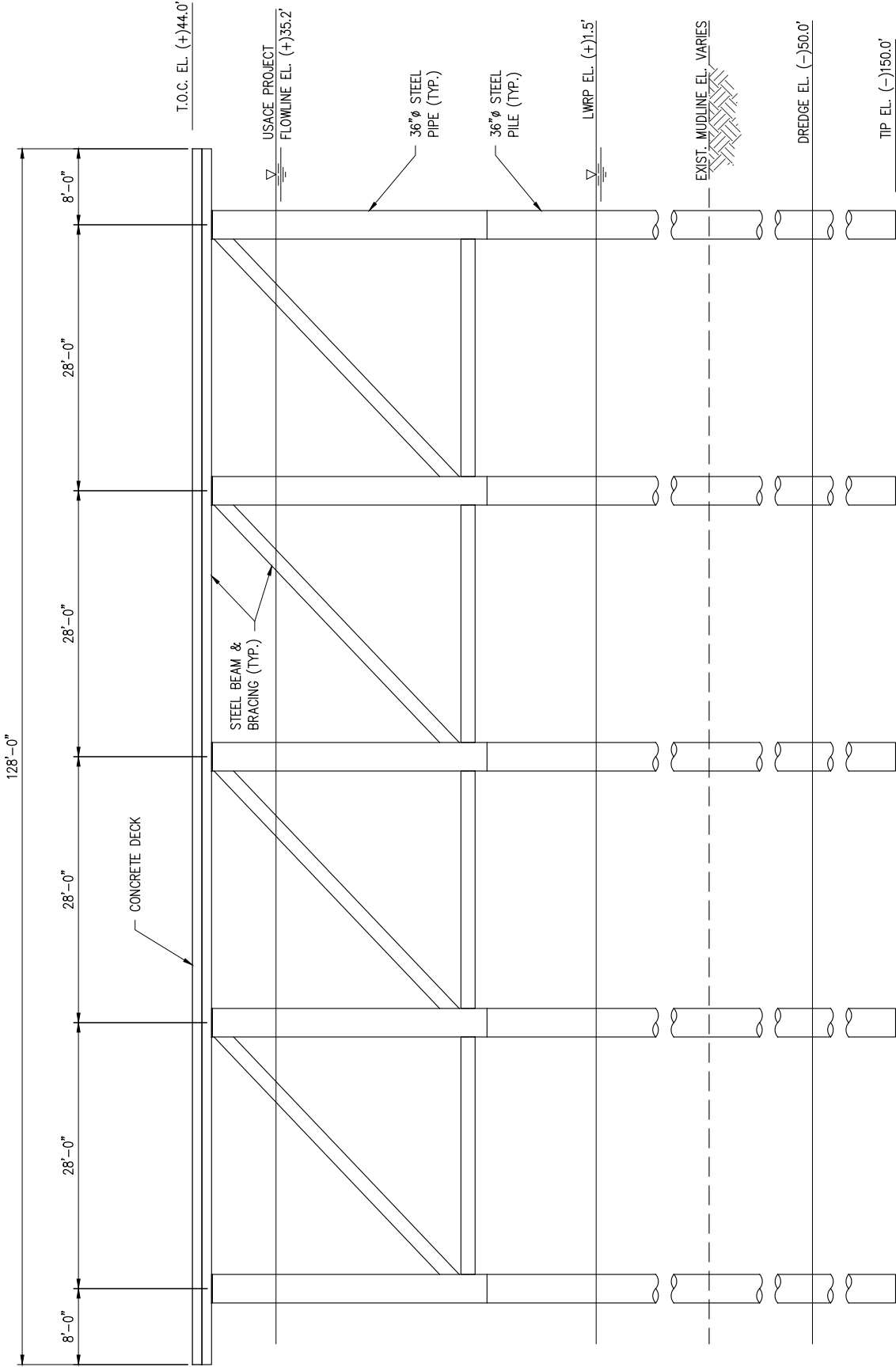
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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
LOADING PLATFORM PLAN

DATE APRIL '23
DESIGN CLO
DRAWN BAS
CHECK CLO
JOB NO 11753
SHEET No.
7 OF **26**



**PROPOSED NEW
LOADING PLATFORM ELEVATION**

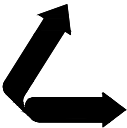
SCALE: 1/16" = 1'-0"



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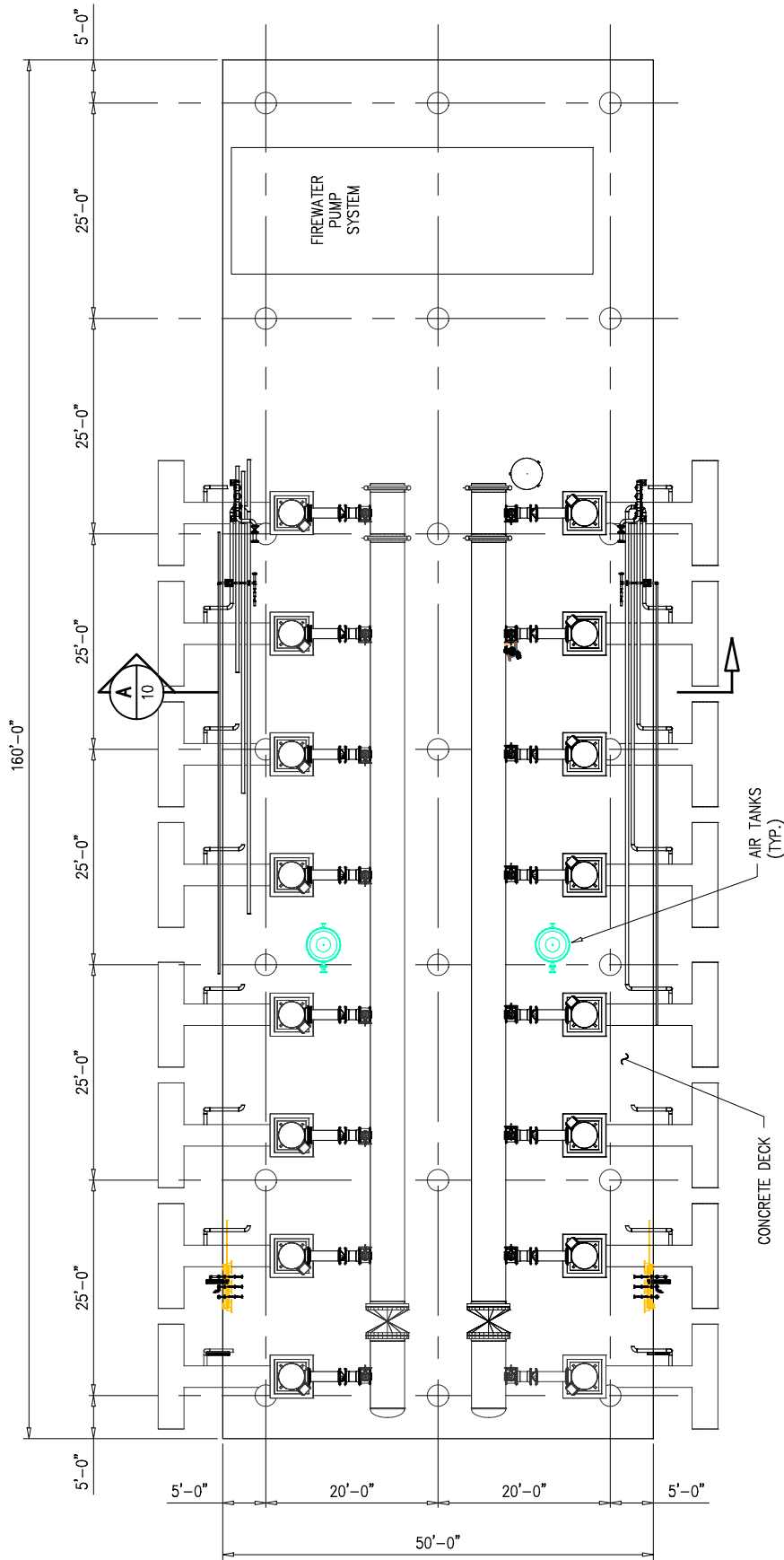
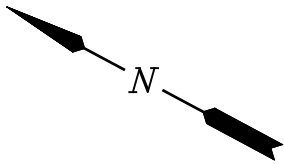
LANIER & ASSOCIATES
CONSULTING ENGINEERS
INCORPORATED

LA: EF-1120 TX: F-2981
NEW ORLEANS • BEAUMONT • CORPUS CHRISTI • HOUSTON

CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

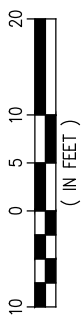
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
LOADING PLATFORM ELEVATION

DATE APRIL '23
DESIGN CLO
DRAWN BAS
CHECK CLO
JOB NO 11753
SHEET No.
8 OF **26**



**PROPOSED NEW RAW
WATER INTAKE PLATFORM PLAN**

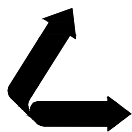
SCALE: 1" = 20'



