

# JOINT PUBLIC NOTICE

August 25, 2014

United States Army Corps of Engineers  
New Orleans District  
Regulatory Branch  
Post Office Box 60267  
New Orleans, Louisiana 70160-0267

(504) 862-1301  
Project Manager  
Neil T. Gauthier  
Neil.T.Gauthier@USACE.army.mil  
MVN 2014-01775-CM

State of Louisiana  
Department of Environmental Quality  
Water Quality Certifications Section  
Post Office Box 4313  
Baton Rouge, Louisiana 70821-4313

(225) 219-3225  
Project Manager  
Elizabeth Johnson  
WQC Application Number  
WQC 140821-01

Interested parties are hereby notified that a permit application has been received by the New Orleans District of the US Army Corps of Engineers pursuant to: [ ] Section 10 of the Rivers and Harbors Act of March 3, 1899 (30 Stat. 1151; 33 USC 403); and/or [X] Section 404 of the Clean Water Act (86 Stat. 816; 33 USC 1344).

Application has also been made to the Louisiana Department of Environmental Quality, Water Quality Certifications Section, for a Water Quality Certification (WQC) in accordance with statutory authority contained in LRS 30:2074 A(3) and provisions of Section 401 of the Clean Water Act.

## **PROPOSED ALKOXYLATION PRODUCTION FACILITY IN ASCENSION PARISH**

**NAME OF APPLICANT:** Shell Chemicals LP, c/o CK Associates, Attn: Brian Newman, 17170 Perkins Road, Baton Rouge, Louisiana 70810.

**LOCATION OF WORK:** Section 13, T10S-R2E, approximately 2 miles southeast from Geismar, Louisiana, in Ascension Parish, within the Lake Maurepas Basin, in hydrologic unit (HUC 08070204), as shown on the attached drawings.

**CHARACTER OF WORK:** The applicant has requested Department of the Army authorization to clear, grade, excavate, and deposit fill and aggregate materials to construct and maintain an alkoxylation production facility and its associated infrastructure for the purpose of increasing the production of materials for use in the development of surfactants. Approximately 232,000 cubic yards of earthen fill, gravel/crushed stone, and concrete, will be hauled in and deposited to achieve required grade elevation requirements. The facility will include boilers, storage tanks, reactors, cooling towers, warehouses, offices, and support buildings. Additional infrastructure to be placed will include a new railroad and pipe rack between the existing Shell Chemical facility and the proposed facility, an access road, detention pond, and the relocation of an existing drainage ditch. The proposed project is situated on an approximately 40.46-acre tract which contains approximately 22.6 acres of forested wetlands and approximately 0.7 acre

of "other waters of the US". A Preliminary analysis has determined that the proposed project would directly impact 22.6 acres of forested wetlands.

The applicant has designed the project to avoid and minimize direct and secondary adverse impacts to the maximum extent practicable. Any further reduction would limit usage of the property and, therefore deem the project impracticable. As compensation for unavoidable wetland impacts, the applicant proposes to mitigate in-kind wetland credits from a Corps approved mitigation bank located in the watershed.

The comment period for the Department of Army will close in **20 days** from the date of this joint public notice. Written comments, including suggestions for modifications or objections to the proposed work, stating reasons thereof, are being solicited from anyone having interest in this permit and/or this WQC request and must be mailed so as to be received before or by the last day of the comment period. Letters concerning the Corps of Engineers permit application must reference the applicant's name and the Permit Application Number, and be mailed to the Corps of Engineers at the address above, **ATTENTION: REGULATORY BRANCH**. Similar letters concerning the Water Quality Certification must reference the applicant's name and the WQC application number and be mailed to the Louisiana Department of Environmental Quality at the address above. Individuals or parties may request an extension of time in which to comment on the proposed work by writing or e-mailing the Corps of Engineers Project Manager listed above. Any request must be specific and substantively supportive of the requested extension, and received by this office prior to the end of the initial comment period. The Section Chief will review the request and the requestor will be promptly notified of the decision to grant or deny the request. If granted, the time extension will be continuous to the initial comment period and, inclusive of the initial comment period, will not exceed a total of 30 calendar days.

The application for this proposed project is on file with the Louisiana Department of Environmental Quality and may be examined during weekdays between 8:00 a.m. and 4:30 p.m. Copies may be obtained upon payment of costs of reproduction.

### **Corps of Engineers Permit Criteria**

The decision whether to issue a permit will be based on an evaluation of the probable impacts, including cumulative impacts of the proposed activity on the public interest. That decision will reflect the national concern for both protection and utilization of important resources. The benefit which reasonably may be expected to accrue from the proposal must be balanced against its reasonably foreseeable detriments. All factors which may be relevant to the proposal will be considered including the cumulative effects thereof; among those are conservation, economics, aesthetics, general environmental concerns, wetlands, historic properties, fish and wildlife values, flood hazards, floodplain values, land use, navigation, shoreline erosion and accretion, recreation, water supply and conservation, water quality, energy needs, safety, food and fiber production, mineral needs, considerations of property ownership and, in general, the needs and welfare of the people.

The US Army Corps of Engineers is soliciting comments from the public, federal, state, and local agencies and officials, Indian Tribes, and other interested parties in order to consider and evaluate the impacts of this proposed activity. Any comments received will be considered by the US Army Corps of Engineers to determine whether to make, modify, condition, or deny a permit for this proposal. To make this decision, comments are used to assess impacts on endangered species, historic properties, water quality, general environmental effects, and other public interest factors listed above. Comments are used in the preparation of an Environmental Assessment and/or an Environmental Impact Statement pursuant to the National Environmental Policy Act. Comments are also used to determine the need for a public hearing and to determine the overall public interest of the proposed activity.

The New Orleans District is unaware of properties listed on the National Register of Historic Places near the proposed work. The possibility exists that the proposed work may damage or destroy presently unknown archeological, scientific, prehistorical, historical sites, or data. Issuance of this public notice solicits input from the State Archeologist and State Historic Preservation Officer regarding potential impacts to cultural resources.

Our initial finding is that the proposed work would neither affect any species listed as endangered by the U.S. Departments of Interior or Commerce, nor affect any habitat designated as critical to the survival and recovery of any endangered species.