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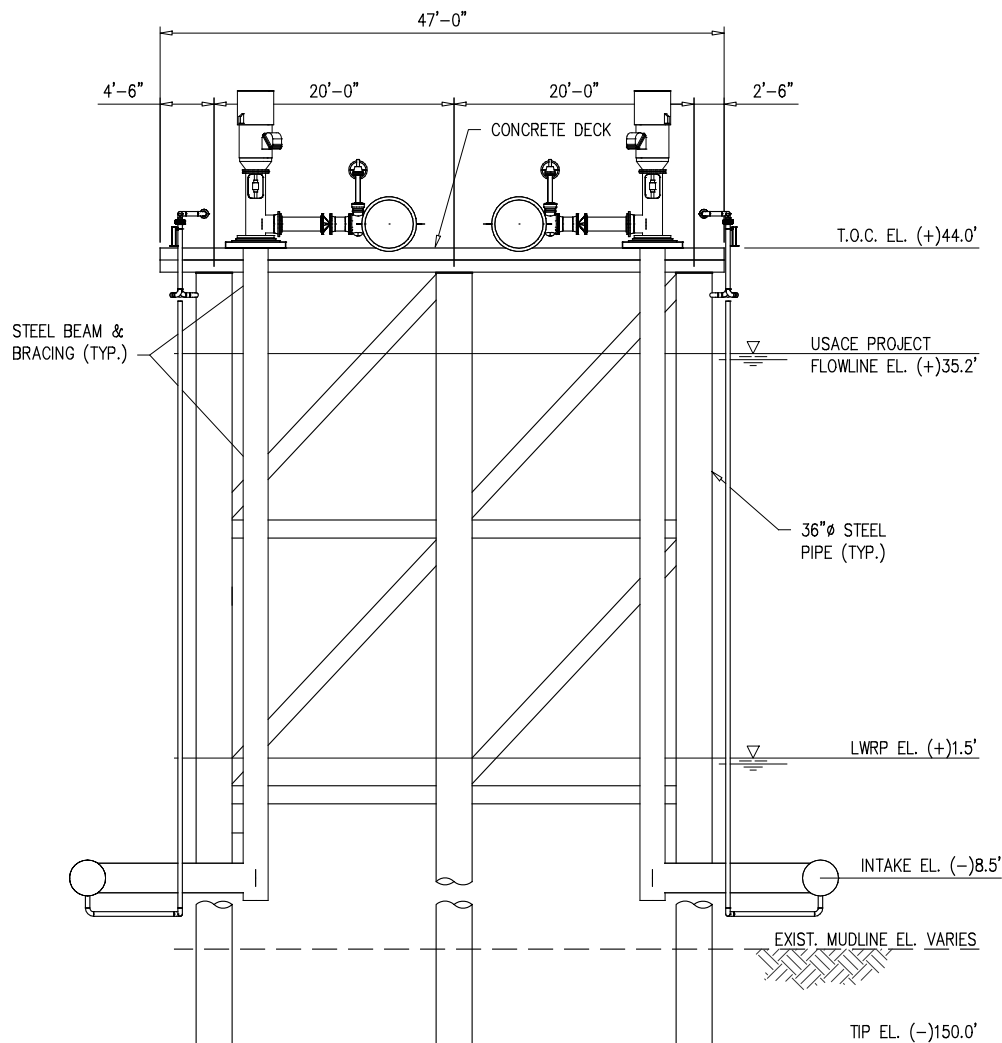


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ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
WATER INTAKE PLATFORM PLAN

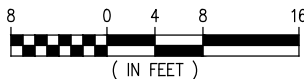
DATE APRIL '23
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CHECK CLO
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PROPOSED NEW
WATER INTAKE PLATFORM

SCALE: 1/16" = 1'-0"

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9



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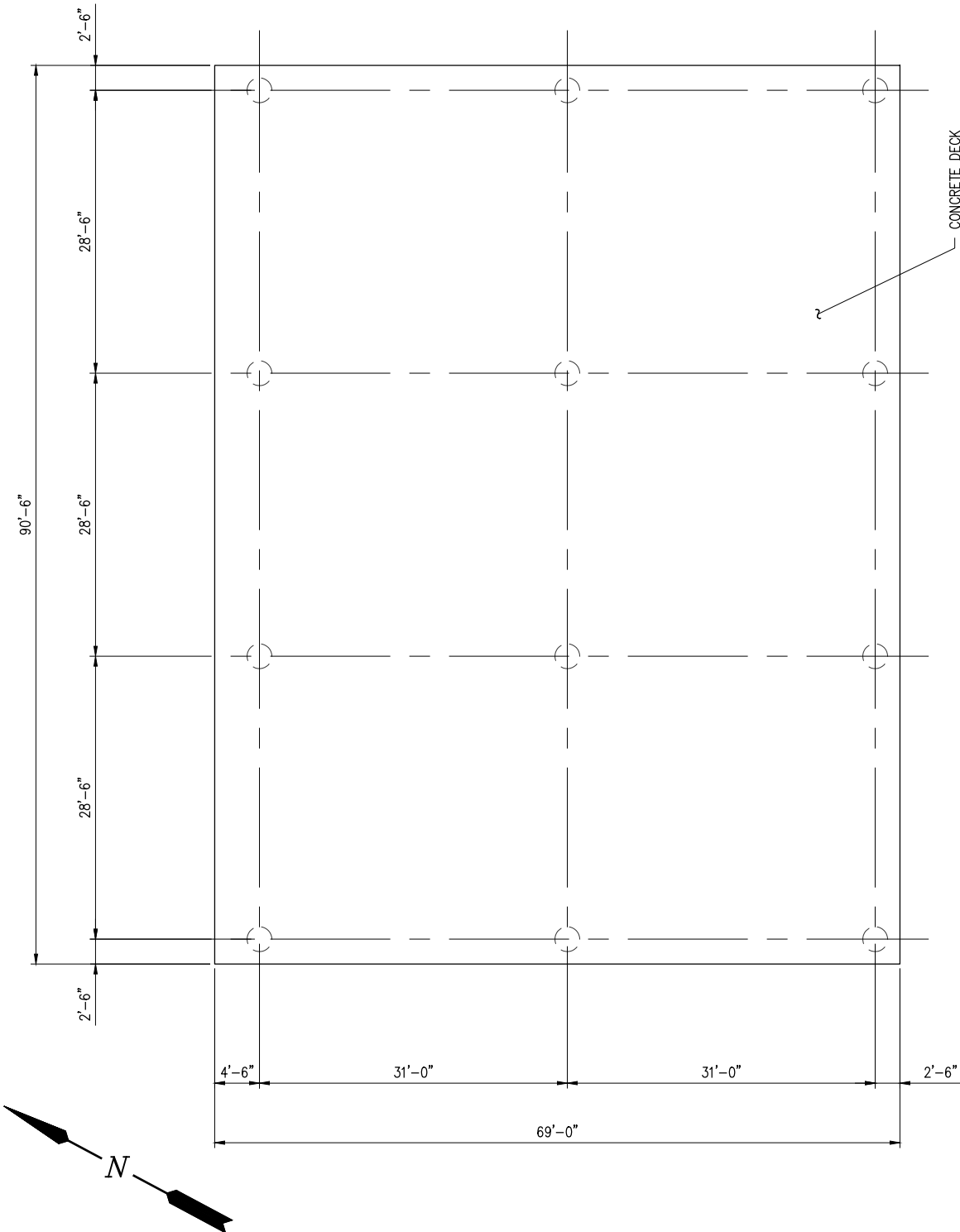
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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

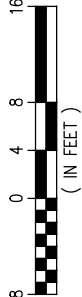
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
WATER INTAKE PLATFORM SECTION

DATE APRIL '23
DESIGN CLO
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**PROPOSED NEW
ELECTRICAL PLATFORM PLAN**

SCALE: 1/16" = 1'-0"



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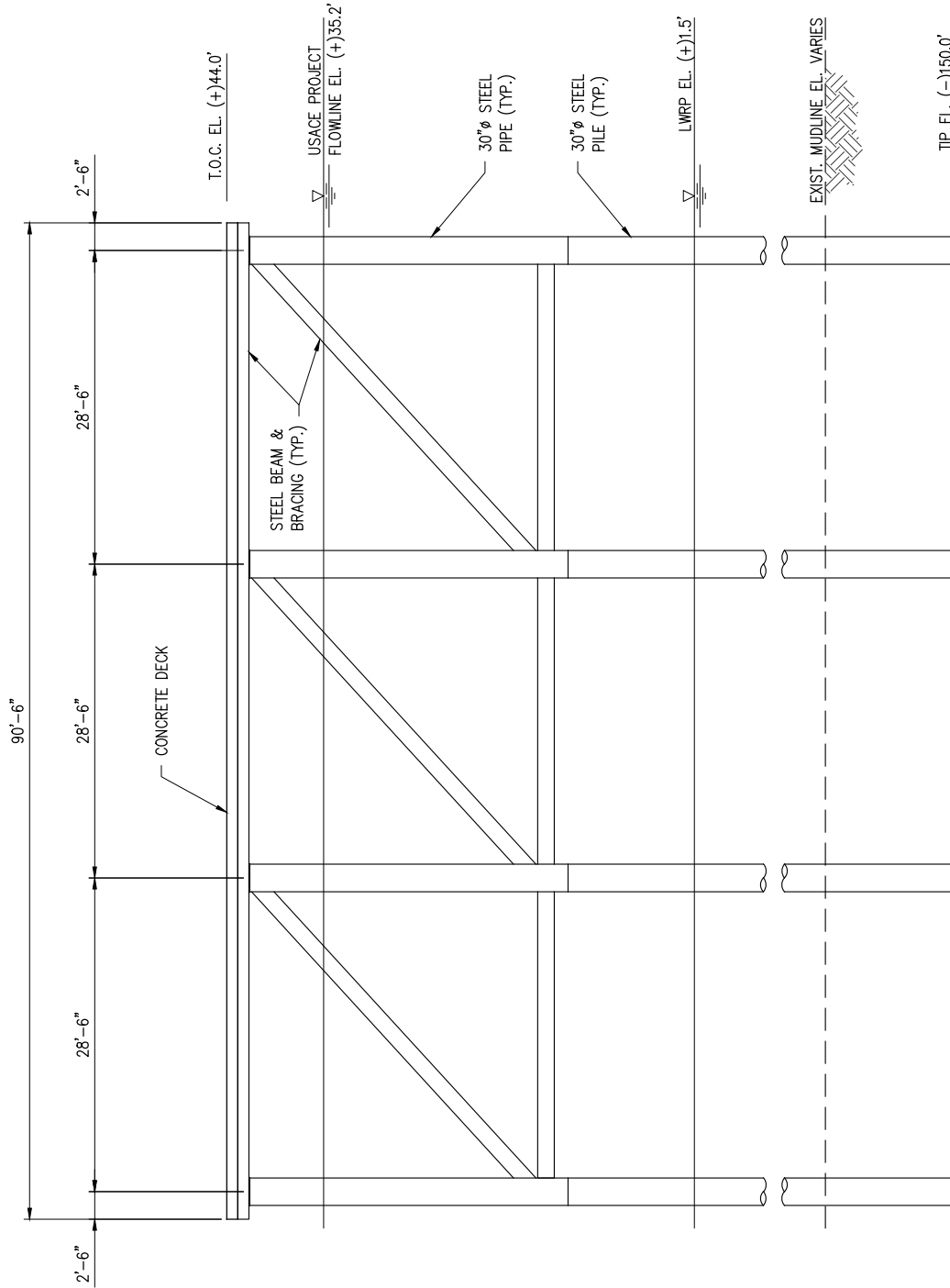


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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

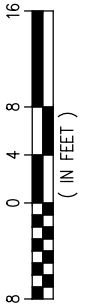
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
ELECTRICAL PLATFORM PLAN

DATE APRIL '23
DESIGN CLO
DRAWN BAS
CHECK CLO
JOB NO 11753
SHEET No.
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**PROPOSED NEW
ELECTRICAL PLATFORM ELEVATION**

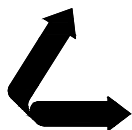
SCALE: 1/16" = 1'-0"