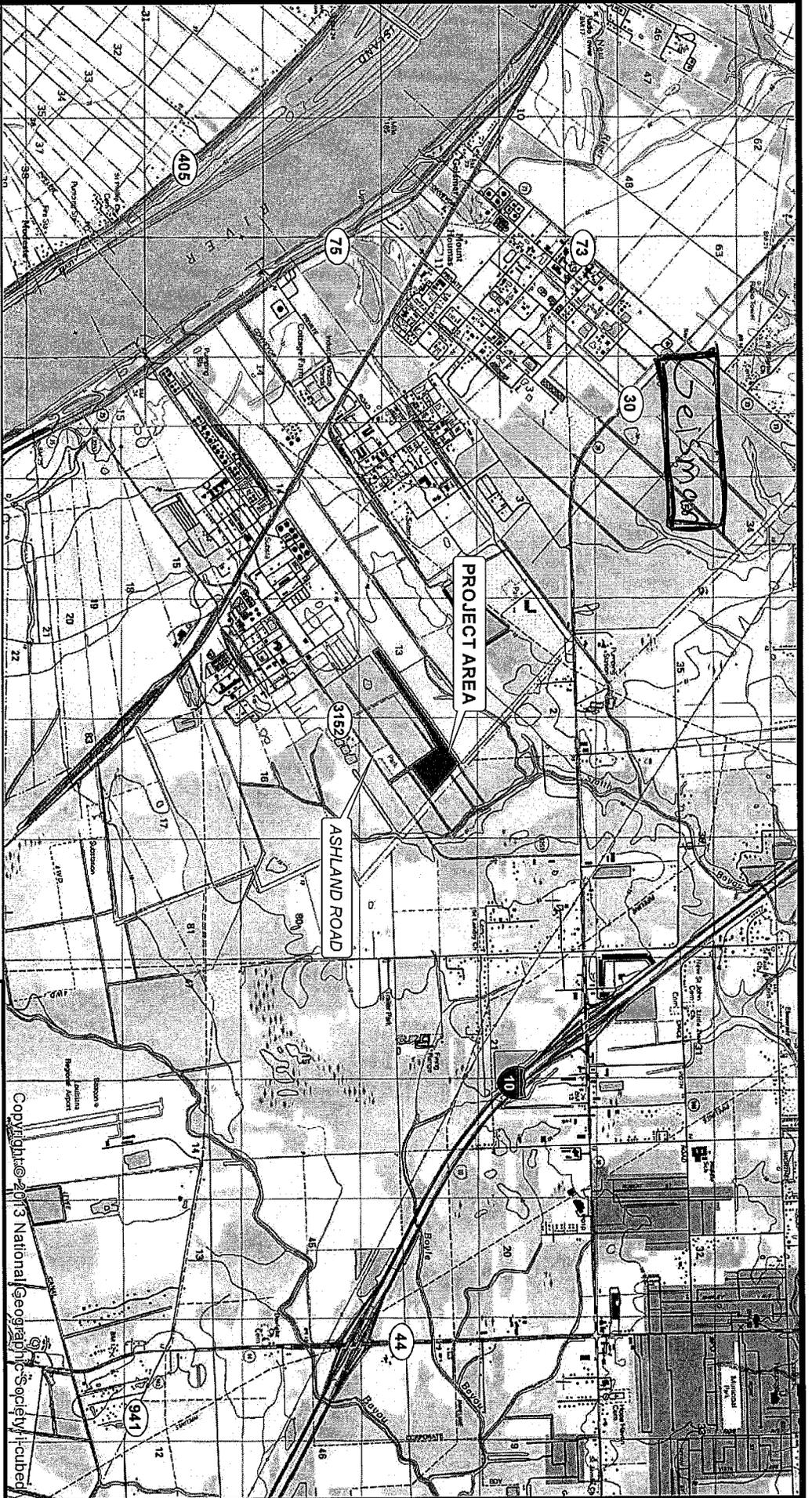
This notice initiates the Essential Fish Habitat (EFH) consultation requirements of the Magnuson-Stevens Fishery Conservation and Management Act. The applicant's proposal would result in the destruction or alteration of up to n/a acres of EFH utilized by various life stages of red drum and penaeid shrimp. Our initial determination is that the proposed action would not have a substantial adverse impact on EFH or federally managed fisheries in the Gulf of Mexico. Our final determination relative to project impacts and the need for mitigation measures is subject to review by and coordination with the National Marine Fisheries Service.

If the proposed work involves deposits of dredged or fill material into navigable waters, the evaluation of the probable impacts will include the application of guidelines established by the Administrator of the Environmental Protection Agency. Also, a certification that the proposed activity will not violate water quality standards will be required from the Department of Environmental Quality, Water Quality Certifications Section before a permit is issued.

Any person may request, in writing, within the comment period specified in this notice, that a public hearing be held to consider this application. Requests for public hearings shall state, with particularity, the reasons for holding a public hearing. You are requested to communicate the information contained in this notice to any other parties whom you deem likely to have interest in the matter.

JOHN M. HERMAN  
Chief, Central Evaluation Section  
Regulatory Branch

Enclosures



Project Area (40.46 acres)



**SHELL CHEMICAL LP**  
**GEISMAR, LOUISIANA**  
**ALKOXYLATION PRODUCTION FACILITY**  
**VICINITY MAP**

ASCENSION PARISH, LA

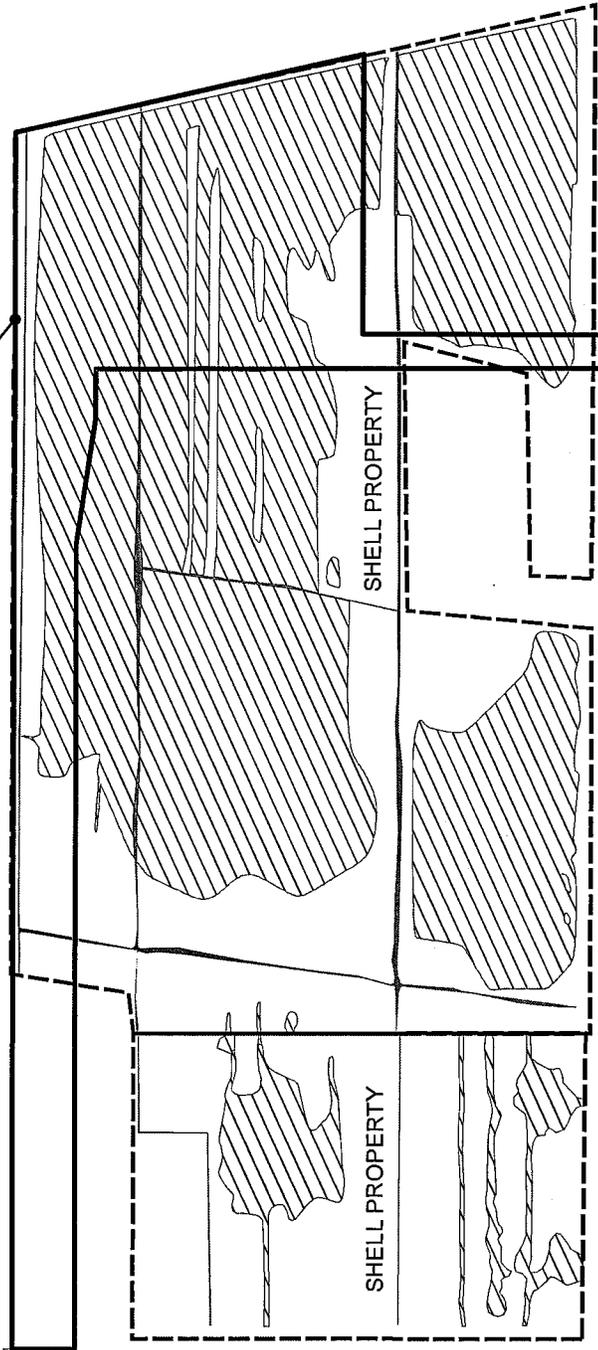
Drawn:	CAL/LAM10.2.2
Checked:	BN
Approved:	TW
Date:	6/12/14
Dwg. No.:	A10074-18