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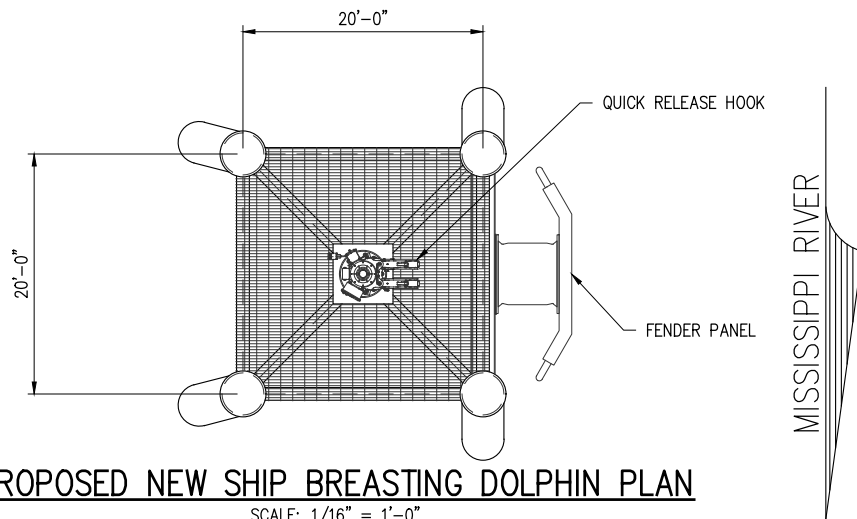
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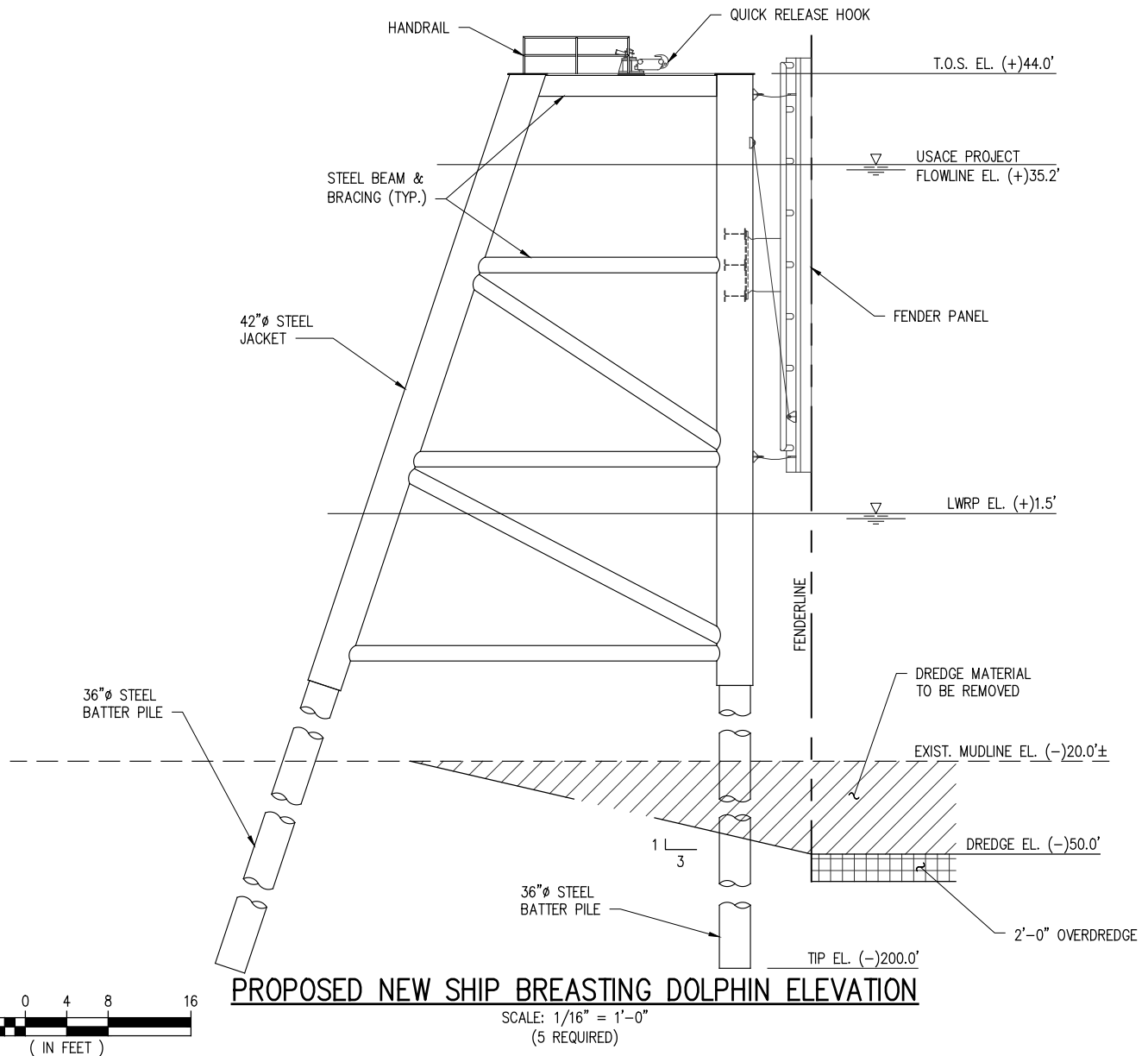
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
ELECTRICAL PLATFORM ELEVATION

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PROPOSED NEW SHIP BREASTING DOLPHIN PLAN

SCALE: 1/16" = 1'-0"



PROPOSED NEW SHIP BREASTING DOLPHIN ELEVATION

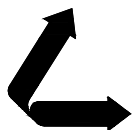
SCALE: 1/16" = 1'-0"
(5 REQUIRED)



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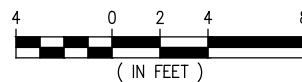
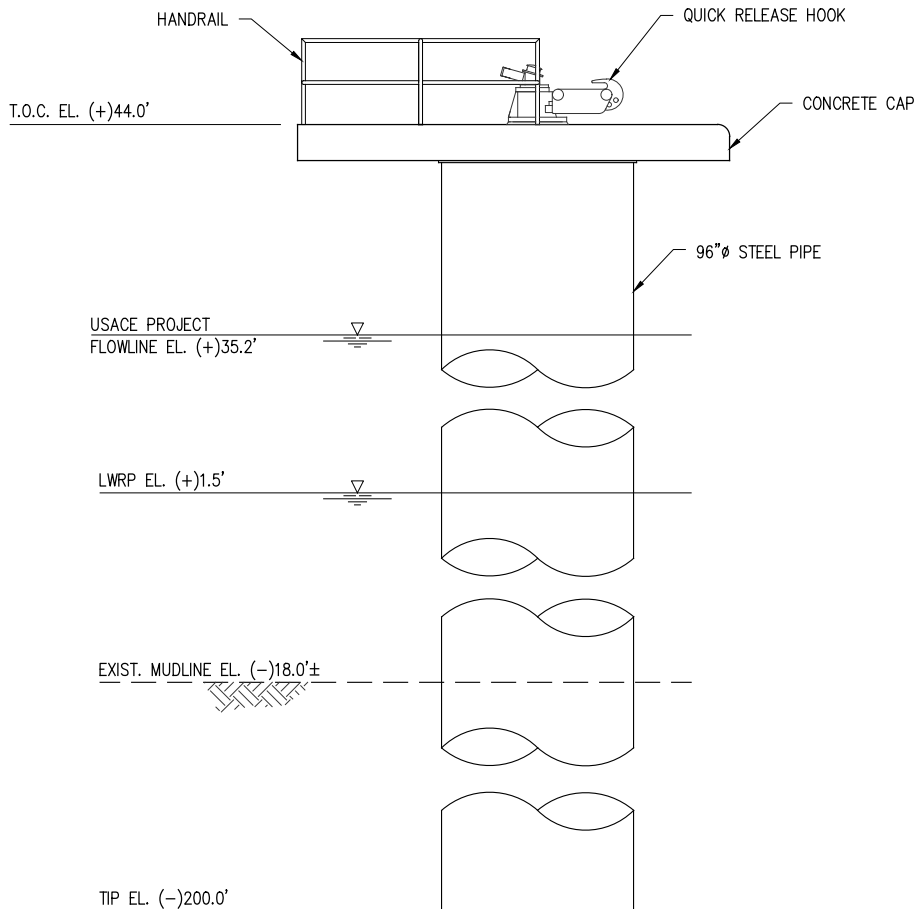
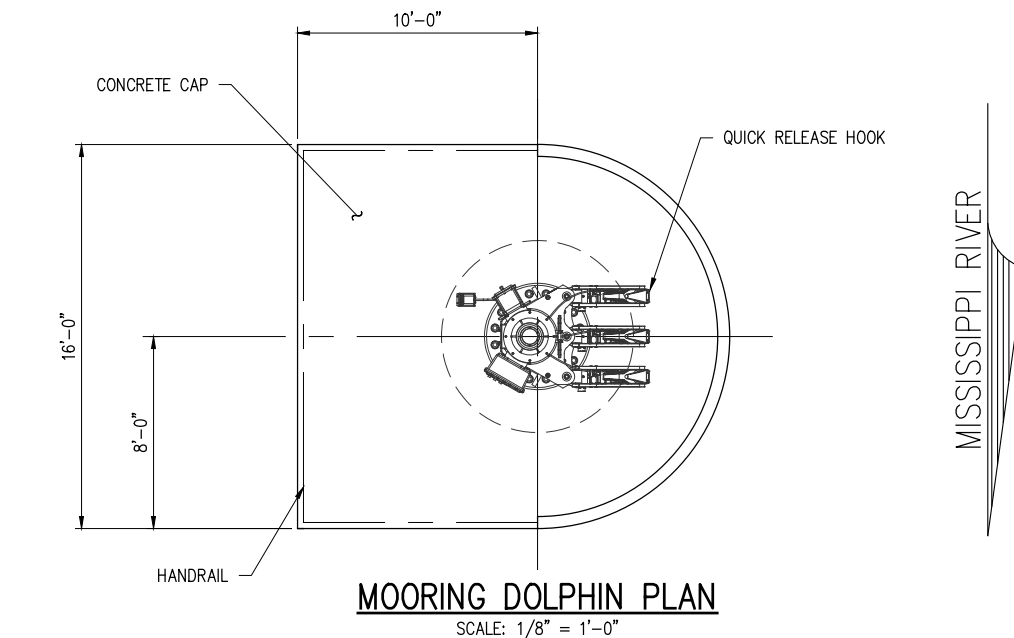
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ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
SHIP BREASTING DOLPHIN PLAN & ELEVATION