**FIGURE 1 of 16**

REFERENCE  
 USGS 24K SERIES TOPO.MAP. GONZALES, LA

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PROPOSED ALKOXYLATION  
PRODUCTION FACILITY



LA 3251 (Ashland Road)

EXISTING  
SHELL  
FACILITY

SHELL PROPERTY

SHELL PROPERTY

-  Project Area (40.46 acres)
-  Shell Property (176 acres)
-  Other Waters of the US (2.50 acres)
-  Wetlands (82.48 acres)

SHELL CHEMICAL LP  
GEISMAR, LOUISIANA

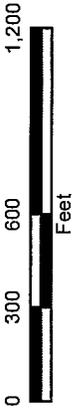
ALKOXYLATION PRODUCTION FACILITY

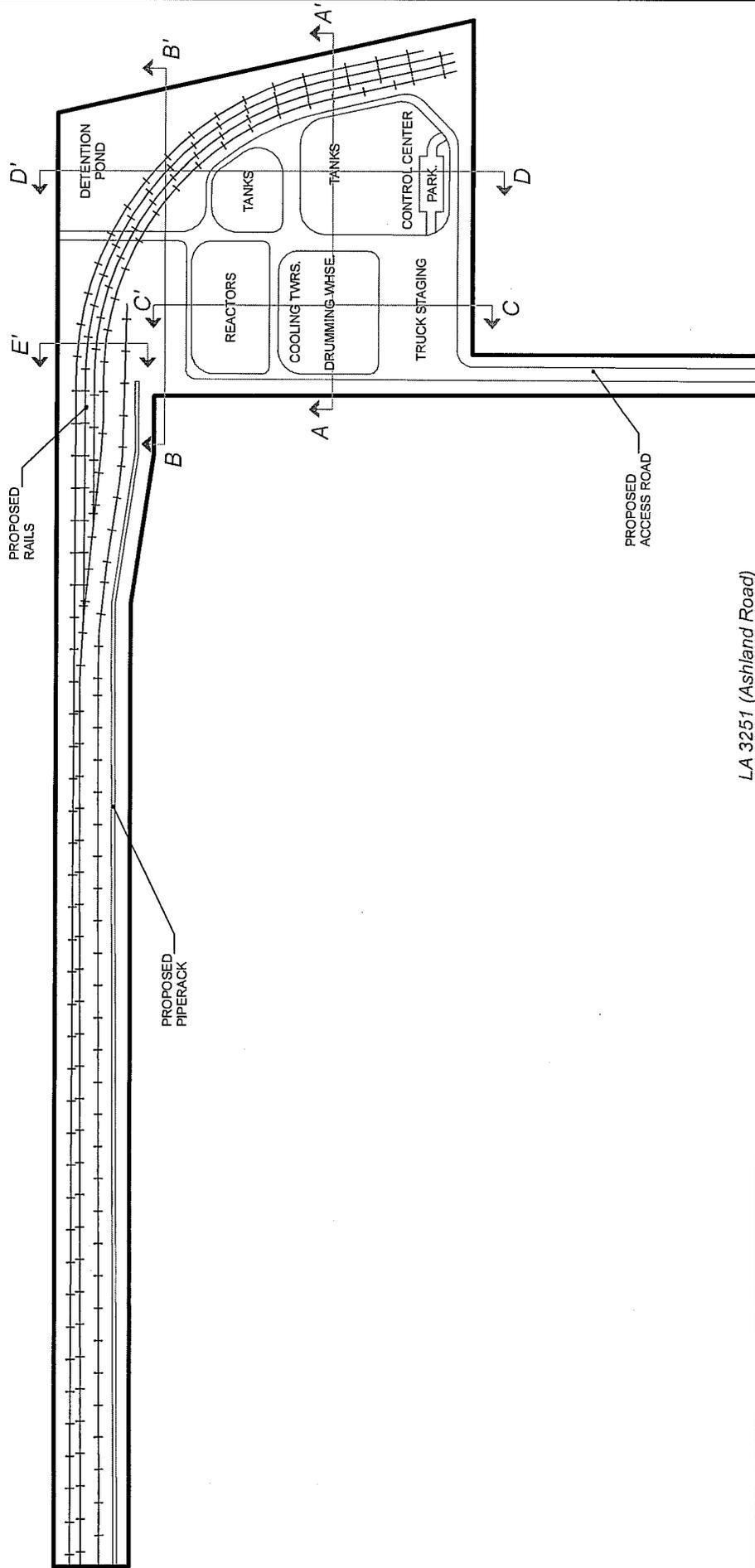
**EXISTING CONDITIONS**

ASCENSION PARISH, LA

Drawn:	CAL/AM10.2.2
Checked:	BN
Approved:	TW
Date:	6/30/14
Dwg. No.:	A10074-19

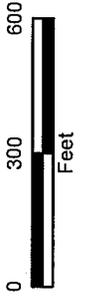
CK ASSOCIATES  
Environmental Consultants





LA 3251 (Ashland Road)

Project Area (40.46 acres)



**SHELL CHEMICAL LP**  
GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

**PROPOSED FACILITY LAYOUT**

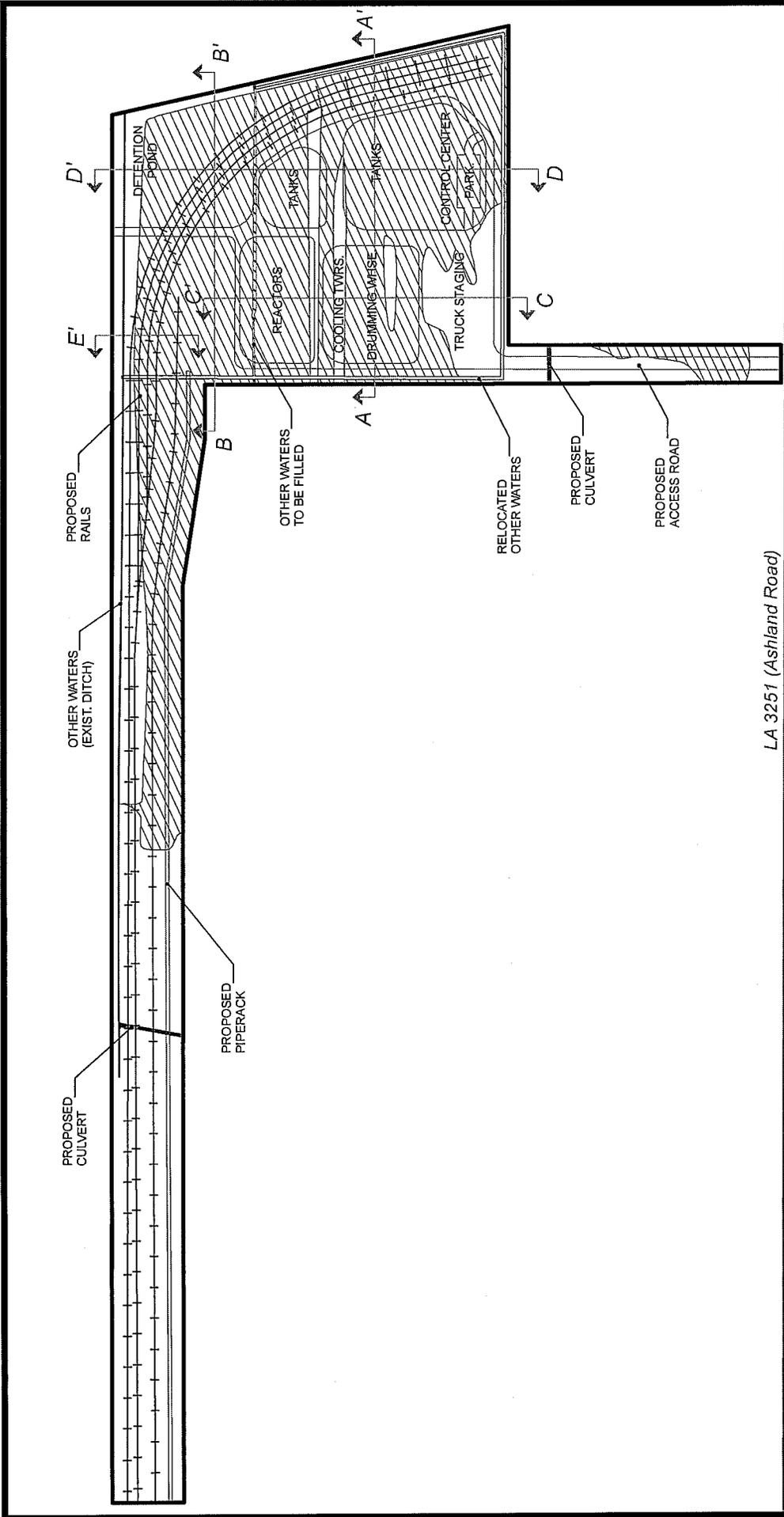
ASCENSION PARISH, LA

**CK ASSOCIATES**  
Environmental Consultants

Drawn:	CAL/AM10.2.2
Checked:	BN
Approved:	TW
Date:	6/30/14
Dwg. No.:	A10074-20

**FIGURE 3 of 16**

NOTE: FACILITY LAYOUT PROVIDED BY SHELL.



LA 3251 (Ashland Road)

**SHELL CHEMICAL LP**  
GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

**PLAN VIEW**

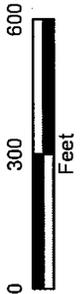
ASCENSION PARISH, LA



Drawn:	CAL/AM10.2.2
Checked:	BN
Approved:	TW
Date:	6/30/14
Dwg. No.:	A10074-21

**FIGURE 4 of 16**

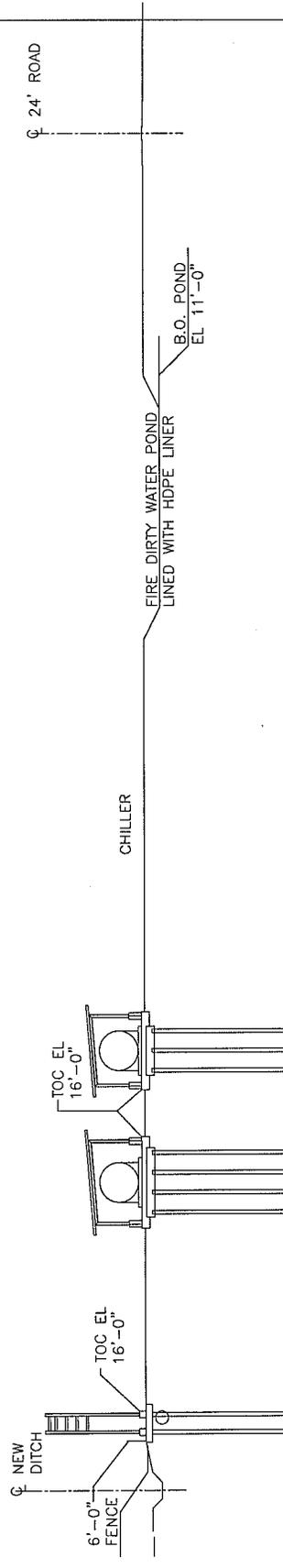
-  Project Area (40.46 acres)
-  Wetlands (22.56 acres)
-  Other Waters of the US (0.41 acres)
-  Relocated Other Waters of the US (0.51 acres)
-  Other Waters of the US to be Filled (0.14 acres)



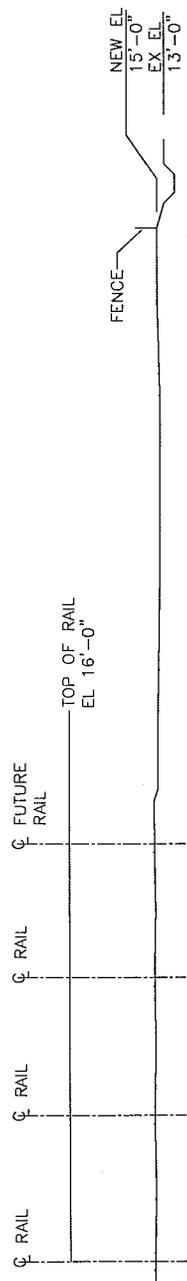
NOTE: FACILITY LAYOUT PROVIDED BY SHELL.



MATCH LINE  
B-B (THIS DWG)



MATCH LINE  
B-B (THIS DWG)



SHELL CHEMICAL LP  
 GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

**CROSS SECTION B-B'**

ASCENSION PARISH

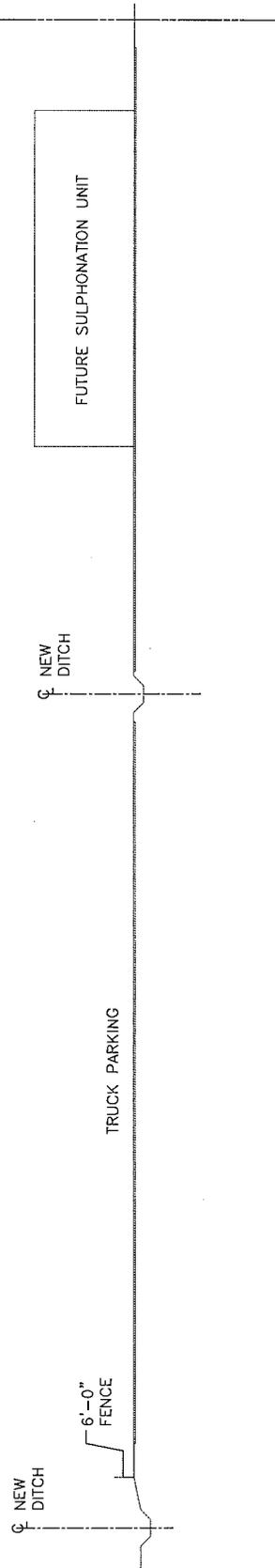
Drawn: CPL/JACAD  
 Checked: BS  
 Approved: TW  
 Date: 6/2/14  
 Dwg. No.: A10074-08