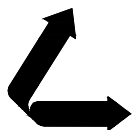
DATE APRIL '23
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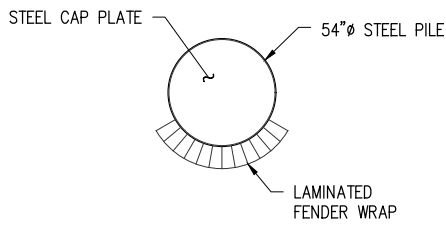
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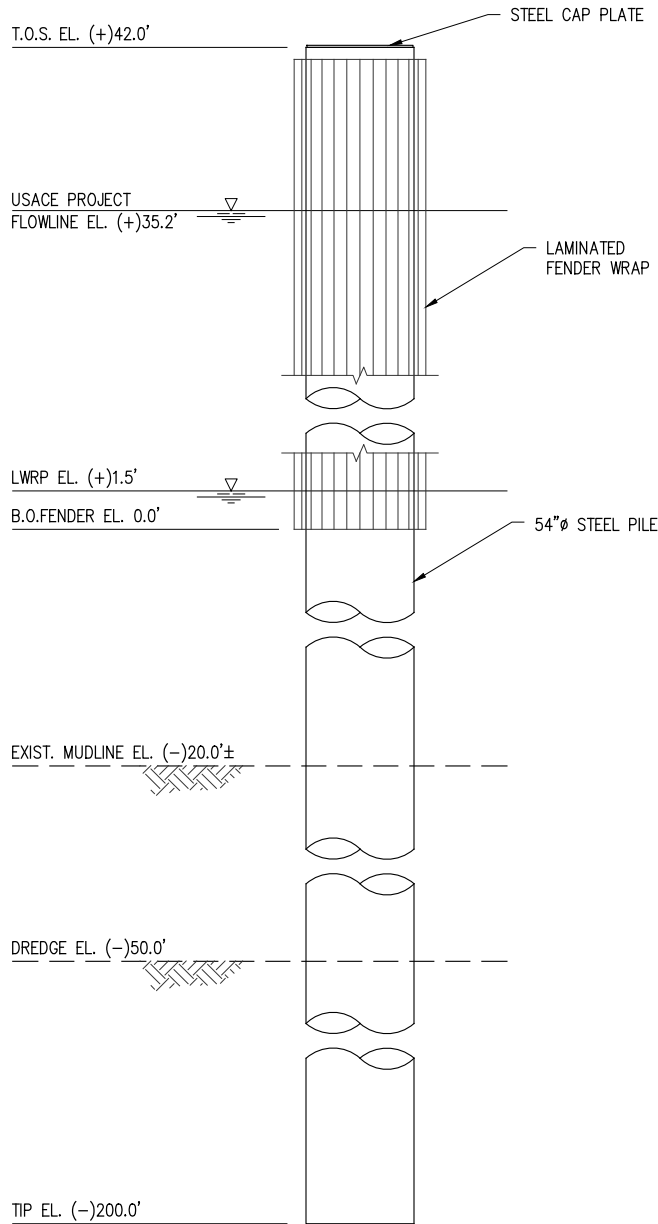
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
MOORING DOLPHIN PLAN & ELEVATION

DATE APRIL '23
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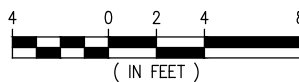
BARGE DOLPHIN PLAN

SCALE: 1/8" = 1'-0"



PROPOSED NEW BARGE DOLPHIN ELEVATION

SCALE: 1/8" = 1'-0"
(2 REQUIRED)



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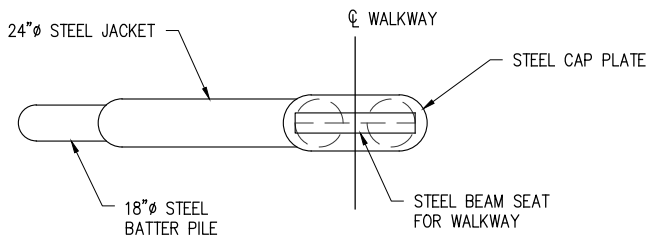
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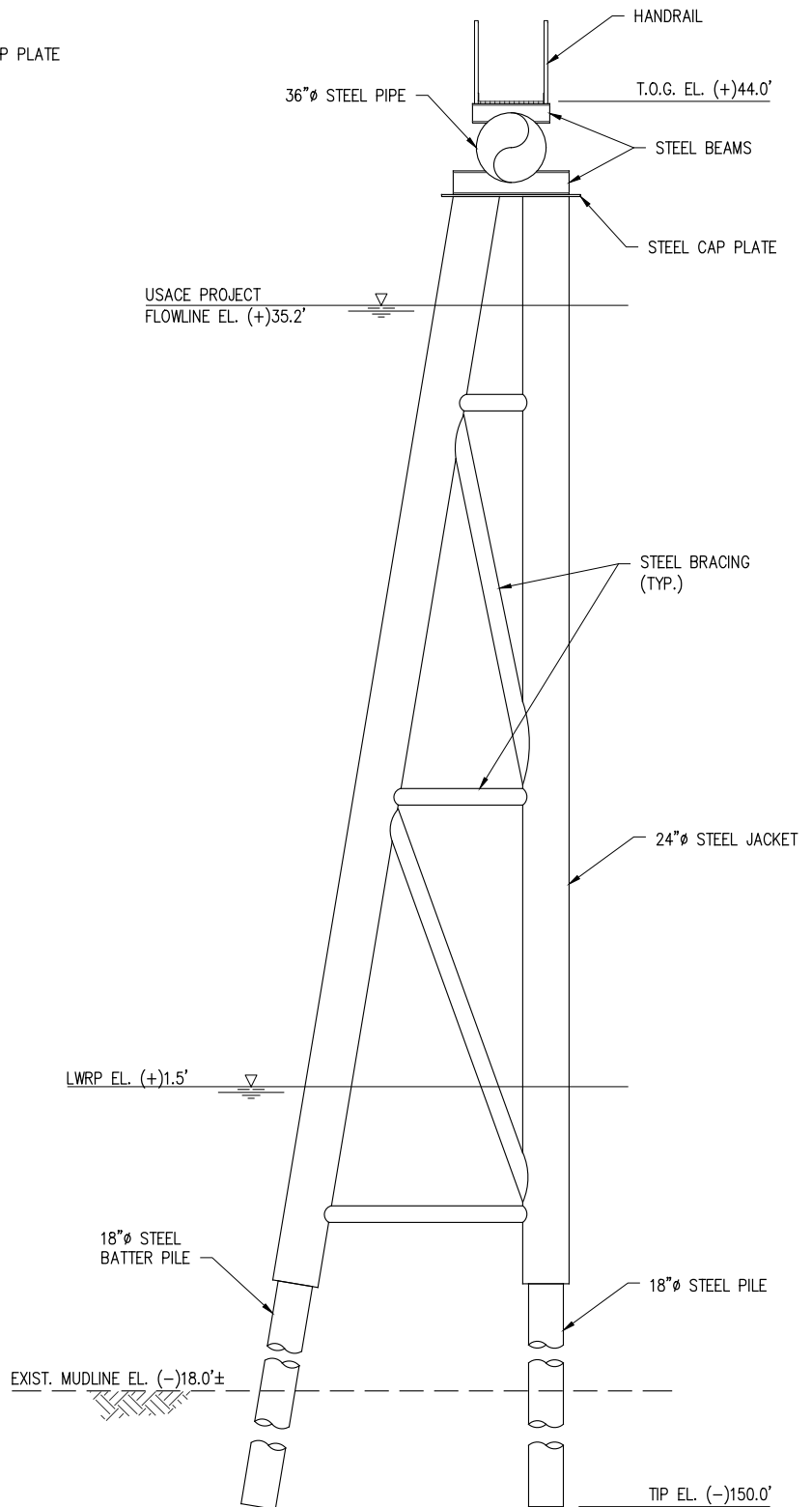
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
BARGE DOLPHIN PLAN & ELEVATION

DATE APRIL '23
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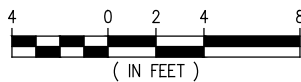
**PROPOSED NEW
2 PILE WALKWAY BENT PLAN**

SCALE: 1/8" = 1'-0"



**PROPOSED NEW
2 PILE WALKWAY BENT ELEVATION**

SCALE: 1/8" = 1'-0"
(8 REQUIRED)