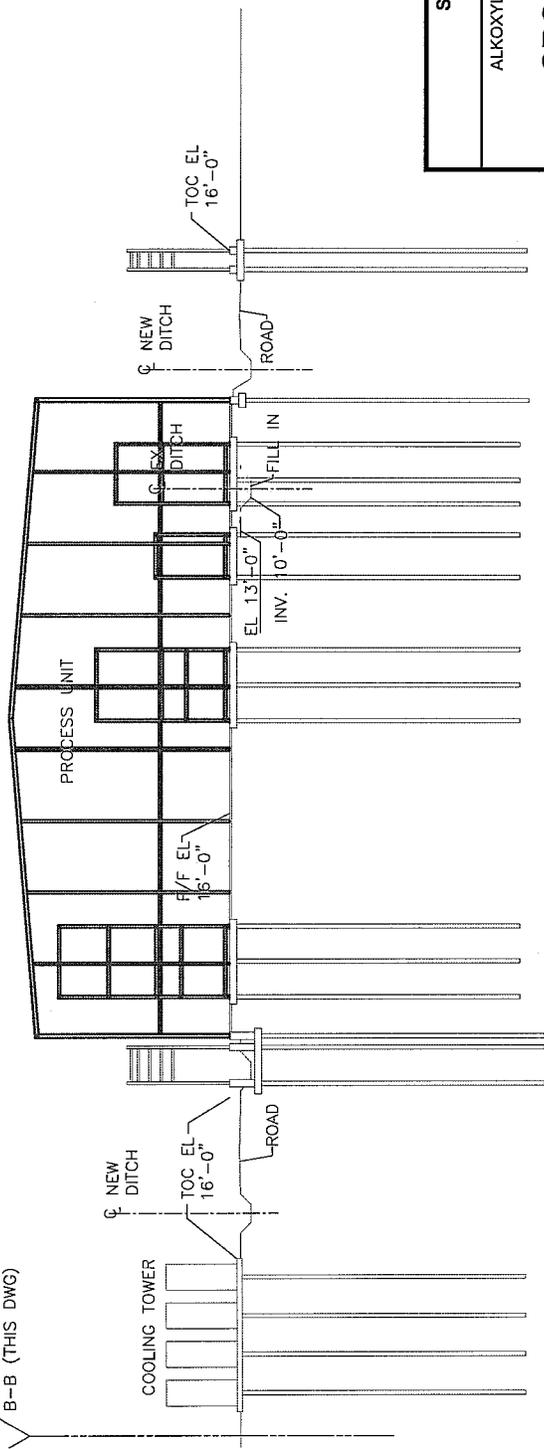
NOTE: CROSS SECTION B - B' PROVIDED BY SHELL.

NOT TO SCALE

MATCH LINE  
B-B (THIS DWG)



MATCH LINE  
B-B (THIS DWG)



SHELL CHEMICAL LP  
GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

**CROSS SECTION C-C'**

ASCENSION PARISH

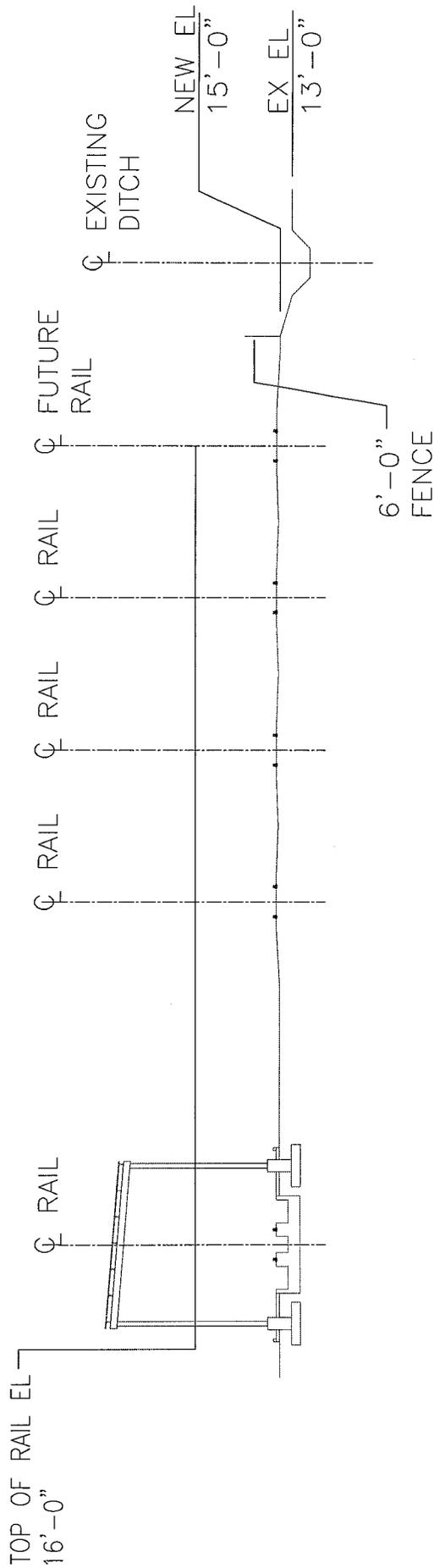
Drawn:	CPLIACAD
Checked:	BS
Approved:	TW
Date:	8/2/14
Dwg. No.:	A10074-09



NOTE: CROSS SECTION C - C' PROVIDED BY SHELL.