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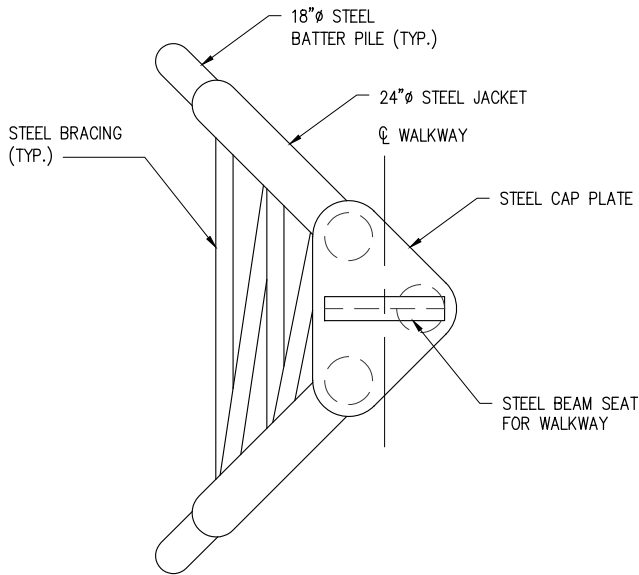
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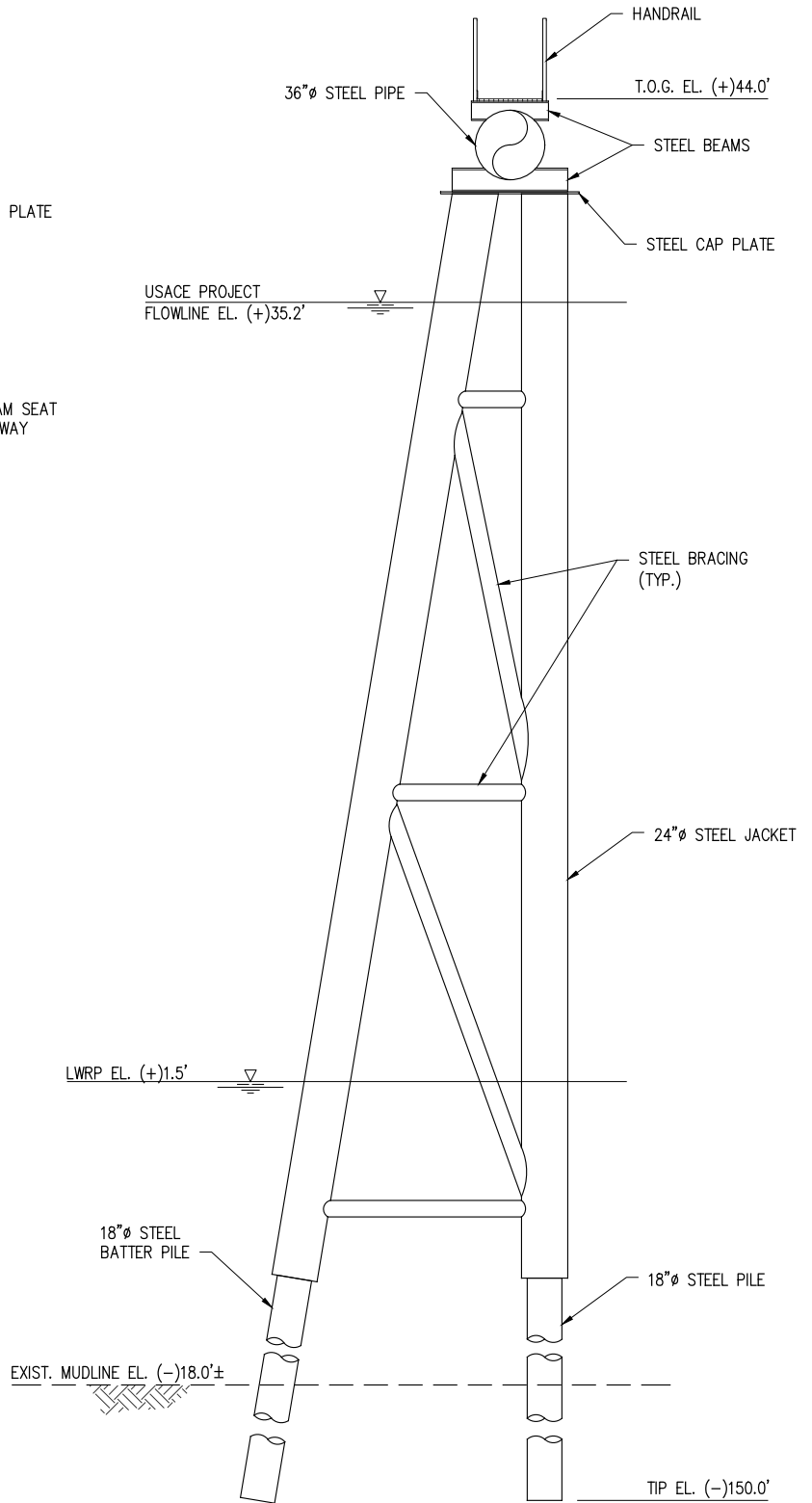
CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
2 PILE WALKWAY BENT PLAN & ELEVATION

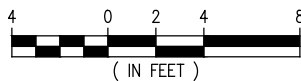
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**PROPOSED NEW
TRIPOD WALKWAY BENT PLAN**
SCALE: 1/8" = 1'-0"



**PROPOSED NEW
TRIPOD WALKWAY BENT ELEVATION**
SCALE: 1/8" = 1'-0"
(4 REQUIRED)



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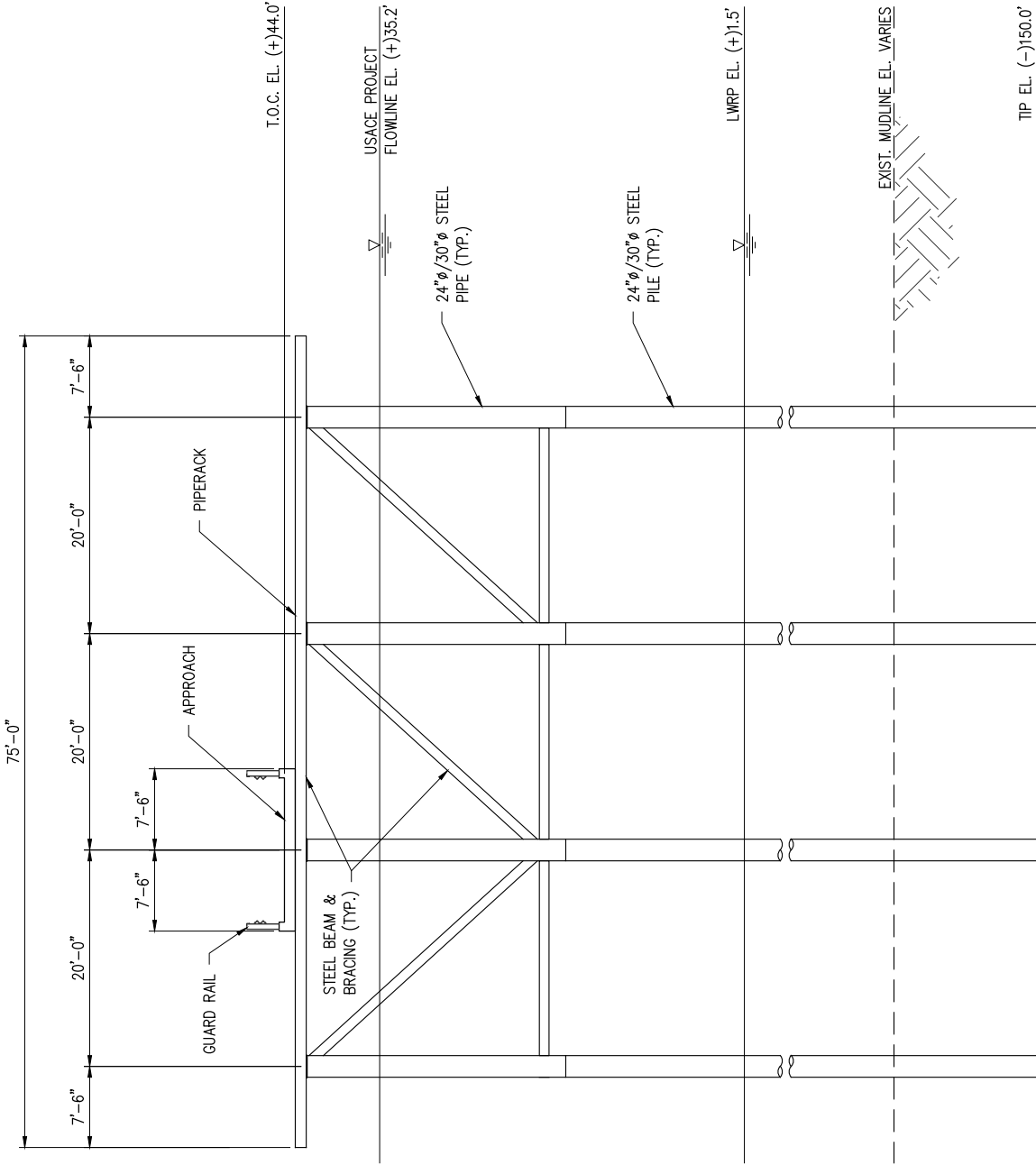
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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

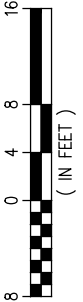
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
TRIPOD WALKWAY BENT PLAN & ELEVATION

DATE APRIL '23
DESIGN CLO
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JOB NO 11753
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PROPOSED NEW
TYPICAL APPROACH BENT ELEVATION

SCALE: 1/16" = 1'-0"



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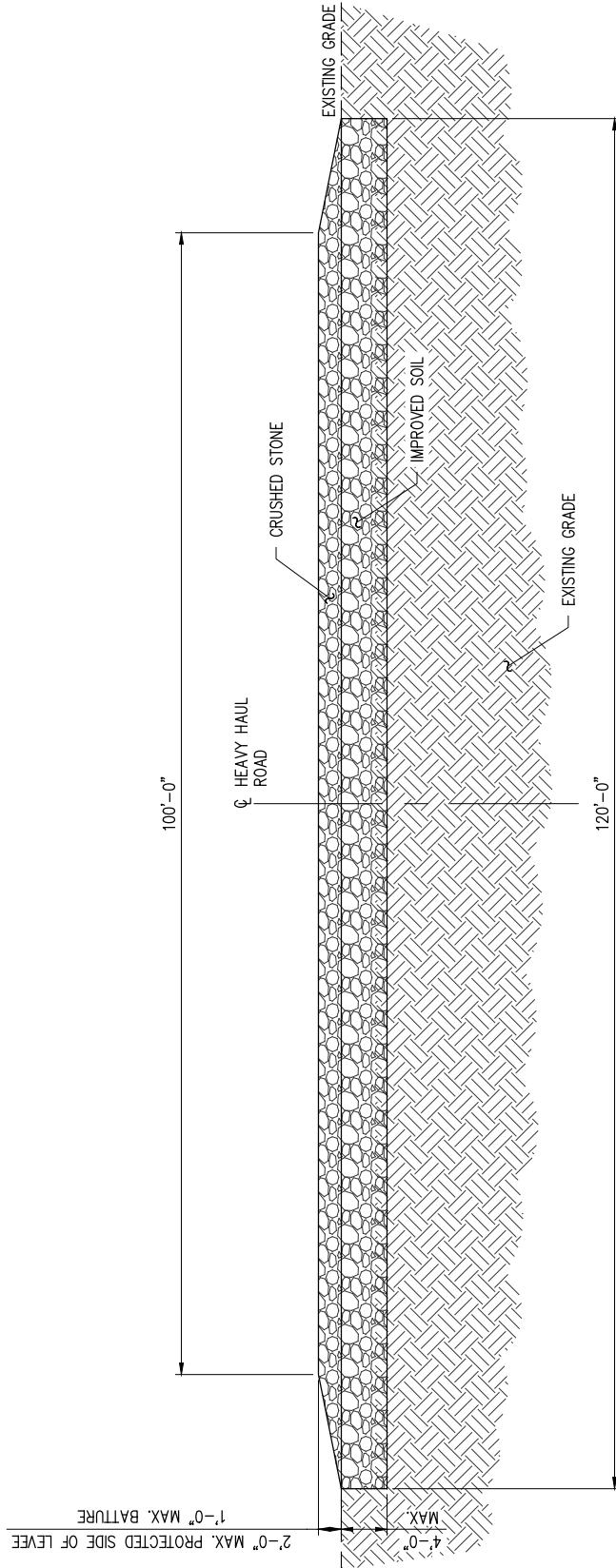


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ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
TYPICAL APPROACH ELEVATION