NOT TO SCALE





SHELL CHEMICAL LP  
 GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

**CROSS SECTION E-E'**

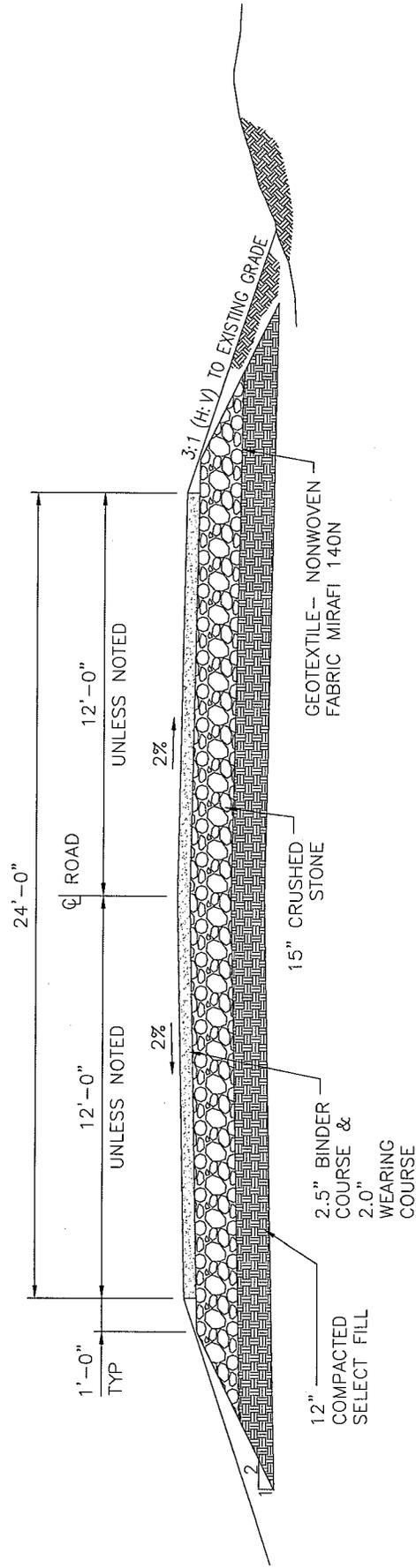
ASCENSION PARISH

Drawn:	CPLACAD
Checked:	BS
Approved:	TW
Date:	6/2/14
Dwg. No.:	A-10074-11



NOTE: CROSS SECTION E - E' PROVIDED BY SHELL.

NOT TO SCALE



NOTE: TYPICAL ROAD SECTION PROVIDED BY SHELL.

NOT TO SCALE

SHELL CHEMICAL LP  
GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

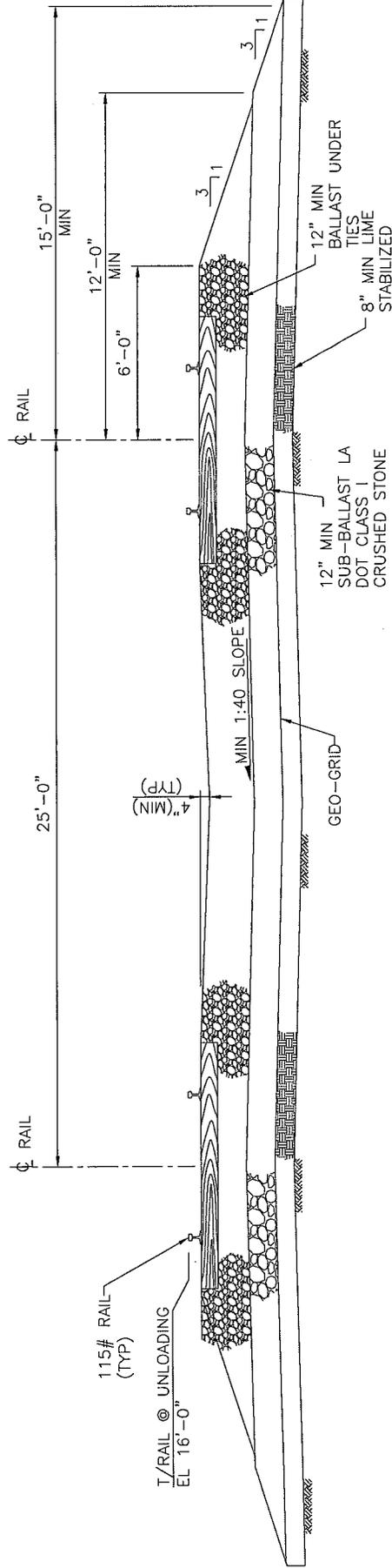
### TYPICAL ROAD SECTION

ASCENSION PARISH

Drawn:	GPL/ACAD
Checked:	BS
Approved:	TW
Date:	6/2/14
Dwg. No.:	A10074-12



FIGURE 10 of 16



SHELL CHEMICAL LP  
GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

## TYPICAL RAILROAD SECTION

ASCENSION PARISH

Drawn: CPL/ACAD  
Checked: BS  
Approved: TW  
Date: 6/2/14  
Dwg. No.: A10074-13

**CK** ASSOCIATES  
Environmental Consultants

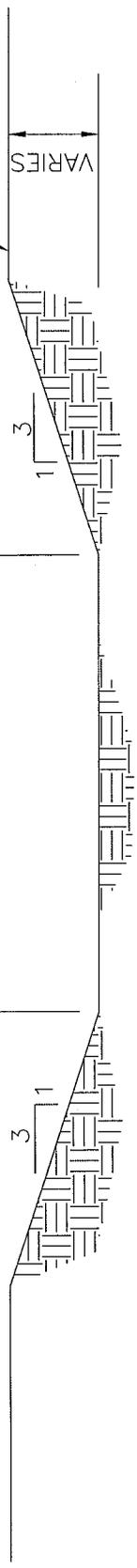
FIGURE 11 of 16

NOT TO SCALE

NOTE: TYPICAL RAILROAD SECTION PROVIDED BY SHELL.

EX. GRADE OR PER  
NEW GRADING

5'-0"