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TYPICAL HEAVY HAUL ROAD SECTION

SCALE: 1/16" = 1'-0"



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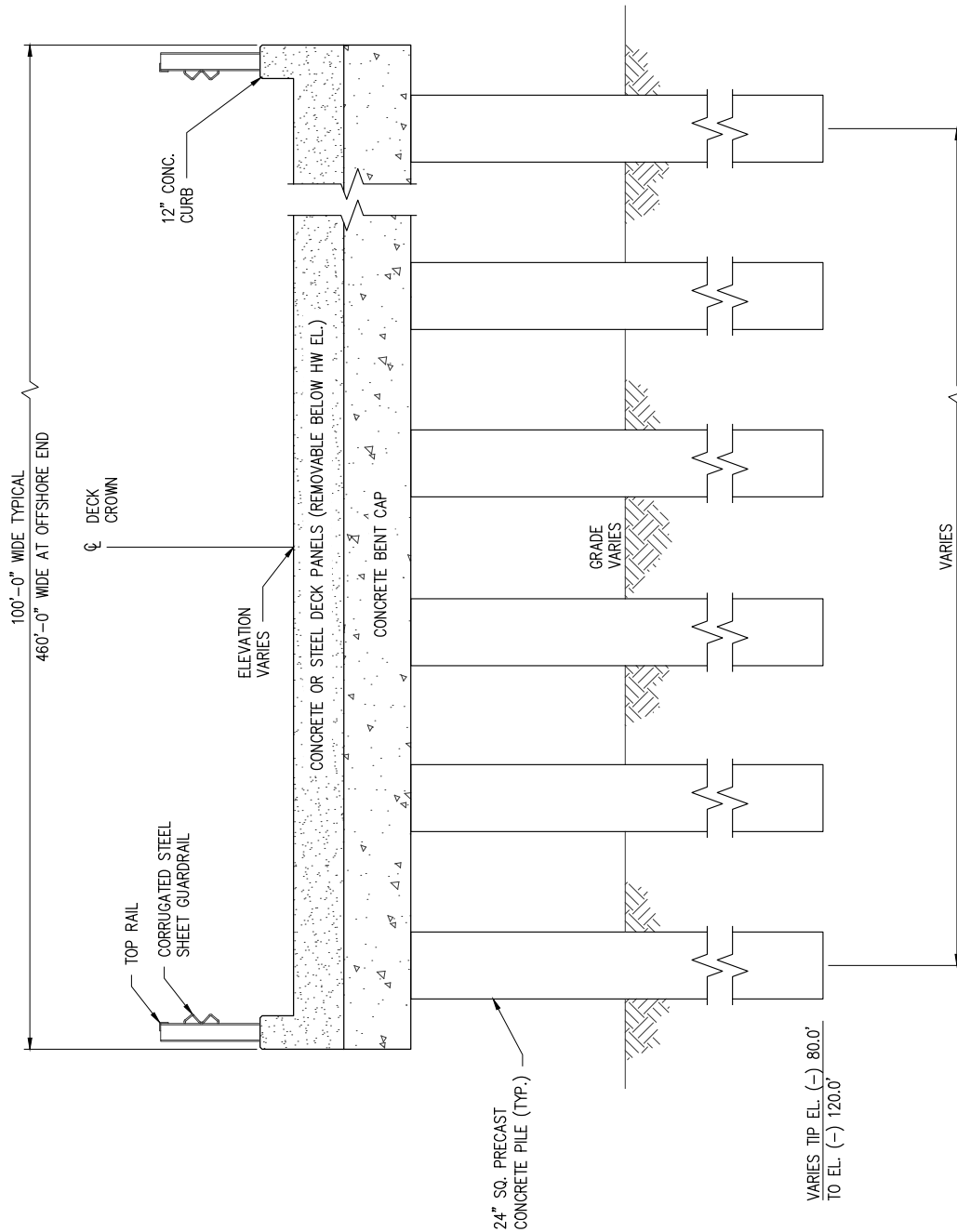
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ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
HEAVY HAUL ROAD TYPICAL SECTION

DATE APRIL '23
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**TYPICAL TRUCK TURNING AREA
AND TYPICAL BENT**

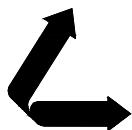
SCALE: 3/16" = 1'-0"



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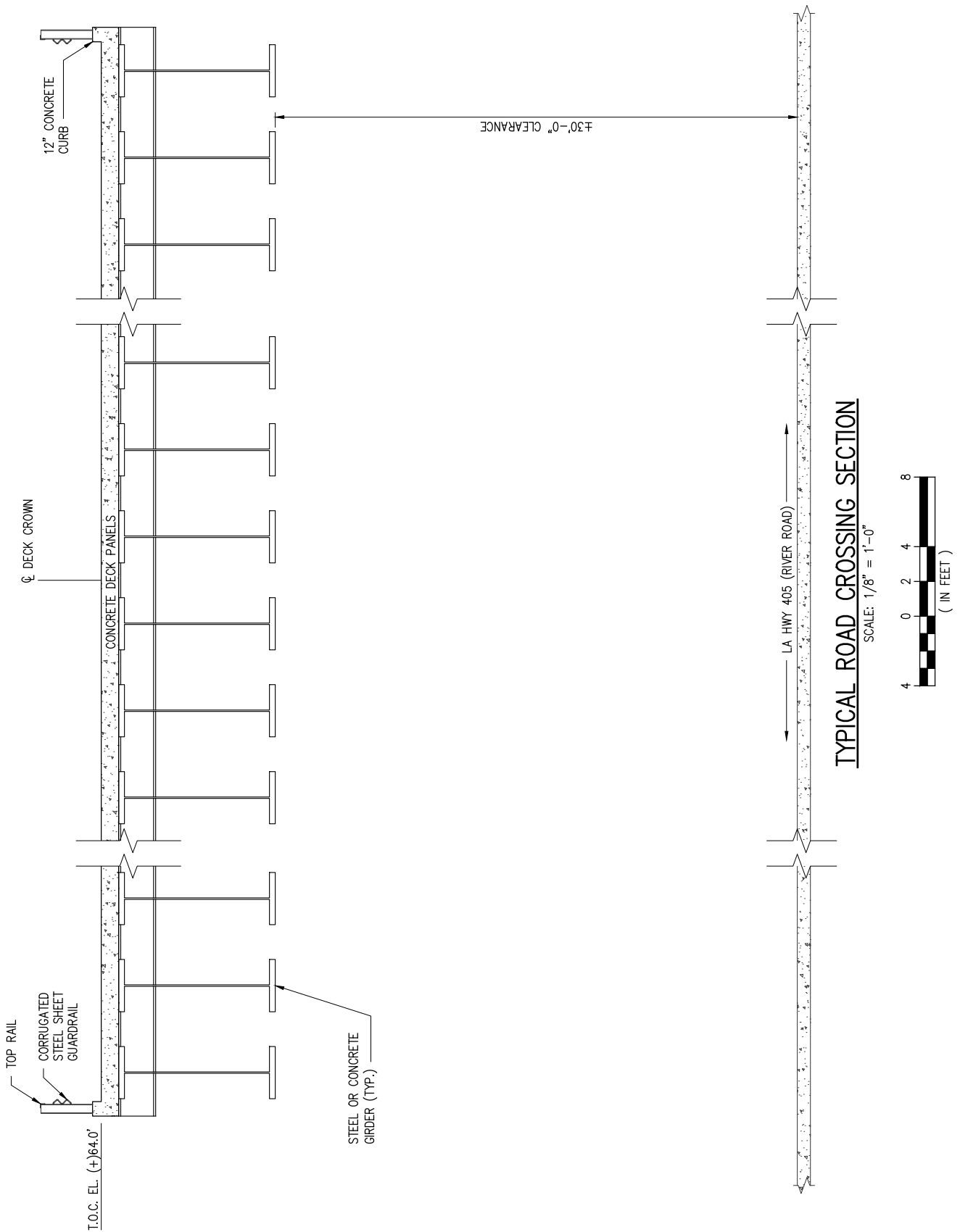
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ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
TRUCK TURNING AREA TYPICAL SECTION

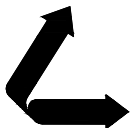
DATE APRIL '23
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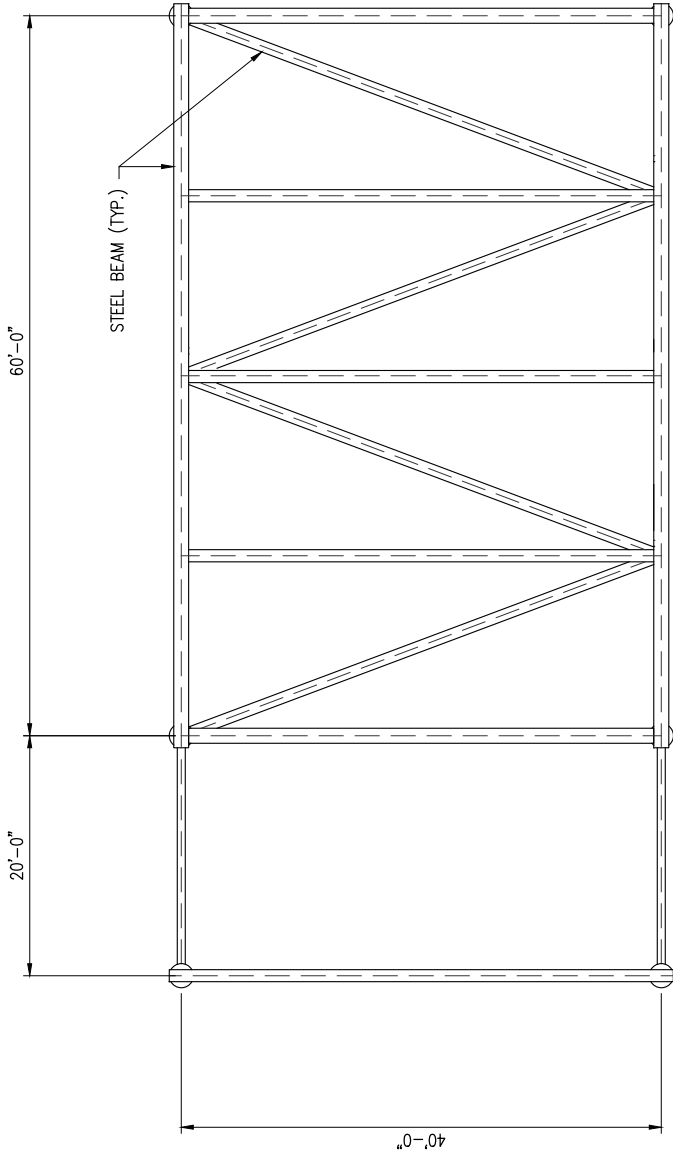
LANIER & ASSOCIATES
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LA: EF-1120 TX: F-2981
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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

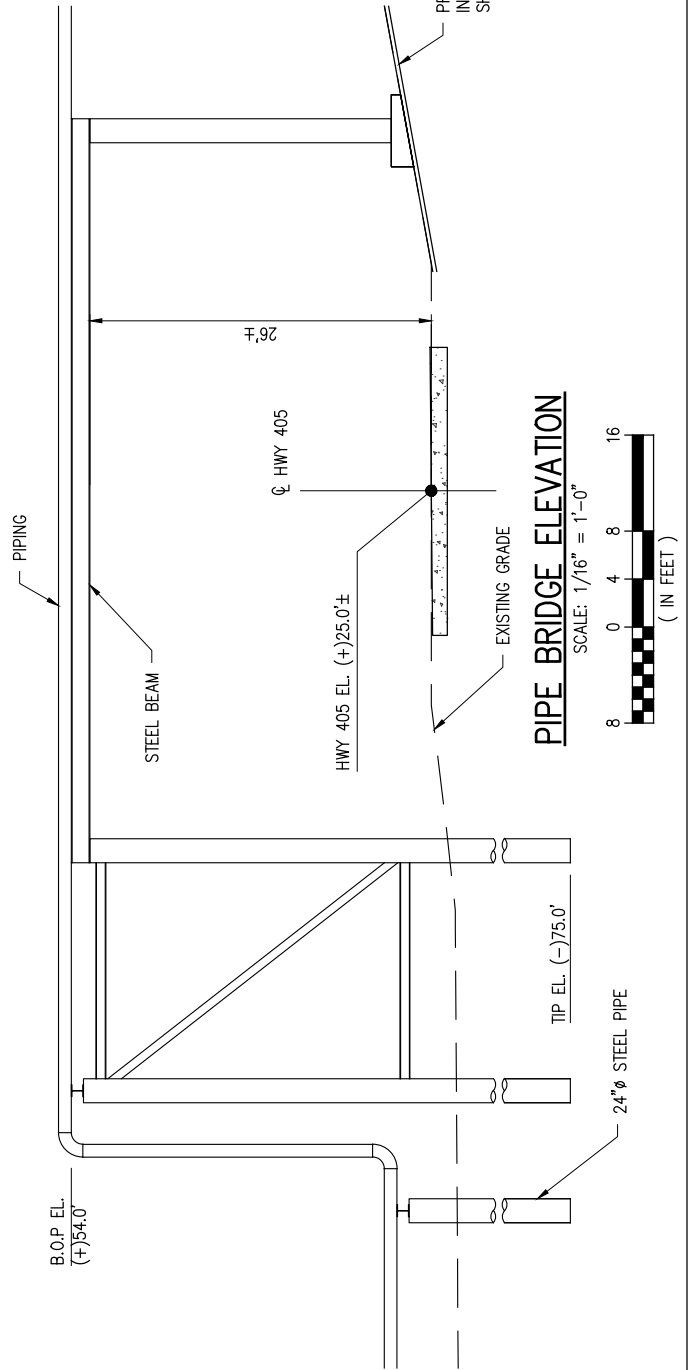
LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
TYPICAL ROAD CROSSING SECTION

DATE APRIL '23
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PIPE BRIDGE PLAN

SCALE: 1/16" = 1'-0"



PIPE BRIDGE ELEVATION

SCALE: 1/16" = 1'-0"

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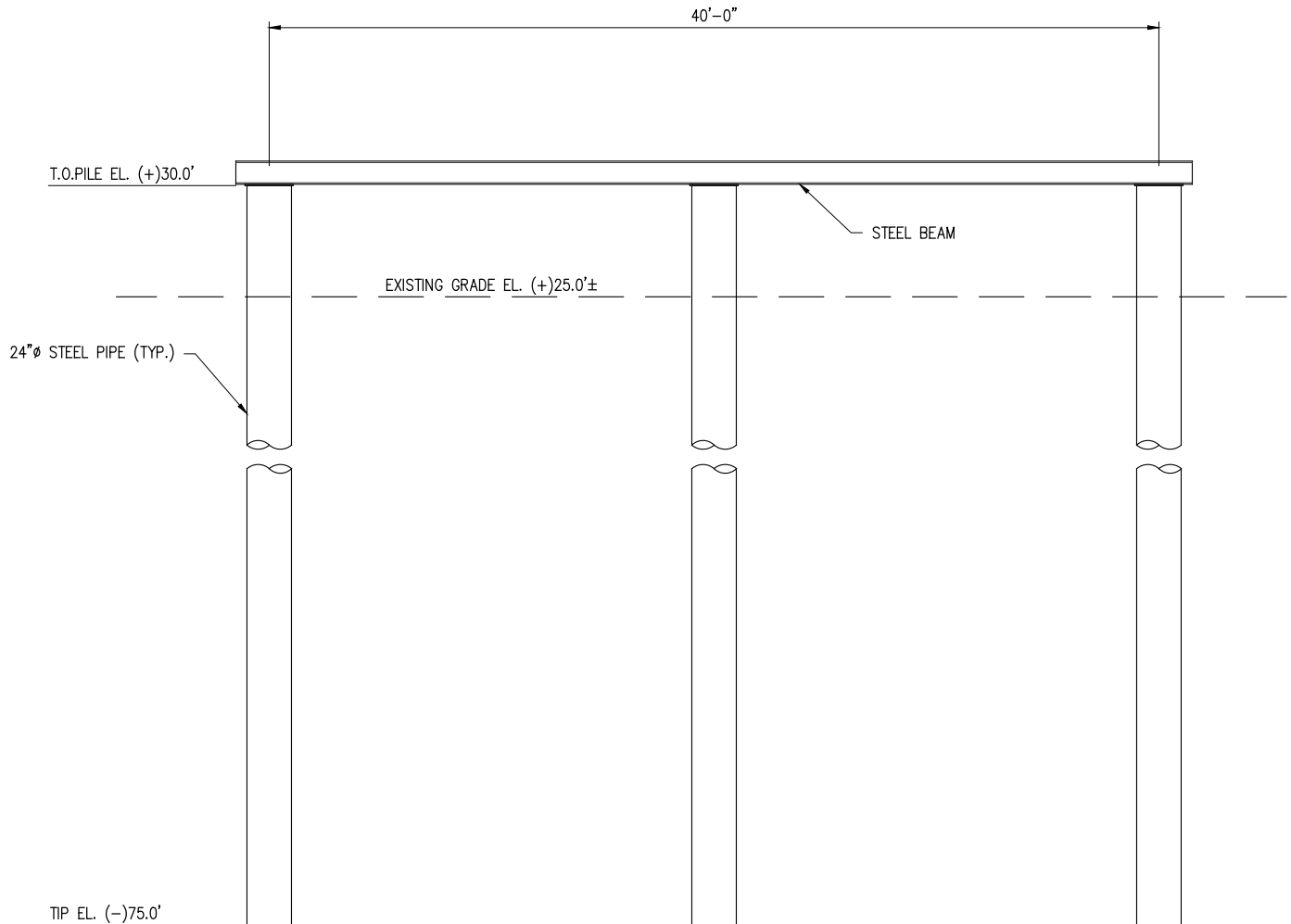
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ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
PIPE BRIDGE PLAN & ELEVATION

DATE APRIL '23
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LOWER PIPE RACK ELEVATION

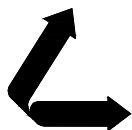
SCALE: 1/8" = 1'-0"