VARIES

SHELL CHEMICAL LP  
GEISMAR, LOUISIANA

AKLOXYLATION PRODUCTION FACILITY

### TYPICAL DITCH SECTION

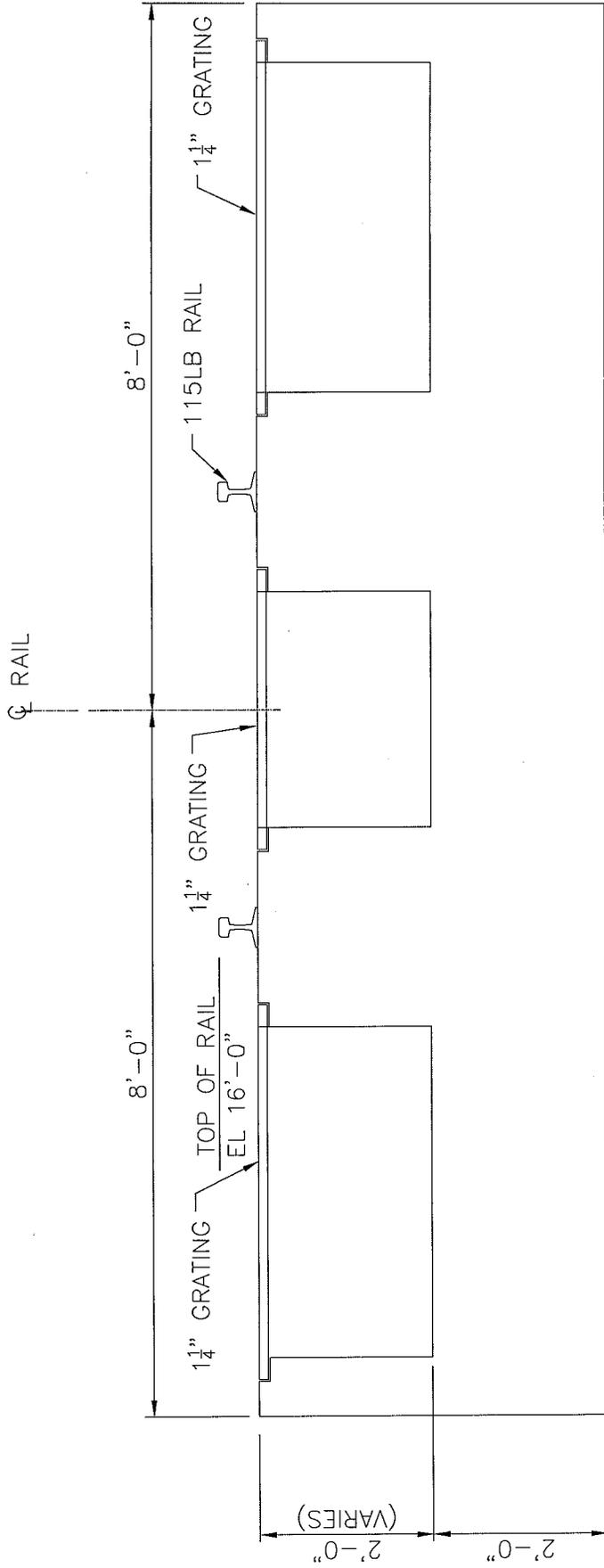
ASCENSION PARISH

Drawn: CPL/JACAD  
Checked: BS  
Approved: TW  
Date: 6/2/14  
Dwg. No.: A10074-14



NOTE: TYPICAL DITCH SECTION PROVIDED BY SHELL.

NOT TO SCALE



SHELL CHEMICAL LP  
GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

## UNLOADING AREA CONTAINMENT SECTION

ASCENSION PARISH

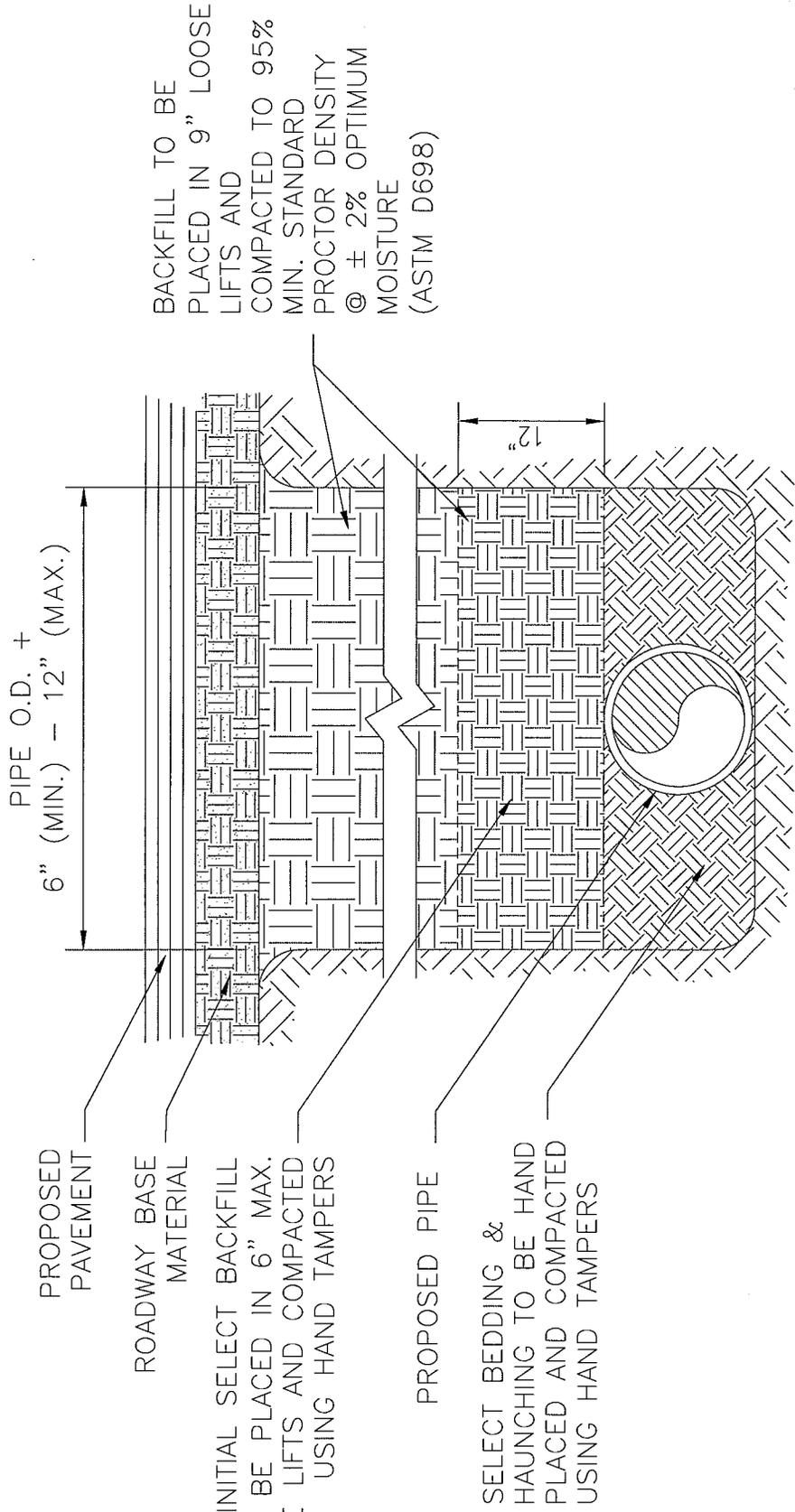
**CK** ASSOCIATES  
Engineering Consultants

Drawn:	CPLACAD
Checked:	BS
Approved:	TW
Date:	6/2/14
Dwg. No.:	A10074-15

**FIGURE 136f/16**

NOT TO SCALE

NOTE: UNLOADING AREA CONTAINMENT SECTION PROVIDED BY SHELL.



BACKFILL TO BE  
 PLACED IN 9" LOOSE  
 LIFTS AND  
 COMPACTED TO 95%  
 MIN. STANDARD  
 PROCTOR DENSITY  
 @ ± 2% OPTIMUM  
 MOISTURE  
 (ASTM D698)

PROPOSED  
 PAVEMENT

ROADWAY BASE  
 MATERIAL

INITIAL SELECT BACKFILL  
 SHALL BE PLACED IN 6" MAX.  
 LOOSE LIFTS AND COMPACTED  
 USING HAND TAMPERS

PROPOSED PIPE  
 SELECT BEDDING &  
 HAUNCHING TO BE HAND  
 PLACED AND COMPACTED  
 USING HAND TAMPERS

NOTE: 1.) TYPICAL PIPE FOUNDATION DETAIL IMPROVED (ROADWAY) SURFACES PROVIDED BY SHELL.  
 2.) THIS DETAIL SHALL APPLY AT ALL PROPOSED IMPROVED SURFACES. FOUNDATION SHALL  
 EXTEND A MINIMUM OF 2' BEYOND ROADS.