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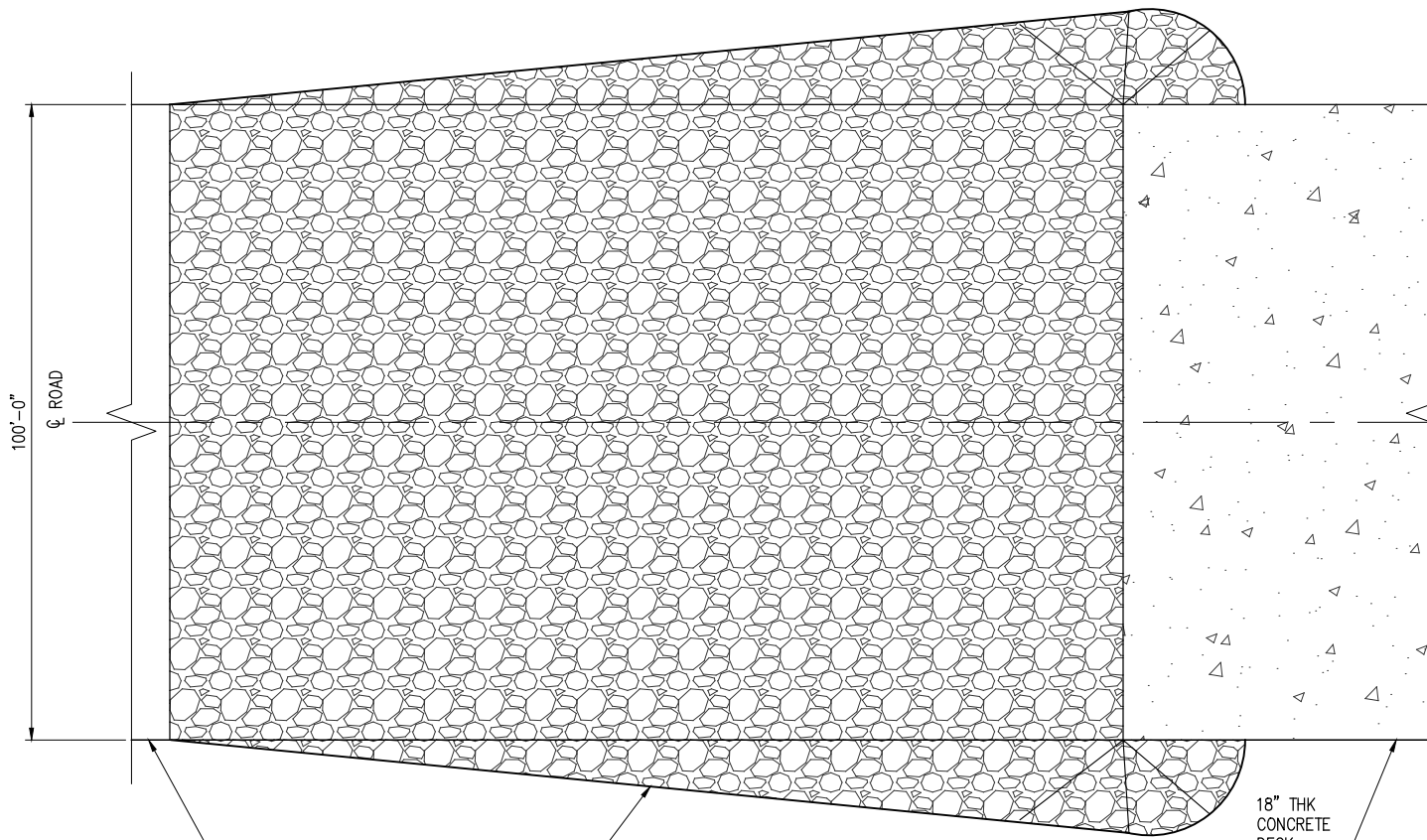
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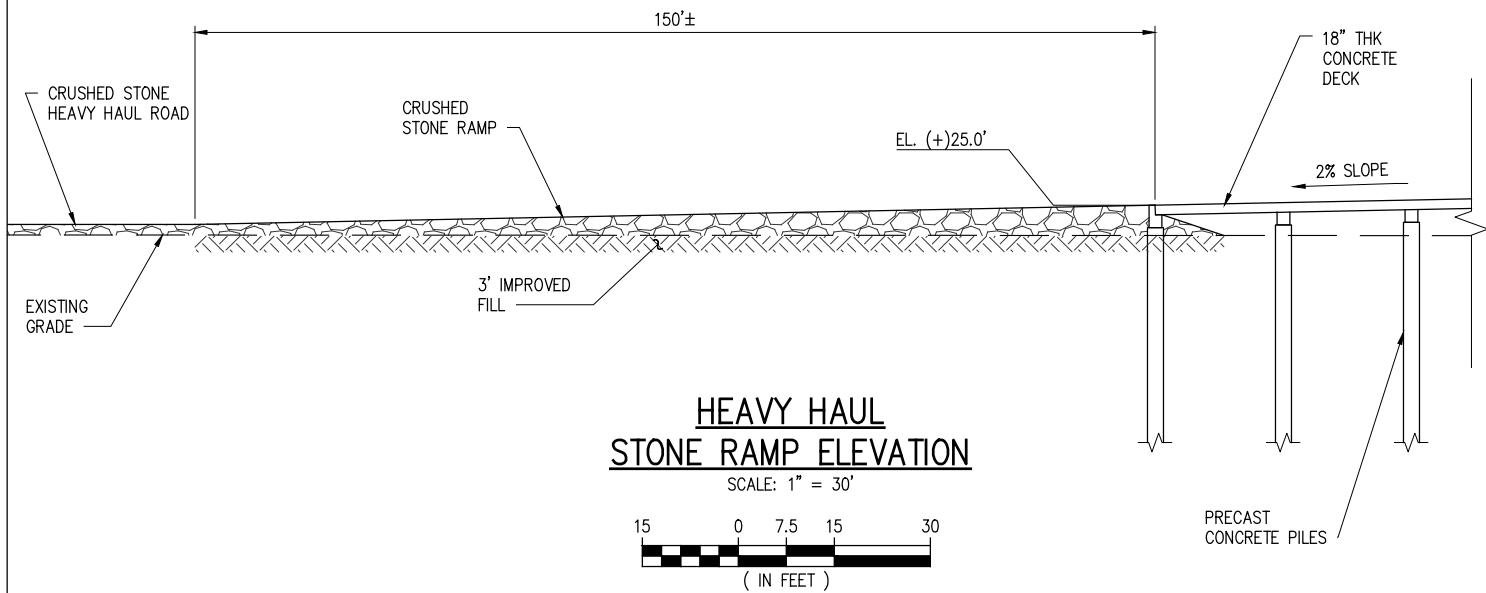
CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
LOWER PIPE RACK ELEVATION


DATE APRIL '23
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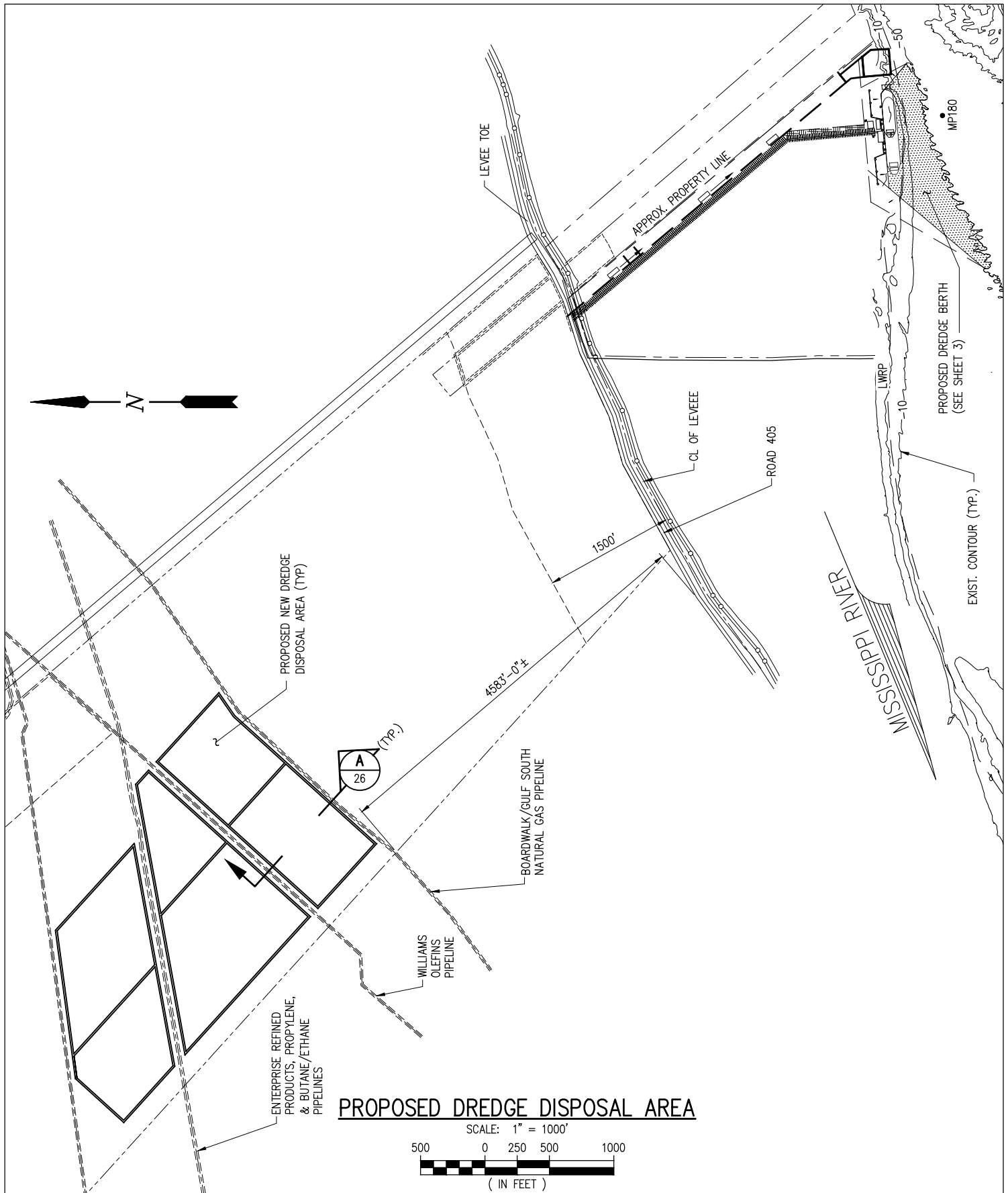


**HEAVY HAUL
STONE RAMP PLAN**
SCALE: 1" = 30'

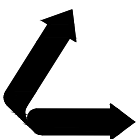


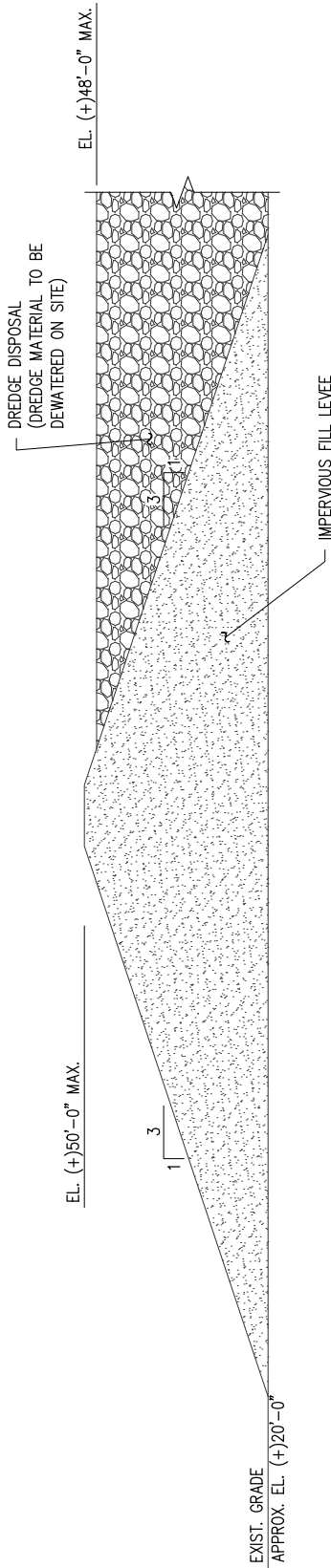
**HEAVY HAUL
STONE RAMP ELEVATION**
SCALE: 1" = 30'

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	LA: EF-1120 TX: F-2981		LA-1 AMMONIA PROJECT	
	NEW ORLEANS • BEAUMONT • CORPUS CHRISTI • HOUSTON		PROPOSED NEW MARINE TERMINAL	
			PROPOSED NEW HEAVY HAUL STONE RAMP	
		DATE <u>APRIL '23</u> DESIGN <u>CLO</u> DRAWN <u>BAS</u> CHECK <u>CLO</u> JOB NO <u>11753</u> SHEET No. <u>24</u> OF <u>26</u>		



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SECTION - DREDGE DISPOSAL AREA

A

S25

SCALE: 1"=30'

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CLEAN HYDROGEN WORKS
ASCENSION PARISH LOUISIANA

LA-1 AMMONIA PROJECT
PROPOSED NEW MARINE TERMINAL
SECTION A - DREDGE DISPOSAL AREA

DATE APRIL '23
DESIGN CLO
DRAWN TAC
CHECK CLO
JOB NO 11753
SHEET No.
26 OF 26