NOT TO SCALE

SHELL CHEMICAL LP GEISMAR, LOUISIANA	
ALKOXYLATION PRODUCTION FACILITY	
<b>TYPICAL PIPE FOUNDATION DETAIL IMPROVED (ROADWAY) SURFACES</b>	
ASCENSION PARISH	
Drawn: CPL/JACAD	
Checked: BS	
Approved: TW	
Date: 6/2/14	
Dwg. No.: A10074-16	
<b>FIGURE 14 of 16</b>	

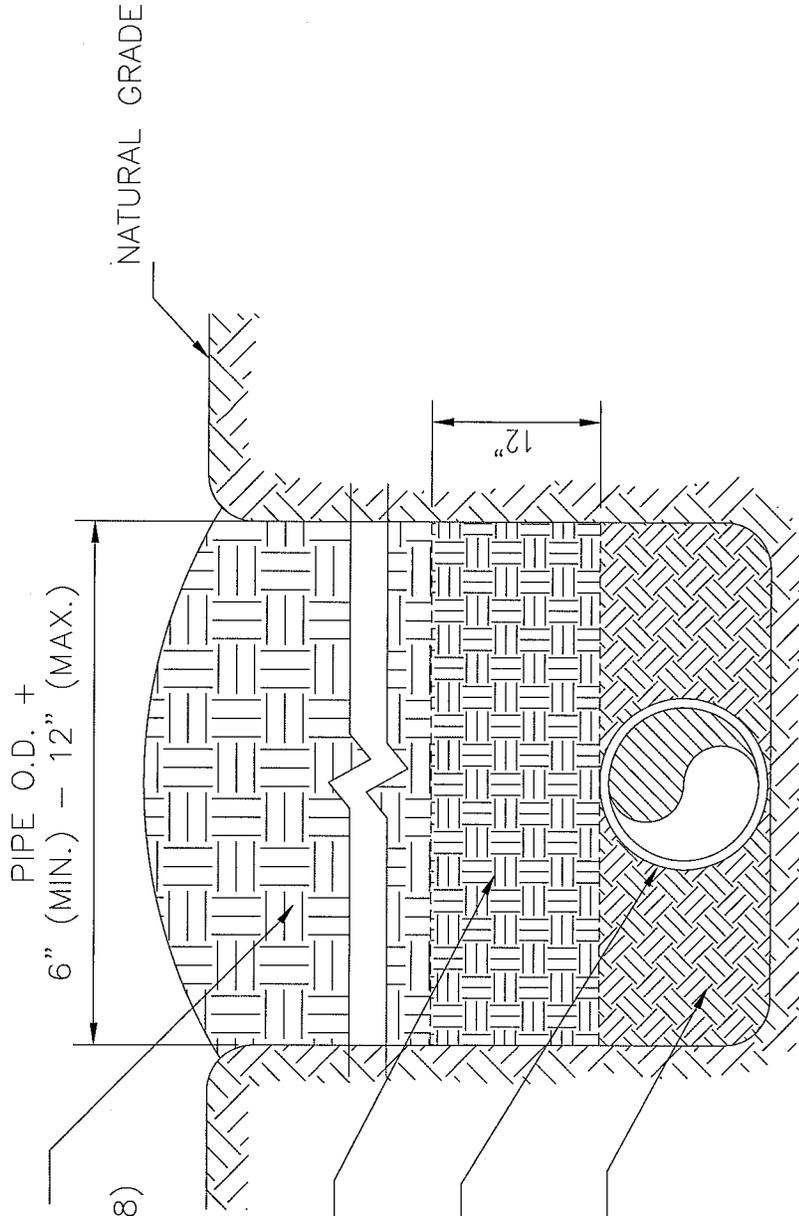


**CK ASSOCIATES**  
Environmental Consultants

SELECT BACKFILL TO BE PLACED IN 12" MAX. LOOSE LIFTS AND COMPACTED TO 90% MIN. STANDARD PROCTOR DENSITY @ ±2% OPTIMUM MOISTURE (ASTM D698)

INITIAL SELECT BACKFILL SHALL BE PLACED IN 6" MAX. LOOSE LIFTS AND COMPACTED USING HAND TAMPERS

PROPOSED PIPE OR CONDUIT  
 SELECT BEDDING & HAUNCHING TO BE HAND PLACED AND COMPACTED USING HAND TAMPERS



SHELL CHEMICAL LP  
 GEISMAR, LOUISIANA

ALKOXYLATION PRODUCTION FACILITY

**TYPICAL PIPE FOUNDATION DETAIL UNIMPROVED SURFACES**

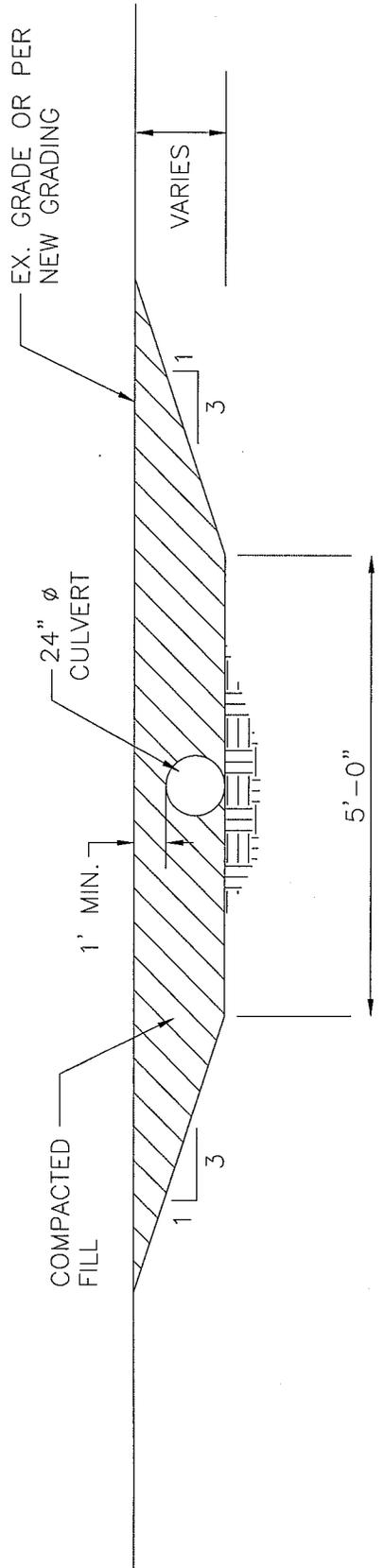
ASCENSION PARISH

Drawn:	CPL/JACAD
Checked:	BS
Approved:	TW
Date:	6/2/14
Dwg. No.:	A 10074-17



NOTE: TYPICAL PIPE FOUNDATION DETAIL UNIMPROVED SURFACES PROVIDED BY SHELL.

NOT TO SCALE



SHELL CHEMICAL LP GEISMAR, LOUISIANA	
AKLOYLATION PRODUCTION FACILITY	
<b>TYPICAL CULVERT SECTION</b>	
ASCENSION PARISH	
Drawn:	CPL/JACAD
Checked:	BN
Approved:	TW
Date:	6/27/14
Dwg. No.:	A10074-22
<b>FIGURE 16&amp;f-16</b>	



NOT TO SCALE